

# **Technical data sheet** Safety light curtain transmitter

Part no.: 68022418

MLC500T40-1800MG



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### **Technical data**



### Basic data

Series	MLC 500
Device type	Transmitter
Cascading	Middle Guest
Contains	2x BT-NC sliding block
Application	Access guarding
	Danger zone guarding
	Hand protection

### **Characteristic parameters**

Туре	4, IEC/EN 61496
SIL	3, IEC 61508
SILCL	3, IEC/EN 62061
Mission time T <sub>M</sub>	20 years, EN ISO 13849-1

### Protective field data

Resolution	40 mm
Protective field height	1,800 mm
Operating range	0 20 m

### **Optical data**

Number of beams	72 Piece(s)
Light source	LED, Infrared
LED light wavelength	940 nm
Transmitted-signal shape	Pulsed
LED risk group	Exempt group (in acc. with EN 62471:2008)

### Connection

Number of connections

Connection 1		
Function	Cascade, Host In	
Type of connection	Cable with connector	
Cable length	330 mm	
Sheathing material	PUR	
Thread size	M12	
Material	Plastic	
No. of pins	8 -pin	

2 Piece(s)

#### Connection 2

Connection 2		
Function	Cascade, Guest Out	
Type of connection	Cable with connector	
Cable length	330 mm	
Sheathing material	PUR	
Thread size	M12	
Material	Plastic	
No. of pins	8 -pin	

### Mechanical data

Dimension (W x H x L)	29 mm x 1,814 mm x 53 mm
Housing material	Metal
Metal housing	Aluminum
Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	1,998 g
Housing color	Yellow, RAL 1021
Type of fastening	Groove mounting
	Mounting bracket
	Swivel mount

### **Environmental data**

Ambient temperature, operation	0 55 °C
Ambient temperature, storage	-30 70 °C
Relative humidity (non-condensing)	0 95 %

### Certifications

Degree of protection	IP 65
Protection class	III
Certifications	c CSA US
	c TÜV NRTL US
	TÜV Süd
Vibration resistance	50 m/s <sup>2</sup>
Shock resistance	100 m/s²
US patents	US 6.418.546 B

#### Classification

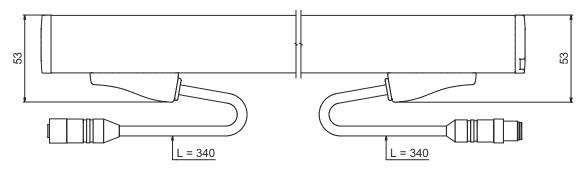
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ETIM 5.0	EC002549
ETIM 6.0	EC002549
ETIM 7.0	EC002549

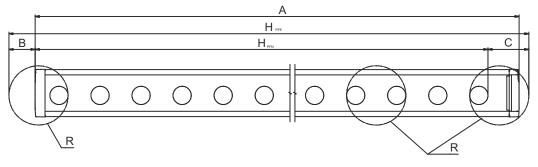
# **Dimensioned drawings**



All dimensions in millimeters

Calculation of the effective protective field height  $H_{PFE}$  =  $H_{PFN}$  + B + C





 $H_{\mathrm{PFE}}$  Effective protective field height = 1840 mm

H<sub>PFN</sub> Nominal protective field height = 1800 mm

Total height = 1814 mm

B 25 mm

- C 15 mm
- R Effective protective field height H<sub>PFE</sub> goes beyond the dimensions of the optics area to the outer borders of the circles labeled with R.

### **Electrical connection**

### **Connection 1**

Function	Cascade, Host In
Type of connection	Cable with connector
Cable length	330 mm
Sheathing material	PUR
Cable color	Black
Type of stranding	Pair stranding (twisted pair)
Wire cross section	0.14 mm <sup>2</sup>
Thread size	M12
Туре	Male
Material	Plastic
No. of pins	8 -pin
Encoding	A-coded

### Connection 2

tion Cascade, Guest Out	
of connection Cable with connector	
e length 330 mm	
thing material PUR	
e color Black	
cross section 0.14 mm <sup>2</sup>	
e color Black	

### **Electrical connection**



### **Connection 2**

Type of stranding	Pair stranding (twisted pair)
Thread size	M12
Туре	Female
Material	Plastic
No. of pins	8 -pin
Encoding	A-coded

### Suitable receivers

Part no.	Designation	Article	Description
68023418	MLC520R40- 1800MG	Safety light curtain receiver	Resolution: 40 mm Protective field height: 1,800 mm Response time: 15 ms Connection: Cable with connector, M12, Plastic, 8 -pin, 330 mm, PUR

### Part number code

Part designation: MLCxyy-za-hhhhei-ooo

MLC	Safety light curtain
х	Series 3: MLC 300 5: MLC 500
уу	Function classes  00: transmitter 01: transmitter (AIDA) 02: transmitter with test input 10: basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: standard receiver - EDM/RES selectable 30: extended receiver - blanking/muting
Z	Device type T: transmitter R: receiver
a	Resolution 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm
hhhh	Protective field height 150 3000: from 150 mm to 3000 mm
е	Host/Guest (optional) H: Host MG: Middle Guest G: Guest
i	Interface (optional) /A: AS-i
000	Option  /V: high Vibration-proof  EX2: explosion protection (zones 2 + 22)  SPG: Smart Process Gating

### Note



♦ A list with all available device types can be found on the Leuze website at www.leuze.com.

### **Notes**





### Observe intended use!



- ♥ Only use the product in accordance with its intended use.

### **Accessories**

# Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	429278	CB-M12-2000E-8TP	Interconnection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 8 -pin Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR

# Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
1111	429006	BT-2L-HG	Mounting device set	Mounting bracket, at device: Screw type Material: Metal

# Mounting technology - Swivel mounts

	Part no.	Designation	Article	Description
P.C.	429395	BT-2HF-G	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

# Alignment aids

	Part no.	Designation	Article	Description
1	520101	AC-ALM-M	Alignment aid	Housing material: Plastic

### **Accessories**



### Services

 Part no.	Designation	Article	Description
S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application.  Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured.  Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection.  Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.  Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

### Note



🔖 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.