

Technical data sheet Multiple light beam safety device receiver

Part no.: 66573100

MLD535-R2

Figure can vary

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- Operation and display
- Suitable transmitters
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Technical data

Leuze

Basic data

Series	MLD 500
Device type	Receiver

Functions	
Functions	Alternative connection for second muting signal
	Contactor monitoring (EDM), selectable
	Muting enable function
	Muting-timeout extension
	Partial muting
	Sequence controlled 2-sensor muting
	Start/restart interlock (RES)
	Timing controlled 4-sensor muting

Characteristic parameters

Туре	4, IEC/EN 61496
SIL	3, IEC 61508
SILCL	3, IEC/EN 62061
Performance Level (PL)	e, EN ISO 13849-1
MTTF _d	204 years, EN ISO 13849-1
PFH_{D}	6.6E-09 per hour
Mission time T _M	20 years, EN ISO 13849-1
Category	4, EN ISO 13849

Optical data

Number of beams	2 Piece(s)
Beam spacing	500 mm

Electrical data

Selection of operating mode	Connection 1, pin 2: +24 V for operating mode 1, 2, 4
	Connection 1, pin 2: 0 V for operating mode 3, 5, 6
	Connection 1, pin 7: +24 V for operating mode 3, 5, 6
	Connection 1, pin 7: 0 V for operating mode 1, 2, 4
Protective circuit	Overvoltage protection
	Short circuit protected

Performance data

Supply voltage U _B	24 V, DC, -20 20 %
Current consumption, max.	150 mA, Without external load
Fuse	External with max. 3 A

Inputs

Number of digital switching inputs 4 Piece(s)

Switching inputs

Туре	Digital switching input
Switching voltage high, min.	18.2 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	23 V
Voltage type	DC
Switching current, max.	5 mA

Digital switching input 1

Assignment	Connection 1, pin 1
Function	Control input for start/restart interlock (RES)

Digital switching input 2

Assignment	Connection 1, pin 3
Function	Control input for contactor monitoring (EDM)

Digital switching input 3

Assignment	Connection 1, pin 4
Function	Control input, second muting signal

Digital switching input 4

Assignment	Connection 1, pin 8
Function	Control input, muting enable/ timeout

Outputs

Number of safety-related switching outputs (OSSDs)	2 Piece(s)
Number of digital switching outputs	1 Piece(s)

Safety-related switching outputs		
Туре	Safety-related switching output OSSD	
Switching voltage high, min.	18.2 V	
Switching voltage low, max.	2.5 V	
Switching voltage, typ.	23 V	
Voltage type	DC	
Current load, max.	380 mA	
Load inductivity	2,200,000 μΗ	
Load capacity	0.3 μF	
Residual current, max.	0.2 mA	
Residual current, typ.	0.002 mA	
Voltage drop	1 V	

Safety-related switching output 1

Assignment	Connection 1, pin 6
Switching element	Transistor PNP

Safety-related switching output 2

Assignment	Connection 1, pin 5
Switching element	Transistor, PNP

Switching outputs

Туре	Digital switching output
Switching voltage high, min.	18.2 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	23 V
Voltage type	DC

Switching output 1

Assignment	Connection 1, pin 1
Switching element	Transistor, PNP
Function	"State of OSSDs" signal output
i unction	State of OOODs signal output

Timing

Response time	50 ms
Restart delay time	100 ms

Connection

Number of connections 2 Piece(s)

Technical data



pe of connection read size	Machine interface Connector M12
read size	
	M12
terial	Metal
o. of pins	8 -pin
nnection 2	
nction	Local interface
pe of connection	Connector
read size	M12
iterial	Metal
o. of pins	8 -pin
ble properties	
rmissible conductor cross ction, typ.	0.25 mm ²
ngth of connection cable, max.	100 m
rmissible cable resistance to ad, max.	200 Ω

Operation and display

Relative humidity (non-condensing)

Type of display

Number of LEDs	2 Piece(s)
Environmental data	
Ambient temperature, operation	-30 55 °C
Ambient temperature, storage	-40 75 °C

0 ... 95 %

Certifications

Degree of protection	IP 67
Protection class	III
Certifications	c CSA US
	c TÜV NRTL US
	TÜV Süd
US patents	US 6,418,546 B
	US 7,741,595 B

Classification

Phone: +49 7021 573-0 • Fax: +49 7021 573-199

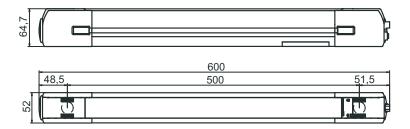
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eCl@ss 8.0	27272703	
eCl@ss 9.0	27272703	
eCl@ss 10.0	27272703	
eCl@ss 11.0	27272703	
ETIM 5.0	EC001832	
ETIM 6.0	EC001832	
ETIM 7.0	EC001832	

Mechanical data

Dimension (W x H x L)	52 mm x 600 mm x 64.7 mm
Housing material	Metal
Metal housing	Aluminum
Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	1,400 g
Housing color	Yellow, RAL 1021
Type of fastening	Groove mounting
	Swivel mount

Dimensioned drawings

All dimensions in millimeters



Electrical connection

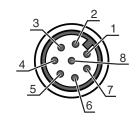
Connection 1

Function	Machine interface
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

Electrical connection



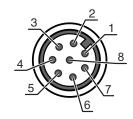
Pin assignment	Conductor color
RES/OSSD status signal	White
VIN	Brown
EDM	Green
MS2	Yellow
OSSD2	Gray
OSSD1	Pink
VIN	Blue
M-EN/TO	Red
	RES/OSSD status signal //IN EDM //IS2 DSSD2 DSSD1 //IN



Connection 2

Function	Local interface
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

Pin	Pin assignment	Conductor color
1	MS4	White
2	+24V	Brown
3	MS2	Green
4	MS1	Yellow
5	RES/LMP	Gray
6	MS3	Pink
7	0 V	Blue
8	n.c.	Red



Operation and display

LED	Display	Meaning
1	Red, continuous light	OSSD off.
	Green, continuous light	OSSD on
	Red, flashing, 1 Hz	External error
	Red, flashing, 10 Hz	Internal error
	Green, flashing, 1 Hz	Weak signal, device not optimally aligned or soiled.
2	Yellow, continuous light	Start/restart interlock locked.

Suitable transmitters

Part no.	Designation	Article	Description
66501100	MLD500-T2	Multiple light beam safety device transmitter	Operating range: 0.5 50 m Number of beams: 2 Piece(s) Beam spacing: 500 mm Connection: Connector, M12, Metal, 5 -pin

Part number code



Part designation: MLDxyy-zab/t

MLD	Multiple light beam safety device
х	Series 3: MLD 300 5: MLD 500
уу	Function classes 00: transmitter 10: automatic restart 12: external testing 20: EDM/RES 30: muting 35: timing controlled 4-sensor muting
z	Device type T: transmitter R: receiver RT: transceiver xT: transmitter with high range xR: receiver for high range
а	Number of beams
b	Option L: integrated laser alignment aid (for transmitter/receiver) M: integrated status indicator (MLD 320, MLD 520) or integrated status and muting indicator (MLD 330, MLD 335, MLD 510/A, MLD 530, MLD 535) E: connection socket for external muting indicator (AS-i models only)
/t	Safety-related switching outputs (OSSDs), connection technology -: transistor output, M12 plug A: integrated AS-i interface, M12 plug, (safety bus system)

Note



\$\text{\$\text{\$A\$ list with all available device types can be found on the Leuze website at www.leuze.com.}

Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
50135128	KD S-M12-8A-P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Mounting technology - Swivel mounts

Part no.	Designation	Article	Description
560340	BT-SET-240BC	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal
540350	BT-SET-240BC-E	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal, Plastic

Accessories



Services

 Part no.	Designation	Article	Description
S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

Note



🔖 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.