

Technical data sheet Safety light curtain transmitter

Part no.: 68096005

MLC500T14300/901800



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Technical data



Basic data

Series	MLC 500
Device type	Transmitter
Contains	2x BT-NC sliding block
Application	Access guarding
	Danger zone guarding

Functions

Functions	Range reduction
	Transmission channel changeover

Characteristic parameters

Туре	4, IEC/EN 61496
SIL	3, IEC 61508
SILCL	3, IEC/EN 62061
Mission time T _M	20 years, EN ISO 13849-1

Protective field data

Total protective field height	2,100 mm
Resolution 1	14 mm
Protective field height 1	300 mm
Resolution 2	90 mm
Protective field height 2	1,800 mm
Operating range	0 10 m

Optical data

Synchronization	Optical between transmitter and receiver
Light source	LED, Infrared
LED light wavelength	940 nm
Transmitted-signal shape	Pulsed
LED risk group	Exempt group (in acc. with EN 62471:2008)

Electrical data

Protective circuit	Overvoltage protection
	Short circuit protected
Performance data	
Supply voltage U _B	24 V, DC, -20 20 %
Current consumption, max.	50 mA
Fuse	2 A semi time-lag
Inputs	
Number of digital switching inputs	1 Piece(s)

Switching inputs

Туре	Digital switching input
Switching voltage high, min.	18 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	22.5 V
Voltage type	DC

Connection

Connection 1

Function	Machine interface
Type of connection	Connector
Thread size	M12
Material	Metal
No. of pins	5 -pin

Cable properties

Permissible conductor cross section, typ.	0.25 mm ²
Length of connection cable, max.	100 m
Permissible cable resistance to load, max.	200 Ω

Mechanical data

Dimension (W x H x L)	29 mm x 2,166 mm x 35.4 mm
Housing material	Metal
Metal housing	Aluminum
Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	2,250 g
Housing color	Yellow, RAL 1021
Type of fastening	Groove mounting
	Mounting bracket
	Mounting on Device Column
	Swivel mount

Operation and display

Type of display	LED
Number of LEDs	2 Piece(s)

Environmental data

Ambient temperature, operation	-30 55 °C
Ambient temperature, storage	-30 70 °C
Relative humidity (non-condensing)	0 95 %

Certifications

Degree of protection	IP 65	
Protection class	III	
Certifications	c CSA US	
	c TÜV NRTL US	
	S Mark	
	TÜV Süd	
Vibration resistance	50 m/s²	
Shock resistance	100 m/s ²	
US patents	US 6,418,546 B	

Classification

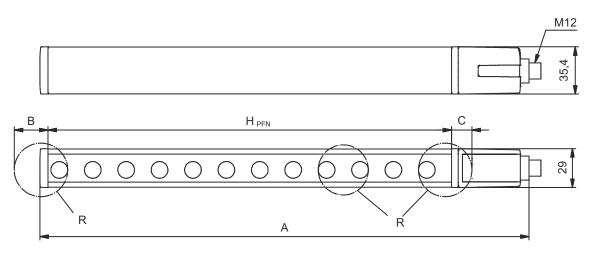
Customs tariff number	85365019	
eCl@ss 5.1.4	27272704	
eCI@ss 8.0	27272704	
eCl@ss 9.0	27272704	
eCl@ss 10.0	27272704	
eCl@ss 11.0	27272704	
ETIM 5.0	EC002549	
ETIM 6.0	EC002549	
ETIM 7.0	EC002549	

Dimensioned drawings



All dimensions in millimeters

Calculation of the effective protective field height H_{PFE} = H_{PFN} + B + C



 H_{PFE} Effective protective field height = 2190 mm

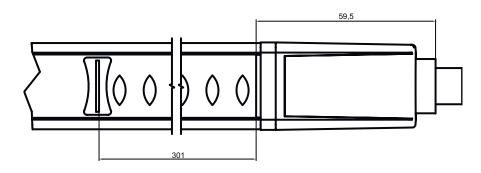
 ${\rm H}_{\rm PFN}$ Nominal protective field height = 2100 mm

A Total height = 2166 mm

B 50 mm

- C 40 mm
- R Effective protective field height H_{PFE} goes beyond the dimensions of the optics area to the outer borders of the circles labeled with R.

Position of resolution limits



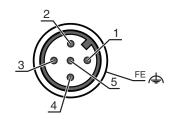
The resolution change takes place at the marked position

Electrical connection

Connection 1

Function	Machine interface
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded
Connector housing	FE/SHIELD

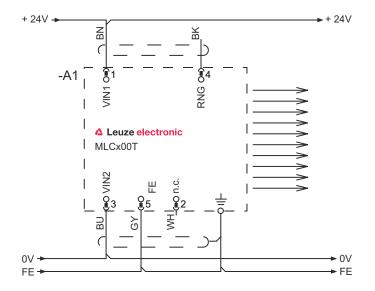
Pin	Pin assignment	Conductor color
1	VIN1	Brown
2	n.c.	White
3	VIN2	Blue
4	RNG	Black
5	FE/SHIELD	Gray



Circuit diagrams

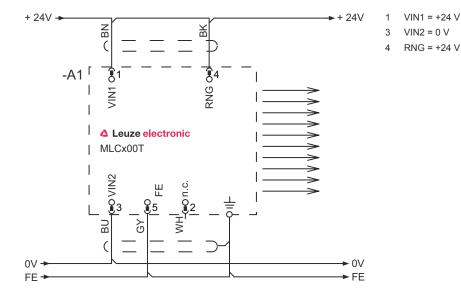


Transmission channel C1, reduced range



- 1 VIN1 = +24 V
- 3 VIN2 = 0 V
- 4 RNG = 0 V or open

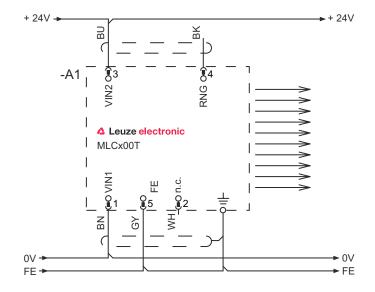
Transmission channel C1, standard range



Circuit diagrams

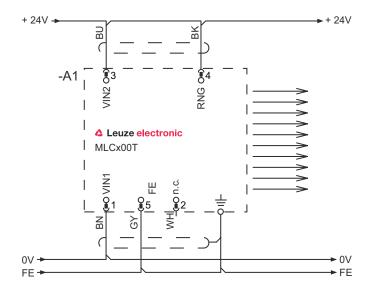


Transmission channel C2, reduced range



- 1 VIN1 = 0 V
- 3 VIN2 = +24 V
- 4 RNG = 0 V or open

Transmission channel C2, standard range



- 1 VIN1 = 0 V
- 3 VIN2 = +24 V
- 4 RNG = +24 V

Operation and display

LED	Display	Meaning
1	Off	Device switched off
	Red, continuous light	Device error
	Green, continuous light	Normal operation
2	Green, flashing, 10 s long after switching on	Reduced range selected by the wiring of pin 4
	Off	Transmission channel C1
	Green, continuous light	Transmission channel C2





Part no.	Designation	Article	Description
68096004	MLC530R14300/ 901800-SPG	Safety light curtain receiver	Function package: Smart Process Gating Resolution: 14 mm / 90 mm Protective field height: 300 mm / 1,800 mm Response time: 100 ms Connection: Connector, M12, Metal, 8 -pin

Part number code

Part designation: MLC5yyzahhh/ahhhh-ooo

MLC	Safety light curtain
5	Series 5: MLC 500
уу	Function classes 00: transmitter 01: transmitter (AIDA) 02: transmitter with test input 10: basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: standard receiver - EDM/RES selectable 30: extended receiver - blanking/muting
z	Device type T: transmitter R: receiver
a	Resolution 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm
hhhh	Protective field height 150 3000: from 150 mm to 3000 mm
е	Host/Guest (optional) H: Host MG: Middle Guest G: Guest
i	Interface (optional) /A: AS-i
000	Option /V: high Vibration-proof EX2: explosion protection (zones 2 + 22) SPG: Smart Process Gating

Note



🕏 A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes



Observe intended use!



Accessories



Connection technology - Connection cables

	Part no.	Designation	Article	Description
•	50133860	KD S-M12-5A-P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes
				Cable length: 5,000 mm Sheathing material: PUR

Mounting technology - Swivel mounts

	Part no.	Designation	Article	Description
Paga	429393	BT-2HF	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

Alignment aids

	Part no.	Designation	Article	Description
1	520101	AC-ALM-M	Alignment aid	Housing material: Plastic

Services

Part no.	Designation	Article	Description
S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

Note



🔖 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.