

- Retro-reflective photoelectric sensor, autocollimation optics with visible red light
- Particularly suited for thin, highly transparent foils with thickness < 20 µm
- 316L stainless steel housing in WASH-DOWN-Design
- Enclosed optics design prevents bacterial carry-overs
- ECOLAB and CleanProof+ tested
- Paperless device identification
- Scratch resistant and non-diffusive plastic front cover
- High switching frequency for detection of fast events
- May also be used with glass reflectors (TG)
- Easy adjustment via lockable teach button or teach input

Accessories:

RKR55642 en 50106859 02.fm

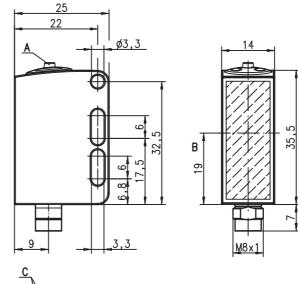
We reserve the right to make changes • PAL

(available separately)

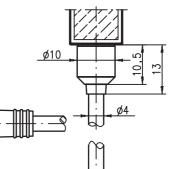
- Cables with M8 or M12 connector (KD ...)
- Cables for food and beverages
- Reflectors for the foods industry
- Reflectors for the pharmaceutical industry
- Reflective tapes
- Mounting devices

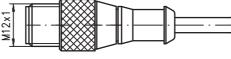
Retro-reflective photoelectric sensor for foils

Dimensioned drawing





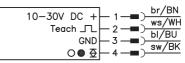




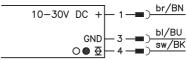
- A Teach button
- B Optical axis
- C Indicator diodes

Electrical connection

Plug connection, 4-pin (with/without cable)







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Tables

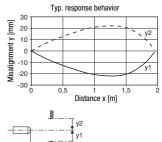
Reflectors in food quality Operating						
				range		
1	TK(S)	10	0x100	0 1.5m		
2 3	TK		40x60	01.0m		
	MTKS	50	x50.1	01.0m		
4	Tape 6	;	50x50	00.6m		
5	ТК	:	20x40	00.5m		
1	0		1.	5 1.8		
2	0		1	1.2		
3	0		1	1.2		
4	0	0.6		7		
5	0	0.5	0.	6		
	Pharmaceutical reflecto					
Ph	armaceu	tical refl	ectors			
Ph	armaceu	tical refl	ectors	Operating range		
1	TK(S)					
1		40	x60.P	range		
1 2 3	TK(S) TK(S) TK(S)	40	x60.P	range 0 0.6 m		
1	TK(S) TK(S)	40	x 60.P x 40.P 20.P	range 0 0.6 m 0 0.35 m		
1 2 3	TK(S) TK(S) TK(S)	40	x 60.P x 40.P 20.P	range 0 0.6m 0 0.35m 0 0.25m 0 0.15m		
1 2 3 4	TK(S) TK(S) TK(S) MTK(S)	40	x 60.P x 40.P 20.P x 23.P	range 0 0.6m 0 0.35m 0 0.25m 0 0.15m	7	
1 2 3 4 5	TK(S) TK(S) TK(S) MTK(S) TK	40	x 60.P x 40.P 20.P x 23.P	range 0 0.6m 0 0.35m 0 0.25m 0 0.15m 0 0.1m 0 0.1	7	
1 2 3 4 5	TK(S) TK(S) TK(S) MTK(S) TK 0	40 20 14	1x60.P 1x40.P 20.P 10.P 10.P	range 0 0.6m 0 0.35m 0 0.25m 0 0.15m 0 0.11m 0 0.6 0.6 0.5 0.42	7	
1 2 3 4 5 1 2	TK(S) TK(S) TK(S) MTK(S) TK 0 0	40 20 14	0x60.P 0x40.P 20.P 10.P 10.P	range 0 0.6m 0 0.35m 0 0.25m 0 0.15m 0 0.11m 0 0.6 0.6 0.5 0.42	7	
1 2 3 4 5 1 2 3	TK(S) TK(S) TK(S) MTK(S) MTK(S) 0 0 0 0	40 20 14	1x60.P 1x40.P 20.P 20.P 10.P 10.P 0.3 25 0	range 0 0.6m 0 0.35m 0 0.25m 0 0.15m 0 0.11m 0 0.6 0.6 0.5 0.42	7	

Operating range [m] Typ. operating range limit [m]

тκ = adhesive

TKS ... = screw type MTKS ... = micro triple, screw type

Diagrams



Remarks

Observe intended use!

- ✤ This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
 Only use the product in accor-
- dance with the intended use
- A list of tested chemicals can be found in the first part of the product description.

Specifications

Optical data

Typ. op. range limit (TK(S) 100x100) 1) Operating range 2) Light source ³ Wavelength

0 ... 1.8m

see tables

1000Hz

< 300ms

≤15mA

.../6.42

 \leq 15% of U_B

light/dark reversible

≥ (U_B-2V)/≤ 2V

max. 100mA setting via teach-in

light path free

WASH-DOWN-Design

plastic (TPV-PE), non-diffusive

with 5000mm cable: 110g

with M8 connector: 40g with 200mm cable and M12 connector: 60g

exempt group (in acc. with EN 62471)

tested in accordance with ECOLAB and CleanProof+

M8 connector, 4-pin, 0.2m cable with M12 connector, 4-pin 5m cable, 4 x 0.20mm²

-30°C ... +70°C/-30°C ... +70°C

UL 508, C22.2 No.14-13 4) 6) 10)

ready

Ra ≤ 2.5

2,3

IP 67, IP 69K9)

IFC 60947-5-2

(see Remarks)

 \geq 8 V/ \leq 2 V $< 1 \, \text{ms}$ 30kΩ

ECOLAB, CleanProof+

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0.5ms

LED (modulated light)

620nm (visible red light)

10 ... 30VDC (incl. residual ripple)

i push-pull switching output pin 4: PNP light switching, NPN dark switching pin 2: teach input

AISI 316L stainless steel, DIN X2CrNiMo17132, W.No1.4404

AISI 316L stainless steel, DIN X2CrNiMo17132, W.No1.4404

coated plastic (PMMA), scratch resistant and non-diffusive

Timing

Switching frequency Response time Delay before start-up

Electrical data

Operating voltage U_B⁴⁾ Residual ripple Open-circuit current Switching output

Function characteristics Signal voltage high/low Output current Operating range

Indicators

Green LED Yellow LED

Mechanical data

Housing Housing design Housing roughness ⁵⁾ Connector Optics cover Operation Weight

Connection type

Environmental data

Ambient temp. (operation/storage) ⁶⁾ Protective circuit ⁷⁾ VDE safety class 8) Protection class Environmentally tested acc. to Light source Standards applied Certifications Chemical resistance

Options

Teach-in input/activation input			
Transmitter active/not active			
Activation/disable delay			
Input resistance			

Typ. operating range limit: max. attainable range without performance reserve 1)

- Operating range: recommended range with performance reserve 2)
- 3) Average life expectancy 100,000h at an ambient temperature of 25°C
- 4) For UL applications: for use in class 2 circuits according to NEC only
- 5) Typical value for the stainless steel housing
- UL certified in the temperature range -30°C to 55°C, operating temperatures of +70°C permissible only briefly (≤ 15min) 6)
- 2=polarity reversal protection, 3=short circuit protection for all transistor outputs 7)
- Rating voltage 50V 8)

Only in combination with M12 connector 9)

10)These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.24A min, in the field installation

UL REQUIREMENTS

Enclosure Type Rating: Type 1 For Use in NFPA 79 Applications only. Adapters providing field wiring means are available from the manufacturer. Refer to manufacturers information. CAUTION - the use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

ATTENTION ! Si d'autres dispositifs d'alignement que ceux préconisés ici sont utilisés ou s'il est procédé autrement qu'in diqué, cela peut entraîner une exposition à des rayonnements et un danger pour les personnes.

Retro-reflective photoelectric sensor for foils

Order guide

Selection table Equipment ↓		Order code →	RKR 55/6.42-S8 Part no. 50105794	RKR 55/6.42, 200-S12 Part no. 50105795	RKR 55/6.42-S8.3 Part no. 50107601	RKR 55/6.42, 5000 Part no. 50114073
Switching output	1 x push-pull switching output		•	•	•	•
Switching function	light/dark switching configurable		٠	•	•	•
Connection	M8 connector, metal, 4-pin		٠			
	M8 connector, metal, 3-pin				•	
	cable 200mm with M12 connector, 4-pin			•		
	cable 5000 mm, 4-wire					•
Configuration	teach-in via button (lockable) and teach input ¹⁾		•	•	•	•
Indicators	green LED: ready		•	•	•	•
	yellow LED: switching output		•	•	•	•
Detection	Foils < 20µm thick		•	•	•	•
	Foils $> 20 \mu m$ thick		•	•	•	•
	Bottles (PET and glass)		•	•	٠	•

1) Teach input not present with 3-pin connector

General information

- The sensor is factory-adjusted for the detection of colored glass. Recommendation: teach only if the desired objects are not reliably detected.
- The light spot may not exceed the reflector.
- Preferably use MTK(S) or tape 6.
- For foil 6, the sensor's side edge must be aligned parallel to the side edge of the reflective tape.
- For reflecting objects, the sensor has to be mounted approx. 5° angular towards the object.

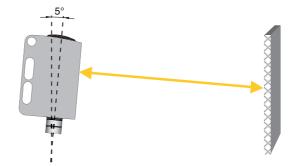
Sensor adjustment (teach) via teach button

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Prior to teaching: Clear the light path to the reflector!

The device setting is stored in a fail-safe way. A reconfiguration following voltage interruption or switch-off is thus not required.



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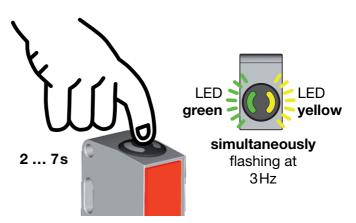
RKR 55

Standard teaching for average sensor sensitivity (standard bottles)

- Press teach button until both LEDs flash simultaneously.
- Release teach button.
- Ready.



If the receive signal from the reflector is too weak, the sensor indicates the error status by means of fast and simultaneous flashing of the green and yellow LEDs. Please check the alignment, operating range, and soiling and carry out another teaching.

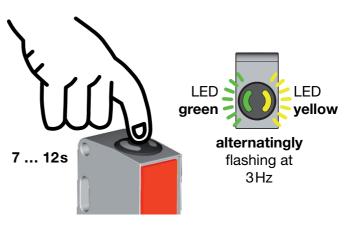


<u>Teach for increased sensor sensitivity (highly transparent bottles and foils with thickness < 20µm)</u>

- Press teach button until both LEDs flash <u>alternatingly</u>.
- Release teach button.
- Ready.

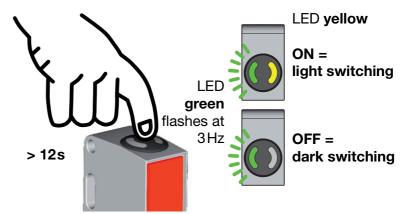


If the receive signal from the reflector is too weak, the sensor indicates the error status by means of fast and simultaneous flashing of the green and yellow LEDs. Please check the alignment, operating range, and soiling and carry out another teaching.



Adjusting the switching behavior of the switching output - light/dark switching

- Press teach button until the green LED flashes. The yellow LED displays the current setting of the switching output: ON = output switches on light
 - OFF = output switches on dark
- Continue to press the teach button in order to change the switching behavior.
- Release teach button.
- Ready.



Retro-reflective photoelectric sensor for foils

Locking the teach button via the teach input



A **static high signal** (\geq 4ms) at the teach input locks the teach button on the device if required, such that no manual operation is possible (e.g., protection from erroneous operation or manipulation).

If the teach input is not connected or if there is a static low signal, the button is unlocked and can be operated freely.



Sensor adjustment (teach) via teach input



The following description applies to PNP switching logic!

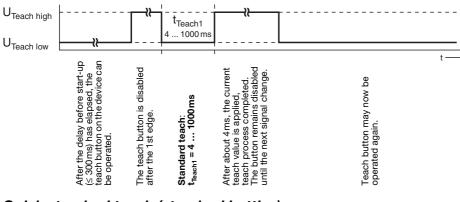
 $\mathbf{U}_{\text{Teach low}} \leq \mathbf{2V}$

$\textbf{U}_{\text{Teach high}} \geq \textbf{(U}_{\text{B}}\text{-}2\textbf{V}\textbf{)}$

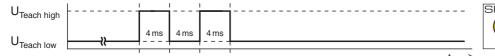
Prior to teaching: Clear the light path to the reflector!

The device setting is stored in a fail-safe way. A reconfiguration following voltage interruption or switch-off is thus not required.

Standard teaching for average sensor sensitivity (standard bottles)



Quick standard teach (standard bottles)

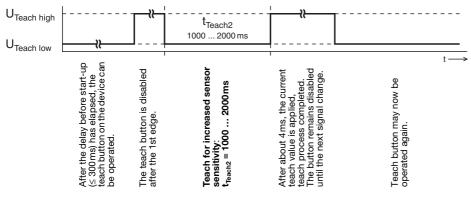


shortest teaching duration for standard teaching: approx. 12ms



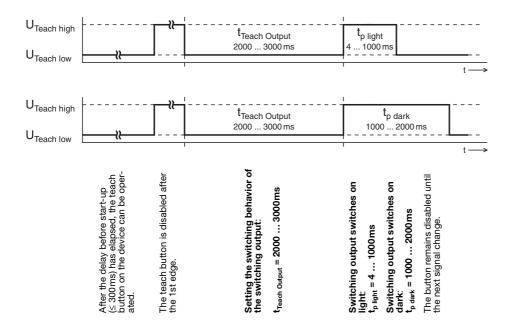
If the receive signal from the reflector is too weak, the sensor indicates the error status by means of fast and simultaneous flashing of the green and yellow LEDs. Please check the alignment, operating range, and soiling and carry out another teaching.

Teach for increased sensor sensitivity (highly transparent bottles and foils with thickness < 20 µm)



If the receive signal from the reflector is too weak, the sensor indicates the error status by means of fast and simultaneous flashing of the green and yellow LEDs. Please check the alignment, operating range, and soiling and carry out another teaching.

Adjusting the switching behavior of the switching output - light/dark switching



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