

## **Technical data sheet** Safety light curtain transmitter

## Part no.: 68040204 MLC500T20-450-EX2



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We reserve the right to make technical changes eng • 2021-02-02

## **Technical data**

#### Basic data

Series	MLC 500
Device type	Transmitter
Contains	2x BT-NC sliding block
Application	Hand protection
Functions	

Functions

Range reduction Transmission channel changeover

#### **Characteristic parameters**

Туре	4, IEC/EN 61496
SIL	3, IEC 61508
SILCL	3, IEC/EN 62061
Mission time T <sub>M</sub>	20 years, EN ISO 13849-1

20 mm

450 mm

0 ... 15 m

#### **Protective field data**

Resolution Protective field height Operating range

#### **Optical data**

Synchronization	Optical between transmitter and receiver
Light source	LED, Infrared
LED light wavelength	940 nm
Transmitted-signal shape	Pulsed
LED risk group	Exempt group (in acc. with EN 62471:2008)

#### **Electrical data**

I

Function	Machine interface
Type of connection	Connector
Thread size	M12
Material	Metal
No. of pins	5 -pin

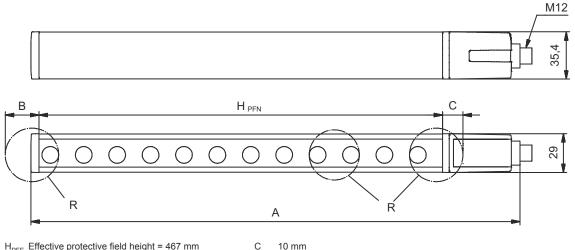
Cable properties	
Permissible conductor cross section, typ.	0.25 mm <sup>2</sup>
Length of connection cable, max.	100 m
Permissible cable resistance to load, max.	200 Ω
Mechanical data	
Dimension (W x H x L)	29 mm x 516 mm x 35.4 mm
Housing material	Metal
Metal housing	Aluminum
Lens cover material	Plastic/PC
Material of end caps	Diecast zinc
Net weight	600 g
Housing color	Silver
Type of fastening	Groove mounting
	Mounting bracket
	Mounting on Device Column
	Swivel mount
Operation and display	
Type of display	LED
Number of LEDs	2 Piece(s)
Environmental data	
Ambient temperature, operation	0 55 °C
Ambient temperature, storage	-30 70 °C
Relative humidity (non-condensing)	095%
Ex specification	
Ex device category	3D
Ex device category	3D 3G
	3G
Ex-zone	3G 2
Ex-zone Ex device group	3G 2 22
Ex-zone Ex device group Permissible surface temperature	3G 2 22 II
Ex device category Ex-zone Ex device group Permissible surface temperature Ignition protection type	3G 2 22 II T<85° (T4) °C
Ex-zone Ex device group Permissible surface temperature	3G 2 22 II T<85° (T4) °C "nA" non-sparking
Ex-zone Ex device group Permissible surface temperature Ignition protection type Certifications Degree of protection	3G 2 22 II T<85° (T4) °C "nA" non-sparking "tc" protection through housing IP 65
Ex-zone Ex device group Permissible surface temperature Ignition protection type Certifications Degree of protection Protection class	3G 2 22 II T<85° (T4) °C "nA" non-sparking "tc" protection through housing IP 65 III
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Ex-zone Ex device group Permissible surface temperature Ignition protection type Certifications Degree of protection Protection class Certifications	3G 2 22 II T<85° (T4) °C "nA" non-sparking "tc" protection through housing "tc" protection through housing IP 65 III c TÜV NRTL US TÜV Süd
Ex-zone Ex device group Permissible surface temperature Ignition protection type Certifications Degree of protection Protection class Certifications Vibration resistance	3G 2 22 II T<85° (T4) °C "nA" non-sparking "tc" protection through housing "tc" protection through housing IIP 65 III c TÜV NRTL US TÜV Süd 50 m/s <sup>2</sup>
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Ex-zone Ex device group Permissible surface temperature Ignition protection type Certifications Degree of protection Protection class Certifications Vibration resistance Shock resistance US patents Classification Customs tariff number eCl@ss 5.1.4	3G 2 22 II T<85° (T4) °C "nA" non-sparking "tc" protection through housing IP 65 III c TÜV NRTL US TÜV Süd 50 m/s <sup>2</sup> 100 m/s <sup>2</sup> US 6,418,546 B 85365019
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## **Dimensioned drawings**



All dimensions in millimeters

### Calculation of the effective protective field height $H_{PFE}$ = $H_{PFN}$ + B + C



 $H_{PFE}$  Effective protective field height = 467 mm

10 mm

 $H_{PFN}$  Nominal protective field height = 450 mm

А Total height = 516 mm В 7 mm

Effective protective field height  $\rm H_{PFE}$  goes beyond the dimensions of the optics area to the outer borders of the circles labeled with R. R

## **Electrical connection**

#### **Connection 1**

Function	Machine interface
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded
Connector housing	FE/SHIELD

#### Pin **Pin assignment**

#### **Conductor color**

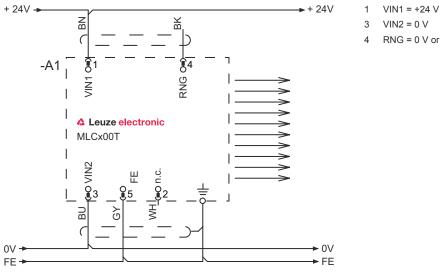
1	VIN1	Brown	
2	n.c.	White	
3	VIN2	Blue	3
4	RNG	Black	
5	FE/SHIELD	Gray	
			4



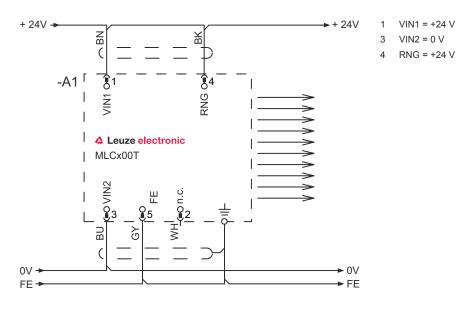
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### **Circuit diagrams**

#### Transmission channel C1, reduced range



Transmission channel C1, standard range



- VIN2 = 0 V
  - RNG = 0 V or open

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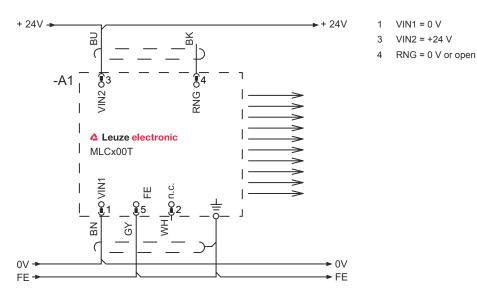
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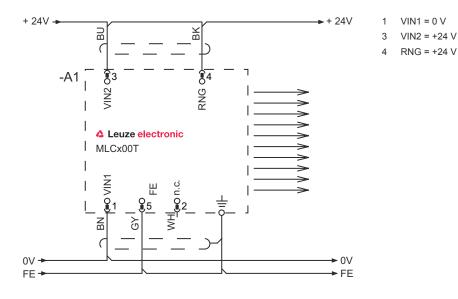
### **Circuit diagrams**

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Transmission channel C2, reduced range



#### Transmission channel C2, standard range



## Operation and display

LED	Display	Meaning	
1	Off	Device switched off	
	Red, continuous light	Device error	
	Green, continuous light	Normal operation	
2	Green, flashing, 10 s long after switching on	Reduced range selected by the wiring of pin 4	
	Off	Transmission channel C1	
	Green, continuous light	Transmission channel C2	

### Suitable receivers

## Leuze

 Part no.	Designation	Article	Description
68042204	MLC520R20-450- EX2	Safety light curtain receiver	Resolution: 20mm Protective field height: 450mm Response time: 9ms Connection: Connector, M12, Metal, 8 -pin Function package: Standard

#### Part number code

MLC	Safety light curtain
x	Series 3: MLC 300 5: MLC 500
уу	Function classes 00: transmitter 01: transmitter (AIDA) 02: transmitter with test input 10: basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: standard receiver - EDM/RES selectable 30: extended receiver - blanking/muting
Z	Device type T: transmitter R: receiver
а	<b>Resolution</b> 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm
hhhh	Protective field height 150 … 3000: from 150 mm to 3000 mm
e	Host/Guest (optional) H: Host MG: Middle Guest G: Guest
i	Interface (optional) /A: AS-i
000	Option /V: high Vibration-proof EX2: explosion protection (zones 2 + 22) SPG: Smart Process Gating
N	lote

#### **Notes**

 Observe intended use!

 Image: Serve intended use into operation by competent persons.

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### Accessories

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## Connection technology - Connection cables

 Part no.	Designation	Article	Description
50133860	KD S-M12-5A-P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

## Mounting technology - Swivel mounts

	Part no.	Designation	Article	Description
P. C.	429393	BT-2HF	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

### Alignment aids

	Part no.	Designation	Article	Description
-	520101	AC-ALM-M	Alignment aid	Housing material: Plastic

#### Services

	Part no.	Designation	Article	Description
()	S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
	S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

# Note

No. A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.