

# **Technical data sheet** Safety light curtain receiver

Part no.: 68023118

MLC520R14-1800MG



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# **Technical data**



#### Basic data

Series	MLC 500
Device type	Receiver
Cascading	Middle Guest
Contains	2x BT-NC sliding block
Application	Finger protection

#### **Characteristic parameters**

Туре	4, IEC/EN 61496
SIL	3, IEC 61508
SILCL	3, IEC/EN 62061
Performance Level (PL)	e, EN ISO 13849-1
Mission time T <sub>M</sub>	20 years, EN ISO 13849-1
Category	4, EN ISO 13849

#### Protective field data

Resolution	14 mm
Protective field height	1,800 mm

#### **Optical data**

#### **Timing**

Response time	38 ms

#### Connection

Number of connections	2 Piece(s)
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O	4
Connection	1

Ochineotion i	
Function	Cascade, Host In
Type of connection	Cable with connector
Cable length	330 mm
Sheathing material	PUR
Thread size	M12
Material	Plastic
No. of pins	8 -pin

#### Connection 2

Function	Cascade, Guest Out
Type of connection	Cable with connector
Cable length	330 mm
Sheathing material	PUR
Thread size	M12
Material	Plastic
No. of pins	8 -pin

#### Mechanical data

29 mm x 1,814 mm x 53 mm
Metal
Aluminum
Plastic / PMMA
Diecast zinc
1,998 g
Yellow, RAL 1021
Groove mounting
Mounting bracket
Swivel mount

#### **Environmental data**

Ambient temperature, operation	0 55 °C
Ambient temperature, storage	-30 70 °C
Relative humidity (non-condensing)	0 95 %

#### Certifications

Degree of protection	IP 65
Protection class	III
Certifications	c CSA US
	c TÜV NRTL US
	TÜV Süd
Vibration resistance	50 m/s²
Shock resistance	100 m/s <sup>2</sup>
US patents	US 6.418.546 B

#### Classification

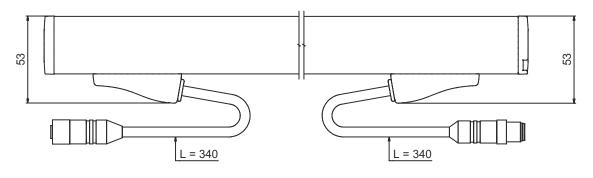
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ETIM 5.0	EC002549
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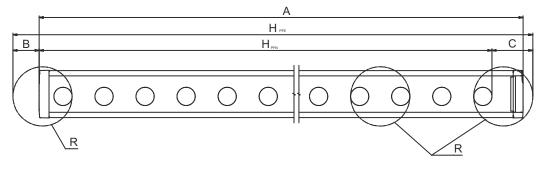
# **Dimensioned drawings**



All dimensions in millimeters

Calculation of the effective protective field height  $H_{PFE}$  =  $H_{PFN}$  + B + C





 $H_{\mathsf{PFE}}$  Effective protective field height = 1812 mm

H<sub>PFN</sub> Nominal protective field height = 1800 mm

Total height = 1814 mm

6 mm

- С
- Effective protective field height  $H_{\text{PFE}}$  goes beyond the dimensions of the optics area to the outer borders of the circles labeled with R.

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### **Electrical connection**

#### **Connection 1**

Function	Cascade, Host In
Type of connection	Cable with connector
Cable length	330 mm
Sheathing material	PUR
Cable color	Black
Type of stranding	Pair stranding (twisted pair)
Wire cross section	0.14 mm <sup>2</sup>
Thread size	M12
Туре	Male
Material	Plastic
No. of pins	8 -pin
Encoding	A-coded

#### **Connection 2**

Function	Cascade, Guest Out
Type of connection	Cable with connector
Cable length	330 mm
Sheathing material	PUR
Cable color	Black
Wire cross section	0.14 mm²
Cable color	Black

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# **Electrical connection**



#### **Connection 2**

Type of stranding	Pair stranding (twisted pair)
Thread size	M12
Туре	Female
Material	Plastic
No. of pins	8 -pin
Encoding	A-coded

# Suitable transmitters

Part no.	Designation	Article	Description
68022118	MLC500T14-1800MG	Safety light curtain transmitter	Resolution: 14 mm Protective field height: 1,800 mm Operating range: 0 6 m Connection: Cable with connector, M12, Plastic, 8 -pin, 330 mm, PUR

# Part number code

Part designation: MLCxyy-za-hhhhei-ooo

MLC	Safety light curtain
х	Series 3: MLC 300 5: MLC 500
уу	Function classes  00: transmitter 01: transmitter (AIDA) 02: transmitter with test input 10: basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: standard receiver - EDM/RES selectable 30: extended receiver - blanking/muting
Z	Device type T: transmitter R: receiver
a	Resolution 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm
hhhh	Protective field height 150 3000: from 150 mm to 3000 mm
е	Host/Guest (optional) H: Host MG: Middle Guest G: Guest
i	Interface (optional) /A: AS-i
000	Option  /V: high Vibration-proof  EX2: explosion protection (zones 2 + 22)  SPG: Smart Process Gating

#### Note



♦ A list with all available device types can be found on the Leuze website at www.leuze.com.

#### **Notes**





#### Observe intended use!



- % Only use the product in accordance with its intended use.

#### **Accessories**

# Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	429278	CB-M12-2000E-8TP	Interconnection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 8 -pin Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR

# Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
11111111	429006	BT-2L-HG	Mounting device set	Mounting bracket, at device: Screw type Material: Metal

# Mounting technology - Swivel mounts

	Part no.	Designation	Article	Description
P.C.	429395	BT-2HF-G	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

### Services

Part no.	Designation	Article	Description
S981050	CS40-l-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application.  Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured.  Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.





Part no.	Designation	Article	Description
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection.  Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.  Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

#### Note



🔖 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.