

# **Technical data sheet Energetic diffuse sensor**

Part no.: 50122720

FT328.3/2N



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## **Technical data**



#### Basic data

Series	328
Operating principle	Diffuse reflection principle

#### **Special version**

#### **Optical data**

Operating range	Guaranteed operating range
Operating range, white 90%	0.001 0.215 m
Operating range, gray 50%	0.001 0.19 m
Operating range, gray 18%	0.003 0.15 m
Operating range, black 6%	0.005 0.125 m
Operating range limit	Typical operating range
Operating range limit, white 90%	0.001 0.28 m
Operating range limit, gray 50%	0.001 0.245 m
Operating range limit, gray 18%	0.003 0.19 m
Operating range limit, black 6%	0.005 0.16 m
Light source	LED, Red
LED light wavelength	620 nm
Transmitted-signal shape	Pulsed
LED group	Exempt group (in acc. with EN 62471)

#### **Electrical data**

Protective circuit	Polarity reversal protection
	Short circuit protected

#### Performance data

Supply voltage U <sub>B</sub>	10 30 V, DC, Incl. residual ripple
Residual ripple	0 15 %, From U <sub>B</sub>
Open-circuit current	0 20 mA

#### Outputs

Number of digital switching outputs 2 Piece(s)

Switching	outputs
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Voltage type	DC
Switching current, max.	100 mA
Switching voltage	high: ≥(U <sub>B</sub> -2.5V)
	low: ≤2.5V

## Switching output 1

Switching element	Transistor, NPN
Switching principle	Light switching

### Switching output 2

Switching element	Transistor, NPN
Switching principle	Dark switching

### **Timing**

Switching frequency	500 Hz
Response time	1 ms
Readiness delay	300 ms

Connection	
Function	Signal OUT
	Voltage supply
Type of connection	Cable
Cable length	2,000 mm
Sheathing material	PUR

Black

4 -wire 0.2 mm<sup>2</sup>

#### **Mechanical data**

Cable color

**Number of conductors** 

Wire cross section

Connection 1

Thread size	M18 x 1 mm
Dimension (Ø x L)	18 mm x 46 mm
Housing material	Plastic
	Stainless steel
Stainless steel housing	V2A
Plastic housing	ABS
Lens cover material	Plastic
Net weight	40 g
Housing color	Black
	Silver

### Operation and display

Type of display	LED
Number of LEDs	1 Piece(s)
Operational controls	Teach hutton

#### **Environmental data**

Ambient temperature, operation	-40 60 °C	
Ambient temperature, storage	-40 70 °C	

#### Certifications

Degree of protection	IP 67
Protection class	III
Certifications	c UL US
Standards applied	IEC 60947-5-2

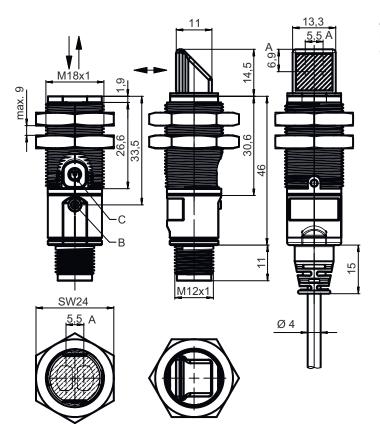
### Classification

Customs tariff number	85365019
eCI@ss 5.1.4	27270903
eCI@ss 8.0	27270903
eCI@ss 9.0	27270903
eCI@ss 10.0	27270903
eCI@ss 11.0	27270903
ETIM 5.0	EC001821
ETIM 6.0	EC001821
ETIM 7.0	EC001821

## **Dimensioned drawings**

Leuze

All dimensions in millimeters



- A Optical axis
- B Indicator diode
- C Teach button

## **Electrical connection**

#### **Connection 1**

Function	Signal OUT
	Voltage supply
Type of connection	Cable
Cable length	2,000 mm
Sheathing material	PUR
Cable color	Black
Number of conductors	4 -wire
Wire cross section	0.2 mm <sup>2</sup>

## **Conductor color**

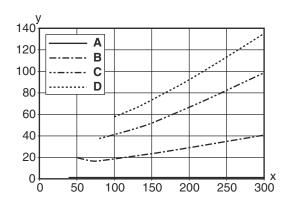
## Conductor assignment

Brown	V+
White	OUT 2
Blue	GND
Black	OUT 1

## **Diagrams**



## Typ. black/white behavior



- x Range [mm]
- y Reduction of range [mm]
- A White 90%
- B Gray 50%
- C Gray 18%
- D Black 6%

Fading: black/white error < 50 %The black/white error is calculated from the operating range against white and the reduction of the operating range against black:black/white error = reduction of the operating range against black / operating range against white x 100%

## **Operation and display**

LED	Display	Meaning
1	Green, continuous light	Operational readiness
	Yellow, continuous light	Object detected

## Part number code

Part designation: XXX328BY-AAAF.BB/CC-DDD

XXX328	Operating principle PRK: retro-reflective photoelectric sensor with polarization filter ET: energetic diffuse reflection sensor FT: diffuse reflection sensor with fading LE: throughbeam photoelectric sensor receiver LS: throughbeam photoelectric sensor transmitter
Υ	Light type n/a: red light I: infrared light
AAAF	Preset range (optional) n/a: operating range acc. to data sheet xxxF: preset range [mm]
ВВ	Equipment n/a: axial optics W: 90° angular optics 3: teach-in via button

## Part number code



CC

Switching output / function (OUT1 = pin 4, OUT2 = pin 2):

4: PNP transistor output, light switching
P: PNP transistor output, dark switching
2: NPN transistor output, light switching
N: NPN transistor output, dark switching
9: input for transmitter deactivation (deactivation with HIGH signal)
D: input for transmitter deactivation (deactivation with LOW signal)
X: pin not used

DDD

Electrical connection
n/a: cable, standard length 2000 mm, 4-wire
M12: M12 connector, 4-pin (plug)

Note



⋄ A list with all available device types can be found on the Leuze website at www.leuze.com.

## **Notes**



#### Observe intended use!



- \$ This product is not a safety sensor and is not intended as personnel protection.
- \$\text{The product may only be put into operation by competent persons.}
- Solve the product in accordance with its intended use.

### For UL applications:



- ♦ For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).
- These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)

## **Further information**

- Sum of the output currents for both outputs, 50 mA for ambient temperatures > 40 °C
- · With the set scanning range, a tolerance of the operating range is possible depending on the reflection properties of the material surface.

## **Accessories**

## Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
50113548	BT D18M.5	Mounting bracket	Diameter, inner: 18 mm Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Rigid Material: Stainless steel



## **Accessories**



## Mounting technology - Rod mounts

	Part no.	Designation	Article	Description
Of:	50117490	BTU D18M-D12	Mounting system	Design of mounting device: Mounting system Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal

## Mounting technology - Other

	Part no.	Designation	Article	Description
	50083189	BT 318-ARH	Adjustment fastening part	Design of mounting device: Mounting plate Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Swiveling, Adjustable Material: Metal
00	50126631 **	BT 328M	Fastening	Design of mounting device: Mounting clamp Fastening, at system: For 18 mm rod, Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Turning, 360° Material: Stainless steel

<sup>\*\*</sup> Included in delivery contents

### Note



A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.