

# **Technical data sheet** Multiple light beam safety device receiver

Part no.: 66575100 MLD535-R2LM



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We reserve the right to make technical changes eng • 2021-01-28

# **Technical data**

# Leuze

Series	MLD 500		
Device type	Receiver		
Special version			
Special version	Integrated muting indicator		
	Integrated status indicator		
	Reflective element for laser alignment aid		
Functions			
Functions	Alternative connection for second muting signal		
	Contactor monitoring (EDM), selectable		
	Muting enable function		
	Muting-timeout extension		
	Partial muting		
	Sequence controlled 2-sensor muting		
	Start/restart interlock (RES)		
	Timing controlled 4-sensor muting		
Characteristic parameters			
Туре	4, IEC/EN 61496		
SIL	3, IEC 61508		
SILCL	3, IEC/EN 62061		
Performance Level (PL)	e, EN ISO 13849-1		
MTTF	204 years, EN ISO 13849-1		
PFH <sub>D</sub>	6.6E-09 per hour		
Mission time T <sub>M</sub>	20 years, EN ISO 13849-1		
Category	4, EN ISO 13849		
Optical data			
Number of beams	2 Piece(s)		
Beam spacing	500 mm		
Electrical data			
Selection of operating mode	Connection 1, pin 2: +24 V for operating mode 1, 2, 4		
	Connection 1, pin 2: 0 V for operating mode 3, 5, 6		
	Connection 1, pin 7: +24 V for operating mode 3, 5, 6		
	Connection 1, pin 7: 0 V for operating mode 1, 2, 4		
Protective circuit	Overvoltage protection Short circuit protected		
Performance data			
Supply voltage U <sub>R</sub>	24 V, DC, -20 20 %		
Current consumption, max.	150 mA, Without external load		
Fuse	External with max. 3 A		
Inputs			
Number of digital switching inputs	4 Piece(s)		

Switching inputs			
Туре	Digital switching input		
Switching voltage high, min.	18.2 V		
Switching voltage low, max.	2.5 V		
Switching voltage, typ.	23 V		
Voltage type	DC		
Switching current, max.	5 mA		
Digital switching input 1			
Assignment	Connection 1, pin 1		
Function	Control input for start/restart interlock (RES)		
Digital switching input 2			
Assignment	Connection 1, pin 3		
Function	Control input for contactor monitoring (EDM)		
Digital switching input 3			
Assignment	Connection 1, pin 4		
Function	Control input, second muting signal		
Digital switching input 4			
Assignment	Connection 1, pin 8		
Function	Control input, muting enable/ timeout		
Nutruite			
Outputs umber of safety-related switching utputs (OSSDs)	2 Piece(s)		
umber of digital switching outputs	1 Piece(s)		
Safety-related switching output			
Safety-related switching output Type Switching voltage high, min.	uts Safety-related switching output OSSD 18.2 V		
Туре	Safety-related switching output OSSD		
Type Switching voltage high, min.	Safety-related switching output OSSD 18.2 V		
Type Switching voltage high, min. Switching voltage low, max. Switching voltage, typ. Voltage type	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC		
Type Switching voltage high, min. Switching voltage low, max. Switching voltage, typ. Voltage type Current load, max.	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA		
Type Switching voltage high, min. Switching voltage low, max. Switching voltage, typ. Voltage type Current load, max. Load inductivity	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 μH		
Type Switching voltage high, min. Switching voltage low, max. Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 μH 0.3 μF		
Type Switching voltage high, min. Switching voltage low, max. Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max.	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 μH 0.3 μF 0.2 mA		
Type Switching voltage high, min. Switching voltage low, max. Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max. Residual current, typ.	Safety-related switching output OSSD           18.2 V           2.5 V           23 V           DC           380 mA           2,200,000 μH           0.3 μF           0.2 mA           0.002 mA		
Type Switching voltage high, min. Switching voltage low, max. Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max.	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 μH 0.3 μF 0.2 mA		
Type Switching voltage high, min. Switching voltage low, max. Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max. Residual current, typ. Voltage drop	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 μH 0.3 μF 0.2 mA 0.002 mA 1 V		
Type Switching voltage high, min. Switching voltage low, max. Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max. Residual current, typ.	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 μH 0.3 μF 0.2 mA 0.002 mA 1 V		
Type Switching voltage high, min. Switching voltage low, max. Switching voltage low, max. Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max. Residual current, typ. Voltage drop Safety-related switching out	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 µH 0.3 µF 0.2 mA 0.002 mA 1 V tput 1		
Type Switching voltage high, min. Switching voltage low, max. Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max. Residual current, typ. Voltage drop Safety-related switching our Assignment	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 µH 0.3 µF 0.2 mA 0.002 mA 1 V tput 1 Connection 1, pin 6 Transistor, PNP		
Type Switching voltage high, min. Switching voltage low, max. Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max. Residual current, typ. Voltage drop Safety-related switching our Assignment Switching element	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 µH 0.3 µF 0.2 mA 0.002 mA 1 V tput 1 Connection 1, pin 6 Transistor, PNP		
Type Switching voltage high, min. Switching voltage low, max. Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max. Residual current, typ. Voltage drop Safety-related switching our Assignment Switching element Switching element	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 µH 0.3 µF 0.2 mA 0.002 mA 1 V tput 1 Connection 1, pin 6 Transistor, PNP tput 2		
Type         Switching voltage high, min.         Switching voltage low, max.         Switching voltage low, max.         Switching voltage, typ.         Voltage type         Current load, max.         Load inductivity         Load capacity         Residual current, max.         Residual current, typ.         Voltage drop         Safety-related switching out         Assignment         Switching element         Switching element         Switching outputs	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 µH 0.3 µF 0.2 mA 0.002 mA 1 V tput 1 Connection 1, pin 6 Transistor, PNP tput 2 Connection 1, pin 5 Transistor, PNP		
Type         Switching voltage high, min.         Switching voltage low, max.         Switching voltage low, max.         Switching voltage low, max.         Switching voltage, typ.         Voltage type         Current load, max.         Load inductivity         Load capacity         Residual current, max.         Residual current, typ.         Voltage drop         Safety-related switching out         Assignment         Switching element         Switching outputs         Type	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 µH 0.3 µF 0.2 mA 0.002 mA 1 V tput 1 Connection 1, pin 6 Transistor, PNP tput 2 Connection 1, pin 5 Transistor, PNP Digital switching output		
Type         Switching voltage high, min.         Switching voltage low, max.         Switching voltage low, max.         Switching voltage low, max.         Switching voltage, typ.         Voltage type         Current load, max.         Load inductivity         Load capacity         Residual current, max.         Residual current, typ.         Voltage drop         Safety-related switching out         Assignment         Switching element         Switching outputs         Type         Switching voltage high, min.	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 µH 0.3 µF 0.2 mA 0.002 mA 1 V <b>tput 1</b> Connection 1, pin 6 Transistor, PNP <b>tput 2</b> Connection 1, pin 5 Transistor, PNP Digital switching output 18.2 V		
Type         Switching voltage high, min.         Switching voltage low, max.         Switching voltage low, max.         Switching voltage, typ.         Voltage type         Current load, max.         Load inductivity         Load capacity         Residual current, max.         Residual current, typ.         Voltage drop         Safety-related switching out         Assignment         Switching element         Switching outputs         Type         Switching voltage high, min.         Switching voltage low, max.	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 µH 0.3 µF 0.2 mA 0.002 mA 1 V <b>tput 1</b> Connection 1, pin 6 Transistor, PNP <b>tput 2</b> Connection 1, pin 5 Transistor, PNP Digital switching output 18.2 V 2.5 V		
Type         Switching voltage high, min.         Switching voltage low, max.         Switching voltage low, max.         Switching voltage, typ.         Voltage type         Current load, max.         Load inductivity         Load capacity         Residual current, max.         Residual current, typ.         Voltage drop         Safety-related switching out Assignment         Switching element         Switching element         Switching outputs         Type         Switching voltage high, min.         Switching voltage low, max.         Switching voltage, typ.	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 µH 0.3 µF 0.2 mA 0.002 mA 1 V <b>tput 1</b> Connection 1, pin 6 Transistor, PNP <b>tput 2</b> Connection 1, pin 5 Transistor, PNP Digital switching output 18.2 V 2.5 V 2.3 V		
Type         Switching voltage high, min.         Switching voltage low, max.         Switching voltage low, max.         Switching voltage, typ.         Voltage type         Current load, max.         Load inductivity         Load capacity         Residual current, max.         Residual current, typ.         Voltage drop         Safety-related switching out         Assignment         Switching element         Switching outputs         Type         Switching voltage high, min.         Switching voltage low, max.         Switching voltage, typ.         Voltage type	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 µH 0.3 µF 0.2 mA 0.002 mA 1 V <b>tput 1</b> Connection 1, pin 6 Transistor, PNP <b>tput 2</b> Connection 1, pin 5 Transistor, PNP Digital switching output 18.2 V 2.5 V		
Type         Switching voltage high, min.         Switching voltage low, max.         Switching voltage low, max.         Switching voltage, typ.         Voltage type         Current load, max.         Load inductivity         Load capacity         Residual current, max.         Residual current, typ.         Voltage drop         Safety-related switching out         Assignment         Switching element         Switching outputs         Type         Switching voltage high, min.         Switching voltage low, max.         Switching voltage, typ.         Voltage type         Switching voltage, typ.         Voltage type	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 µH 0.3 µF 0.2 mA 0.002 mA 1 V <b>tput 1</b> Connection 1, pin 6 Transistor, PNP <b>tput 2</b> Connection 1, pin 5 Transistor, PNP Digital switching output 18.2 V 2.5 V 23 V DC		
Type         Switching voltage high, min.         Switching voltage low, max.         Switching voltage low, max.         Switching voltage, typ.         Voltage type         Current load, max.         Load inductivity         Load capacity         Residual current, max.         Residual current, typ.         Voltage drop         Safety-related switching out         Assignment         Switching element         Switching outputs         Type         Switching voltage high, min.         Switching voltage low, max.         Switching voltage, typ.         Voltage type	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 µH 0.3 µF 0.2 mA 0.002 mA 1 V <b>tput 1</b> Connection 1, pin 6 Transistor, PNP <b>tput 2</b> Connection 1, pin 5 Transistor, PNP Digital switching output 18.2 V 2.5 V 2.3 V		

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## **Technical data**

#### Timing

Response time	50 ms		
Restart delay time	100 ms		
Connection			
Number of connections	2 Piece(s)		
Connection 1			
Function	Machine interface		
Type of connection	Connector		
Thread size	M12		
Material	Metal		
No. of pins	8 -pin		
Connection 2			
Function	Local interface		
Type of connection	Connector		
Thread size	M12		
Material	Metal		
No. of pins	8 -pin		
Cable properties			
Permissible conductor cross section, typ.	0.25 mm²		
Length of connection cable, max.	100 m		
Permissible cable resistance to load, max.	200 Ω		
Mechanical data			
Dimension (W x H x L)	52 mm x 600 mm x 64.7 mm		
Housing material	Metal		
Metal housing	Aluminum		
Lens cover material	Plastic / PMMA		
Material of end caps	Diecast zinc		

#### Type of display Integrated muting indicator LED Number of LEDs 2 Piece(s) **Environmental data** Ambient temperature, operation -30 ... 55 °C Ambient temperature, storage -40 ... 75 °C Relative humidity (non-condensing) 0 ... 95 % Certifications IP 67 Degree of protection **Protection class** Ш c CSA US Certifications c TÜV NRTL US TÜV Süd US patents US 6,418,546 B US 7,741,595 B Classification Customs tariff number 85365019 eCI@ss 5.1.4 27272703 eCl@ss 8.0 27272703 eCl@ss 9.0 27272703 eCl@ss 10.0 27272703 eCl@ss 11.0 27272703 **ETIM 5.0** EC001832 **ETIM 6.0** EC001832 **ETIM 7.0** EC001832

**Operation and display** 

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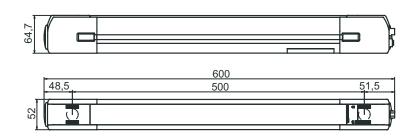
# Dimensioned drawings

All dimensions in millimeters

Net weight

Housing color

Type of fastening



1,400 g

Yellow, RAL 1021

Groove mounting Swivel mount

## **Electrical connection**

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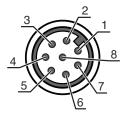
#### **Connection 1**

Function	Machine interface
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

### Pin Pin assignment

#### **Conductor color**

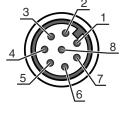
1	RES/OSSD status signal	White
2	VIN	Brown
3	EDM	Green
4	MS2	Yellow
5	OSSD2	Gray
6	OSSD1	Pink
7	VIN	Blue
8	M-EN/TO	Red



#### **Connection 2**

Function	Local interface
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

Pin	Pin assignment	Conductor color
1	MS4	White
2	+24V	Brown
3	MS2	Green
4	MS1	Yellow
5	RES/LMP	Gray
6	MS3	Pink
7	0 V	Blue
8	n.c.	Red



# **Operation and display**

LED	Display	Meaning
1	Red, continuous light	OSSD off.
	Green, continuous light	OSSD on
	Red, flashing, 1 Hz	External error
	Red, flashing, 10 Hz	Internal error
	Green, flashing, 1 Hz	Weak signal, device not optimally aligned or soiled.
2	Yellow, continuous light	Start/restart interlock locked.

## Suitable transmitters



 Part no.	Designation	Article	Description
66502100	MLD500-T2L	Multiple light beam safety device transmitter	Special version: Integrated laser alignment aid Operating range: 0.5 50 m Number of beams: 2 Piece(s) Beam spacing: 500 mm Connection: Connector, M12, Metal, 5 -pin

### Part number code

MLD	Multiple light beam safety device
x	<b>Series</b> 3: MLD 300 5: MLD 500
уу	Function classes 00: transmitter 10: automatic restart 12: external testing 20: EDM/RES 30: muting 35: timing controlled 4-sensor muting
z	Device type T: transmitter R: receiver RT: transceiver xT: transmitter with high range xR: receiver for high range
а	Number of beams
b	Option L: integrated laser alignment aid (for transmitter/receiver) M: integrated status indicator (MLD 320, MLD 520) or integrated status and muting indicator (MLD 330, MLD 335, MLD 510/A, MLD 530, MLD 535) E: connection socket for external muting indicator (AS-i models only)
/t	Safety-related switching outputs (OSSDs), connection technology -: transistor output, M12 plug A: integrated AS-i interface, M12 plug, (safety bus system)
N	lote
6	A list with all available device types can be found on the Leuze website at www.leuze.com.

## Accessories

# Connection technology - Connection cables

 Part no.	Designation	Article	Description
50135128	KD S-M12-8A-P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

## Accessories



# Mounting technology - Swivel mounts

 Part no.	Designation	Article	Description
560340	BT-SET-240BC	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal
540350	BT-SET-240BC-E	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal, Plastic

### Services

Part no.	Designation	Article	Description
S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.



A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.