

Technical data sheet Multiple light beam safety device receiver

Part no.: 66574300 MLD535-R4M



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Technical data

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Series	MLD 500
Series Device type	MLD 500 Receiver
Device type	Receiver
Special version	
Special version	Integrated muting indicator
	Integrated status indicator
Functions	
	All
Functions	Alternative connection for second muting signal
	Contactor monitoring (EDM), selectable
	Muting enable function
	Muting-timeout extension
	Partial muting
	Sequence controlled 2-sensor muting
	Start/restart interlock (RES)
	Timing controlled 4-sensor muting
Characteristic parameters	
Туре	4, IEC/EN 61496
SIL	3, IEC 61508
SILCL	3, IEC/EN 62061
Performance Level (PL)	e, EN ISO 13849-1
MTTF _d	204 years, EN ISO 13849-1
PFH _D	6.6E-09 per hour
Mission time T _M	20 years, EN ISO 13849-1
Category	4, EN ISO 13849
Optical data	
Number of beams	4 Piece(s)
Beam spacing	300 mm
Electrical data	
Selection of operating mode	Connection 1, pin 2: +24 V for operating mode 1, 2, 4
	Connection 1, pin 2: 0 V for operating mode 3, 5, 6
	Connection 1, pin 7: +24 V for operating
	mode 3, 5, 6 Connection 1, pin 7: 0 V for operating
	mode 1, 2, 4
Protective circuit	Overvoltage protection
	Short circuit protected
Performance data	
Supply voltage U _B	24 V, DC, -20 20 %
Current consumption, max.	150 mA, Without external load
Current consumption, max. Fuse	External with max. 3 A
Fuse	
Fuse	External with max. 3 A
Fuse	
Fuse Inputs Number of digital switching inputs	External with max. 3 A
Fuse	External with max. 3 A
Fuse Inputs Number of digital switching inputs Switching inputs	External with max. 3 A 4 Piece(s)
Fuse Inputs Number of digital switching inputs Switching inputs Type	External with max. 3 A 4 Piece(s) Digital switching input
Fuse Inputs Number of digital switching inputs Switching inputs Type Switching voltage high, min.	External with max. 3 A 4 Piece(s) Digital switching input 18.2 V
Fuse Inputs Number of digital switching inputs Switching inputs Type Switching voltage high, min. Switching voltage low, max.	External with max. 3 A 4 Piece(s) Digital switching input 18.2 V 2.5 V

Connection 1, pin 1 Control input for start/restart interlock (RES) Connection 1, pin 3 Control input for contactor monitoring (EDM) Connection 1, pin 4 Control input, second muting signal Control input, second muting signal Control input, muting enable/ timeout 2 Piece(s) 1 Piece(s) uts
Control input for start/restart interlock (RES) Connection 1, pin 3 Control input for contactor monitoring (EDM) Connection 1, pin 4 Control input, second muting signal Connection 1, pin 8 Control input, muting enable/ timeout 2 Piece(s) 1 Piece(s)
<pre>(RES) Connection 1, pin 3 Control input for contactor monitoring (EDM) Connection 1, pin 4 Control input, second muting signal Connection 1, pin 8 Control input, muting enable/ timeout 2 Piece(s) 1 Piece(s)</pre>
Control input for contactor monitoring (EDM) Connection 1, pin 4 Control input, second muting signal Connection 1, pin 8 Control input, muting enable/ timeout 2 Piece(s) 1 Piece(s)
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Control input, second muting signal Connection 1, pin 8 Control input, muting enable/ timeout 2 Piece(s) 1 Piece(s)
Control input, second muting signal Connection 1, pin 8 Control input, muting enable/ timeout 2 Piece(s) 1 Piece(s)
Connection 1, pin 8 Control input, muting enable/ timeout 2 Piece(s) 1 Piece(s)
Control input, muting enable/ timeout 2 Piece(s) 1 Piece(s)
Control input, muting enable/ timeout 2 Piece(s) 1 Piece(s)
2 Piece(s) 1 Piece(s)
1 Piece(s)
1 Piece(s)
uts
Safety-related switching output OSSD
18.2 V
2.5 V
23 V
DC
380 mA
2,200,000 µH
0.3 μF
· ·
0.2 mA
0.002 mA 1 V
tput 1 Connection 1, pin 6
Transistor, PNP
,
Connection 1 nin 5
Transistor, PNP
Digital switching output
18.2 V
2.5 V
23 V
DC
Connection 1, pin 1
Transistor, PNP
"State of OSSDs" signal output
50
50 ms
100 ms
2 Piece(s)

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We reserve the right to make technical changes eng • 2021-01-28

Technical data

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Connection 1	
Function	Machine interface
Type of connection	Connector
Thread size	M12
Material	Metal
No. of pins	8 -pin
Connection 2	
Function	Local interface
Type of connection	Connector
Thread size	M12
Material	Metal
No. of pins	8 -pin
Cable properties	
Permissible conductor cross section, typ.	0.25 mm ²
Length of connection cable, max.	100 m
Permissible cable resistance to load, max.	200 Ω
echanical data	

52 mm x 1,000 mm x 64.7 mm

Metal

Aluminum Plastic / PMMA

Diecast zinc

Groove mounting

Swivel mount

2,200 g Yellow, RAL 1021

Type of display	Integrated muting indicator
	LED
Number of LEDs	2 Piece(s)
Environmental data	
Environmental data	
Ambient temperature, operation	-30 55 °C
Ambient temperature, storage	-40 75 °C
Relative humidity (non-condensing)	0 95 %
Certifications	
Degree of protection	IP 67
Protection class	III
Certifications	c CSA US
	c TÜV NRTL US
	TÜV Süd
US patents	US 6,418,546 B
	US 7,741,595 B
Classification	
Customs tariff number	85365019
eCl@ss 5.1.4	27272703
eCl@ss 8.0	27272703
eCl@ss 9.0	27272703
eCl@ss 10.0	27272703
eCl@ss 11.0	27272703
ETIM 5.0	EC001832
ETIM 6.0	EC001832

EC001832

Operation and display

Dimensioned drawings

All dimensions in millimeters

Dimension (W x H x L)

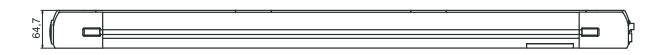
Housing material

Lens cover material

Material of end caps Net weight

Metal housing

Housing color Type of fastening



ETIM 7.0

	-		1000		
	48,5	300	300	300	51,5
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Electrical connection

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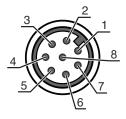
Connection 1

Function	Machine interface
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

Pin Pin assignment

Conductor color

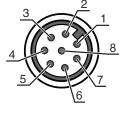
1	RES/OSSD status signal	White
2	VIN	Brown
3	EDM	Green
4	MS2	Yellow
5	OSSD2	Gray
6	OSSD1	Pink
7	VIN	Blue
8	M-EN/TO	Red



Connection 2

Function	Local interface
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

Pin	Pin assignment	Conductor color
1	MS4	White
2	+24V	Brown
3	MS2	Green
4	MS1	Yellow
5	RES/LMP	Gray
6	MS3	Pink
7	0 V	Blue
8	n.c.	Red



Operation and display

LED	Display	Meaning
1	Red, continuous light	OSSD off.
	Green, continuous light	OSSD on
	Red, flashing, 1 Hz	External error
	Red, flashing, 10 Hz	Internal error
	Green, flashing, 1 Hz	Weak signal, device not optimally aligned or soiled.
2	Yellow, continuous light	Start/restart interlock locked.

Suitable transmitters



 Part no.	Designation	Article	Description
66501300	MLD500-T4	Multiple light beam safety device transmitter	Operating range: 0.5 50 m Number of beams: 4 Piece(s) Beam spacing: 300 mm Connection: Connector, M12, Metal, 5 -pin

Part number code

MLD	Multiple light beam safety device
x	Series 3: MLD 300 5: MLD 500
уу	Function classes 00: transmitter 10: automatic restart 12: external testing 20: EDM/RES 30: muting 35: timing controlled 4-sensor muting
z	Device type T: transmitter R: receiver RT: transceiver xT: transmitter with high range xR: receiver for high range
а	Number of beams
b	Option L: integrated laser alignment aid (for transmitter/receiver) M: integrated status indicator (MLD 320, MLD 520) or integrated status and muting indicator (MLD 330, MLD 335, MLD 510/A, MLD 530, MLD 535) E: connection socket for external muting indicator (AS-i models only)
/t	Safety-related switching outputs (OSSDs), connection technology -: transistor output, M12 plug A: integrated AS-i interface, M12 plug, (safety bus system)
N	lote
6	A list with all available device types can be found on the Leuze website at www.leuze.com.

Accessories

Connection technology - Connection cables

 Part no.	Designation	Article	Description
50135128	KD S-M12-8A-P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Accessories



Mounting technology - Swivel mounts

 Part no.	Designation	Article	Description
560340	BT-SET-240BC	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal
540350	BT-SET-240BC-E	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal, Plastic

Services

Part no.	Designation	Article	Description
S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.



the A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.