

Technical data sheet Safety light curtain receiver

Part no.: 68012909

MLC520R90-900H



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Technical data



Basic data

Series	MLC 500
Device type	Receiver
Cascading	Host
Contains	2x BT-NC sliding block
Application	Access guarding
	Danger zone guarding

Functions

Function package	Standard
Functions	Contactor monitoring (EDM)
	Start/restart interlock (RES)
	Transmission channel changeover

Characteristic parameters

Туре	4, IEC/EN 61496
SIL	3, IEC 61508
SILCL	3, IEC/EN 62061
Performance Level (PL)	e, EN ISO 13849-1
PFH _D	7.73E-09 per hour
Mission time T _M	20 years, EN ISO 13849-1
Category	4, EN ISO 13849

Protective field data

Resolution	90 mm
Protective field height	900 mm

Optical data

Number of beams	12 Piece(s)
Synchronization	Optical between transmitter and receiver

Electrical data

Protective circuit	Overvoltage protection
	Short circuit protected

Performance data

-lag

Inputs

Number of digital switching inputs 3 Piece(s)

Switching inputs

Туре	Digital switching input
Switching voltage high, min.	18 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	22.5 V
Voltage type	DC

Outputs

Number of safety-related switching	2 Piece(s)
outputs (OSSDs)	

Safety-related switching outputs

Salety-related switching outputs	
Туре	Safety-related switching output OSSD
Switching voltage high, min.	18 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	22.5 V
Voltage type	DC
Current load, max.	380 mA
Load inductivity	2,000 μΗ
Load capacity	0.3 μF
Residual current, max.	0.2 mA
Residual current, typ.	0.002 mA
Voltage drop	1.5 V

Safety-related switching output 1

Assignment	Connection 1, pin 5
Switching element	Transistor, PNP

Safety-related switching output 2

Assignment	Connection 1, pin 6
Switching element	Transistor, PNP

Timing

Response time	4 ms
Restart delay time	100 ms

Connection

Number of connections	2 Piece(s)

Connection	1
COMMICCHION	

Function	Machine interface
Type of connection	Connector
Thread size	M12
Material	Metal
No. of pins	8 -pin

Connection 2

Function	Cascade, Guest Out
	Cascade, Middle Guest Out
Type of connection	Cable with connector
Cable length	330 mm
Sheathing material	PUR
Thread size	M12
Material	Plastic
No. of pins	8 -pin

Cable properties

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Permissible conductor cross section, typ.	0.25 mm ²
Length of connection cable, max.	100 m
Permissible cable resistance to load, max.	200 Ω

Technical data



Mechanical data

Dimension (W x H x L)	29 mm x 966 mm x 53 mm
Housing material	Metal
Metal housing	Aluminum
Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	1,125 g
Housing color	Yellow, RAL 1021
Type of fastening	Groove mounting
	Mounting bracket
	Swivel mount

Operation and display

Type of display	7-segment display
	LED
Number of LEDs	2 Piece(s)

Environmental data

Ambient temperature, operation	0 55 °C
Ambient temperature, storage	-30 70 °C
Polative humidity (non-condensing)	0 95 %

Certifications

Degree of protection	IP 65	
Protection class	III	
Certifications	c CSA US	
	c TÜV NRTL US	
	TÜV Süd	
Vibration resistance	50 m/s ²	
Shock resistance	100 m/s²	
US patents	US 6,418,546 B	

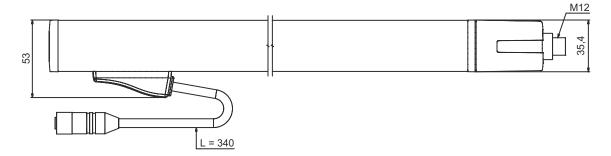
Classification

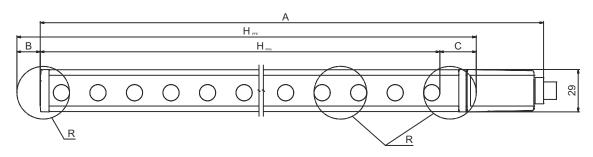
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eCl@ss 8.0	27272704
eCl@ss 9.0	27272704
eCl@ss 10.0	27272704
eCl@ss 11.0	27272704
ETIM 5.0	EC002549
ETIM 6.0	EC002549
ETIM 7.0	EC002549

Dimensioned drawings

All dimensions in millimeters

Calculation of the effective protective field height $H_{PFF} = H_{PFN} + B + C$





 H_{PFE} Effective protective field height = 990 mm

 ${\rm H_{PFN}}$ Nominal protective field height = 900 mm

Total height = 966 mm

50 mm

Effective protective field height H_{PFE} goes beyond the dimensions of the optics area to the outer borders of the circles labeled with R.

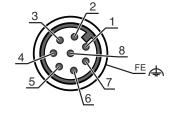
Electrical connection



Connection 1

Function	Machine interface
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded
Connector housing	FE/SHIELD

Pin	Pin assignment	Conductor color
1	IO1	White
2	VIN1	Brown
3	IN3	Green
4	IN4	Yellow
5	OSSD1	Gray
6	OSSD2	Pink
7	VIN2	Blue
8	IN8	Red

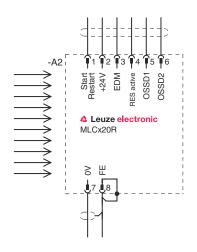


Connection 2

Function	Cascade, Guest Out
	Cascade, Middle Guest Out
Type of connection	Cable with connector
Cable length	330 mm
Sheathing material	PUR
Cable color	Black
Wire cross section	0.14 mm²
Type of stranding	Pair stranding (twisted pair)
Thread size	M12
Туре	Female
Material	Plastic
No. of pins	8 -pin
Encoding	A-coded

Circuit diagrams

Connection diagram receiver



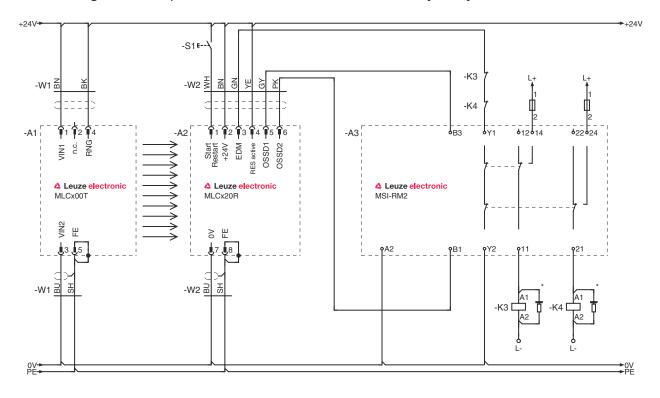
- VIN1 = +24 V, VIN2 = 0 V: transmission channel C1
- VIN1 = 0 V, VIN2 = +24 V: transmission channel C2

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Circuit diagrams



Circuit diagram example with downstream MSI-RM2 safety relay



Operation and display

LED	Display	Meaning
1	Off	Device switched off
	Red, continuous light	OSSD off
	Red, flashing, 1 Hz	External error
	Red, flashing, 10 Hz	Internal error
	Green, flashing, 1 Hz	OSSD on, weak signal
	Green, continuous light	OSSD on
2	Off	RES deactivated or RES activated and enabled or RES blocked and protective field interrupted
	Yellow, continuous light	RES activated and blocked but ready to be unlocked - protective field free and linked sensor is enabled if applicable

Suitable transmitters

Part no.	Designation	Article	Description
68010909	MLC500T90-900H	Safety light curtain transmitter	Resolution: 90 mm Protective field height: 900 mm Operating range: 0 20 m Connection: Connector, M12, Metal, 5 -pin

Part number code



Part designation: MLCxyy-za-hhhhei-ooo

MLC	Safety light curtain
х	Series 3: MLC 300 5: MLC 500
уу	Function classes 00: transmitter 01: transmitter (AIDA) 02: transmitter with test input 10: basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: standard receiver - EDM/RES selectable 30: extended receiver - blanking/muting
z	Device type T: transmitter R: receiver
а	Resolution 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm
hhhh	Protective field height 150 3000: from 150 mm to 3000 mm
е	Host/Guest (optional) H: Host MG: Middle Guest G: Guest
i	Interface (optional) /A: AS-i
000	Option N: high Vibration-proof EX2: explosion protection (zones 2 + 22) SPG: Smart Process Gating

Note



Notes



Observe intended use!



\$ Only use the product in accordance with its intended use.

Accessories



Connection technology - Connection cables

Part no.	Designation	Article	Description
50135128	KD S-M12-8A-P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Mounting technology - Swivel mounts

	Part no.	Designation	Article	Description
Pa	429393	BT-2HF	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

Services

Part no.	Designation	Article	Description
S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

Note

