

Technical data sheet Stationary bar code reader

Part no.: 50141858

BCL 338i R1 F 100 D F007



Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Diagrams
- Operation and display
- Part number code
- Notes
- Accessories











Technical data



Series	BCL 300i
Functions	
Functions	Alignment mode
	AutoConfig
	AutoControl
	AutoReflAct
	Code fragment technology
	LED indicator
	Reference code comparison
Characteristic parameters	
MTTF	110 years
Read data	
Code types, readable	2/5 Interleaved
9 1 7	Codabar
	Code 128
	Code 39
	Code 93
	EAN 8/13
	GS1 Databar Expanded
	GS1 Databar Limited
	GS1 Databar Omnidirectional
	UPC
Scanning rate, typical	1,000 scans/s
Bar codes per reading gate, max. number	64 Piece(s)
Bar codes per reading gate, max. number Optical data Reading distance	
Bar codes per reading gate, max. number Optical data	64 Piece(s)
Bar codes per reading gate, max. number Optical data Reading distance	64 Piece(s) 70 440 mm
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength Laser class	64 Piece(s) 70 440 mm Laser, Red
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength Laser class	64 Piece(s) 70 440 mm Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength	64 Piece(s) 70 440 mm Laser, Red 655 nm 2, IEC/EN 60825-1:2007
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field	64 Piece(s) 70 440 mm Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method	64 Piece(s) 70 440 mm Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 °
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection	64 Piece(s) 70 440 mm Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.3 0.5 mm Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit	64 Piece(s) 70 440 mm Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.3 0.5 mm Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines)	64 Piece(s) 70 440 mm Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.3 0.5 mm Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror 8 Piece(s)
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm	64 Piece(s) 70 440 mm Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.3 0.5 mm Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror 8 Piece(s) 17 mm
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of	64 Piece(s) 70 440 mm Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.3 0.5 mm Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror 8 Piece(s)
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of	64 Piece(s) 70 440 mm Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.3 0.5 mm Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror 8 Piece(s) 17 mm
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 200 mm Scanning field at scanner distance of 300 mm Scanning field at scanner distance of 300 mm	64 Piece(s) 70 440 mm Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.3 0.5 mm Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror 8 Piece(s) 17 mm
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 200 mm Scanning field at scanner distance of	64 Piece(s) 70 440 mm Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.3 0.5 mm Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror 8 Piece(s) 17 mm 27 mm 38 mm
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 200 mm Scanning field at scanner distance of 300 mm Scanning field at scanner distance of 400 mm	64 Piece(s) 70 440 mm Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.3 0.5 mm Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror 8 Piece(s) 17 mm 27 mm 38 mm
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 200 mm Scanning field at scanner distance of 300 mm Scanning field at scanner distance of 400 mm Electrical data Protective circuit	70 440 mm Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.3 0.5 mm Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror 8 Piece(s) 17 mm 27 mm 38 mm
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 200 mm Scanning field at scanner distance of 300 mm Scanning field at scanner distance of 400 mm Electrical data	70 440 mm Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.3 0.5 mm Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror 8 Piece(s) 17 mm 27 mm 38 mm

Inputs/outputs selectable	
Output current, max.	60 mA
Number of inputs/outputs selectable	
Input current, max.	8 mA
Interface	
Туре	EtherCAT
EtherCAT	D
Function	Process
Transmission protocol	EtherCAT, CoE and EoE
Service interface	
Туре	USB
USB	
Function	Configuration via software
	Service
Connection	
	1.5
Number of connections	1 Piece(s)
Connection 1	
Function	BUS IN
T dilotion	BUS OUT
	Connection to device
	Data interface
	PWR / SW IN / OUT
	Service interface
Type of connection	Plug connector
No. of pins	32 -pin
Туре	Male
Machanical data	
marrianicai data	
Mechanical data	• • •
Design	Cubic
Design Dimension (W x H x L)	103 mm x 44 mm x 96 mm
Design Dimension (W x H x L) Housing material	103 mm x 44 mm x 96 mm Metal
Design Dimension (W x H x L) Housing material Metal housing	103 mm x 44 mm x 96 mm Metal Diecast aluminum
Design Dimension (W x H x L) Housing material Metal housing Lens cover material	103 mm x 44 mm x 96 mm Metal Diecast aluminum Glass
Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight	103 mm x 44 mm x 96 mm Metal Diecast aluminum Glass 350 g
Design Dimension (W x H x L) Housing material Metal housing Lens cover material	103 mm x 44 mm x 96 mm Metal Diecast aluminum Glass 350 g Black
Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	103 mm x 44 mm x 96 mm Metal Diecast aluminum Glass 350 g Black Red
Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight	103 mm x 44 mm x 96 mm Metal Diecast aluminum Glass 350 g Black Red Dovetail grooves
Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	103 mm x 44 mm x 96 mm Metal Diecast aluminum Glass 350 g Black Red Dovetail grooves Fastening on back
Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	103 mm x 44 mm x 96 mm Metal Diecast aluminum Glass 350 g Black Red Dovetail grooves
Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	103 mm x 44 mm x 96 mm Metal Diecast aluminum Glass 350 g Black Red Dovetail grooves Fastening on back
Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color Type of fastening Operation and display	103 mm x 44 mm x 96 mm Metal Diecast aluminum Glass 350 g Black Red Dovetail grooves Fastening on back
Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color Type of fastening	103 mm x 44 mm x 96 mm Metal Diecast aluminum Glass 350 g Black Red Dovetail grooves Fastening on back Via optional mounting device
Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color Type of fastening Operation and display	103 mm x 44 mm x 96 mm Metal Diecast aluminum Glass 350 g Black Red Dovetail grooves Fastening on back Via optional mounting device LED Monochromatic graphic display, 128 x 32
Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color Type of fastening Operation and display Type of display	103 mm x 44 mm x 96 mm Metal Diecast aluminum Glass 350 g Black Red Dovetail grooves Fastening on back Via optional mounting device LED Monochromatic graphic display, 128 x 32 pixels
Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color Type of fastening Operation and display Type of display Number of LEDs	103 mm x 44 mm x 96 mm Metal Diecast aluminum Glass 350 g Black Red Dovetail grooves Fastening on back Via optional mounting device LED Monochromatic graphic display, 128 x 32 pixels 2 Piece(s)
Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color Type of fastening Operation and display Type of display Number of LEDs Type of configuration	103 mm x 44 mm x 96 mm Metal Diecast aluminum Glass 350 g Black Red Dovetail grooves Fastening on back Via optional mounting device LED Monochromatic graphic display, 128 x 32 pixels 2 Piece(s) Via web browser
Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color Type of fastening Operation and display Type of display Number of LEDs Type of configuration Operational controls Environmental data	103 mm x 44 mm x 96 mm Metal Diecast aluminum Glass 350 g Black Red Dovetail grooves Fastening on back Via optional mounting device LED Monochromatic graphic display, 128 x 32 pixels 2 Piece(s) Via web browser
Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color Type of fastening Operation and display Type of display Number of LEDs Type of configuration Operational controls Environmental data Ambient temperature, operation	103 mm x 44 mm x 96 mm Metal Diecast aluminum Glass 350 g Black Red Dovetail grooves Fastening on back Via optional mounting device LED Monochromatic graphic display, 128 x 32 pixels 2 Piece(s) Via web browser Button(s)
Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color Type of fastening Operation and display Type of display Number of LEDs Type of configuration Operational controls Environmental data	103 mm x 44 mm x 96 mm Metal Diecast aluminum Glass 350 g Black Red Dovetail grooves Fastening on back Via optional mounting device LED Monochromatic graphic display, 128 x 32 pixels 2 Piece(s) Via web browser Button(s)

Technical data



Certifications

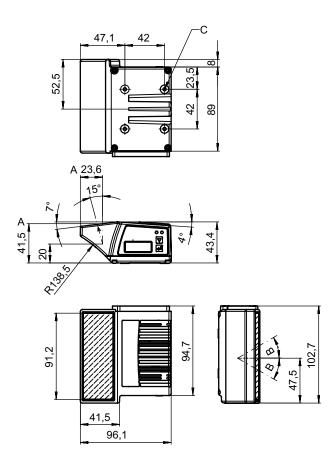
Degree of protection	IP 65
Protection class	III
Certifications	c UL US
Test procedure for EMC in accordance	EN 55022
with standard	EN 61000-4-2, -3, -4, -6
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

Classification

Customs tariff number	84719000
eCl@ss 5.1.4	27280102
eCl@ss 8.0	27280102
eCl@ss 9.0	27280102
eCl@ss 10.0	27280102
eCl@ss 11.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550
ETIM 7.0	EC002550

Dimensioned drawings

All dimensions in millimeters



- Optical axis
- Deflection angle of the laser beam: ± 30°
- M4 thread (5 deep)

Electrical connection

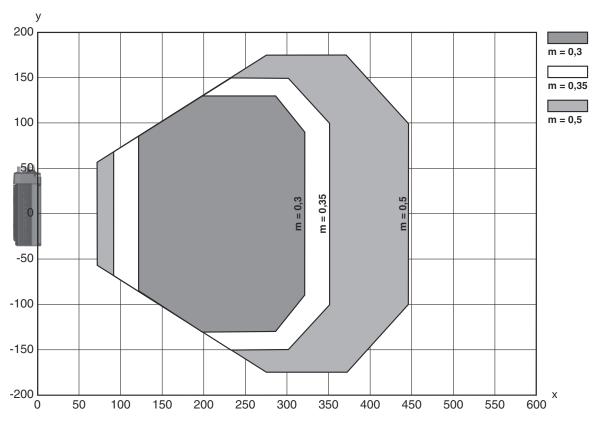


Connection 1

Function	BUS IN
	BUS OUT
	Connection to device
	Data interface
	PWR / SW IN / OUT
	Service interface
Type of connection	Plug connector
No. of pins	32 -pin
Туре	Male

Diagrams

Reading field curve



- x Reading field distance [mm]
- y Reading field width [mm]

Operation and display

LED	Display	Meaning
1 PWR	Green, flashing	Device ok, initialization phase
	Green, continuous light	Device OK
	Green, briefly off - on	Reading successful
	green, briefly off - briefly red - on	Reading not successful
	Orange, continuous light	Service mode
	Red, flashing	Device OK, warning set
	Red, continuous light	Error, device error

Operation and display



LED	Display	Meaning
2 BUS	Green, flashing	Initialization
	Green, continuous light	Bus operation ok
	Red, flashing	Communication error
	Red, continuous light	Bus error

Part number code

Part designation: BCL XXXX YYZ AAA BB CCCC

BCL	Operating principle BCL: bar code reader
XXXX	Series/interface (integrated fieldbus technology) 300i: RS 232 / RS 422 (stand-alone) 301i: RS 485 (multiNet slave) 304i: PROFIBUS DP 308i: EtherNet TCP/IP, UDP 348i: PROFINET RT 358i: EtherNet/IP
YY	Scanning principle S: line scanner (single line) R1: line scanner (raster) O: oscillating-mirror scanner (oscillating mirror)
Z	Optics N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances) J: ink-jet (depending on the application)
AAA	Beam exit 100: lateral 102: front
ВВ	Special equipment D: with display H: with heating DH: optionally with display and heating P: plastic exit window
cccc	Functions F007: optimized process data structure

Note



∜ A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes



Observe intended use!



- $\ ^{\mbox{\tiny t}}\ \mbox{This product is not a safety sensor and is not intended as personnel protection.}$
- $\ ^{\mbox{\tiny b}}\ \mbox{ The product may only be put into operation by competent persons.}$
- $\ ^{\mbox{\tiny t}}\ \mbox{Only}$ use the product in accordance with its intended use.

Notes





WARNING! LASER RADIATION - CLASS 2 LASER PRODUCT



Do not stare into beam!

The device satisfies the requirements of IEC 60825-1:2007 (EN 60825-1:2007) safety regulations for a product of laser class 2 as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to "Laser Notice No. 50" from June 24, 2007.

- Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time period, there is a risk of injury to the retina.
- b Do not point the laser beam of the device at persons!
- 🔖 Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
- 🔖 When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
- 🖔 CAUTION! Use of controls or adjustments or performance of procedures other than specified herein may result in hazardous light exposure.
- b Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.

NOTE



Affix laser information and warning signs!

Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages.

- Affix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use the stick-on label with the "Complies with 21 CFR 1040.10" note.
- Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.
- Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical radiation.

Accessories

Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC
Ů,	50135074	KS ET-M12-4A-P7- 050	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Leuze electronic GmbH + Co. KG info@leuze.com • www.leuze.com
In der Braike 1, 73277 Owen Phone: +49 7021 573-0 • Fax: +49 7021 573-199

Accessories



Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	50117011	KB USB A - USB miniB	Service line	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,500 mm Sheathing material: PVC
	50137078	KSS ET-M12-4A- M12-4A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 1,000 mm Sheathing material: PUR
	50135081	KSS ET-M12-4A- RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
50121433	BT 300 W	Mounting device	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

Mounting technology - Rod mounts

Part no.	Designation	Article	Description
50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m

Mounting technology - Other

Part no.	Designation	Article	Description
50124941	BTU 0300M-W	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting, Suited for M4 screws Material: Metal

Accessories



Reflective tapes for standard applications

Part no.	Designation	Article	Description
50106119	REF 4-A-100x100	Reflective tape	Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive

Services

	Part no.	Designation	Article	Description
р В	S981020	CS30-E-212	Hourly rate for "Configuration"	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided. Restrictions: Travel and accommodation charged separately and according to expenditure.
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
 	S981021	CS30-V-212	Hourly rate for "Bar code qualification"	Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client.

Note



🔖 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.