

Technical data sheet Energetic diffuse sensor

Part no.: 50133942

FT328I.X3/4P-M12

Figure can vary

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- Dimensioned drawings
- Electrical connection
- Diagrams
- Operation and display
- Part number code
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Technical data



Basic data

Series	328
Operating principle	Diffuse reflection principle
Application	Detection of dark objects at short range

Special version

Special version	V-optics

Operating range Guaranteed operating range Operating range, white 90% 0.001 0.11 m Operating range, gray 50% 0.001 0.11 m Operating range, gray 18% 0.003 0.08 m Operating range, black 6% 0.005 0.07 m Operating range limit Typical operating range Operating range limit, white 90% 0.001 0.13 m Operating range limit, gray 50% 0.001 0.12 m Operating range limit, gray 18% 0.003 0.1 m Operating range limit, black 6% 0.005 0.085 m Light source LED, Infrared LED light wavelength 850 nm Transmitted-signal shape Pulsed LED group Exempt group (in acc. with EN 62471)	Optical data	
Operating range, gray 50% Operating range, gray 18% Operating range, black 6% Operating range limit Operating range limit Typical operating range Operating range limit, white 90% Operating range limit, gray 50% Operating range limit, gray 50% Operating range limit, gray 18% Operating range limit, gray 18% Operating range limit, black 6% Operating range limit, gray 18% Operating range limit, gray 50% Operating r	Operating range	Guaranteed operating range
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Transmitted-signal shape Pulsed	Light source	LED, Infrared
	LED light wavelength	850 nm
LED group Exempt group (in acc. with EN 62471)	Transmitted-signal shape	Pulsed
	LED group	Exempt group (in acc. with EN 62471)

Electrical data

Protective circuit	Polarity reversal protection
	Short circuit protected

Performance	data

Supply voltage U _B	10 30 V, DC, Incl. residual ripple
Residual ripple	0 15 %, From U _B
Open-circuit current	0 20 mA

Outputs

Number of digital switching outputs 2 Piece(s)

Switching outputs

Voltage type	DC
Switching current, max.	100 mA
Switching voltage	high: ≥(U _B -2.5V)
	low: ≤2.5V

Switching output 1

Assignment	Connection 1, pin 4
Switching element	Transistor, PNP
Switching principle	Light switching

Switching output 2

Assignment	Connection 1, pin 2
Switching element	Transistor, PNP
Switching principle	Dark switching

Timing

Switching frequency	500 Hz	
Response time	1 ms	
Readiness delay	300 ms	

Connection 1	
Function	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Plastic
No. of pins	4 -pin
Encoding	A-coded

Mechanical data

Thread size	M18 x 1 mm
Dimension (Ø x L)	18 mm x 46 mm
Housing material	Plastic
	Stainless steel
Stainless steel housing	V2A
Plastic housing	ABS
Lens cover material	Plastic
Net weight	70 g
Housing color	Black
	Red

Operation and display

Type of display	LED
Number of LEDs	2 Piece(s)
Operational controls	Teach button

Environmental data

Ambient temperature, operation	-40 60 °C	
Ambient temperature, storage	-40 70 °C	

Certifications

Degree of protection	IP 67
Protection class	III
Certifications	c UL US
Standards applied	IEC 60947-5-2

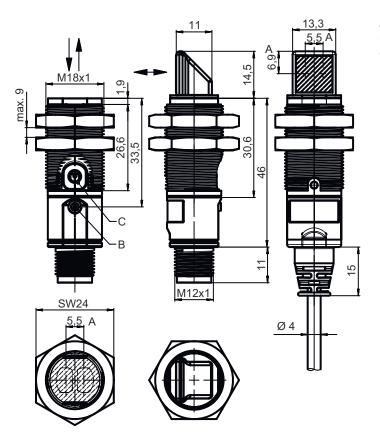
Classification

Customs tariff number	85365019
eCI@ss 5.1.4	27270903
eCI@ss 8.0	27270903
eCl@ss 9.0	27270903
eCl@ss 10.0	27270903
eCl@ss 11.0	27270903
ETIM 5.0	EC001821
ETIM 6.0	EC001821
ETIM 7.0	EC001821

Dimensioned drawings

Leuze

All dimensions in millimeters



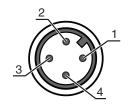
- Optical axis
- B Indicator diode
- Teach button

Electrical connection

Connection 1

Function	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Plastic
No. of pins	4 -pin
Encoding	A-coded

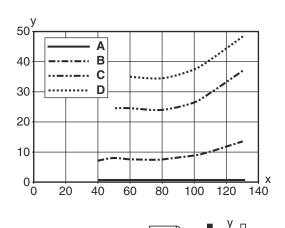
Pin	Pin assignment
1	V+
2	OUT 2
3	GND
4	OUT 1



Diagrams



Typ. black/white behavior



- x Range [mm]
- y Reduction of range [mm]
- A White 90%
- B Gray 50%
- C Gray 18%
- D Black 6%

Fading: black/white error < 50 %The black/white error is calculated from the operating range against white and the reduction of the operating range against black:black/white error = reduction of the operating range against black / operating range against white x 100%

Operation and display

LED	Display	Meaning
1	Green, continuous light	Operational readiness
	Yellow, continuous light	Object detected

Part number code

Part designation: XXX328BY-AAAF.BB/CC-DDD

XXX328	Operating principle PRK: retro-reflective photoelectric sensor with polarization filter ET: energetic diffuse reflection sensor FT: diffuse reflection sensor with fading LE: throughbeam photoelectric sensor receiver LS: throughbeam photoelectric sensor transmitter
Υ	Light type n/a: red light I: infrared light
ВВ	Equipment n/a: axial optics W: 90° angular optics 3: teach-in via button X: reinforced fading

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Part number code



CC
Switching output / function (OUT1 = pin 4, OUT2 = pin 2):
4: PNP transistor output, light switching
P: PNP transistor output, dark switching
2: NPN transistor output, light switching
N: NPN transistor output, dark switching
9: input for transmitter deactivation (deactivation with HIGH signal)
D: input for transmitter deactivation (deactivation with LOW signal)
X: pin not used

DDD

Electrical connection

Electrical connection n/a: cable, standard length 2000 mm, 4-wire M12: M12 connector, 4-pin (plug)

Note



⋄ A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes



Observe intended use!



- \$ This product is not a safety sensor and is not intended as personnel protection.
- ♥ The product may only be put into operation by competent persons.
- Solve the product in accordance with its intended use.

For UL applications:



- \$ For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).
- These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)

Further information

- Sum of the output currents for both outputs, 50 mA for ambient temperatures > 40 $^{\circ}$ C
- · With the set scanning range, a tolerance of the operating range is possible depending on the reflection properties of the material surface.

Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
50130652	KD U-M12-4A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 4 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC

Accessories



Part no.	Designation	Article	Description
50130690	KD U-M12-4W-V1- 050	Connection cable	Connection 1: Connector, M12, Angled, Female, A-coded, 4 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC

Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
0	50113548	BT D18M.5	Mounting bracket	Diameter, inner: 18 mm Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Rigid Material: Stainless steel

Mounting technology - Rod mounts

	Part no.	Designation	Article	Description
Of:	50117490	BTU D18M-D12	Mounting system	Design of mounting device: Mounting system Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal

Mounting technology - Other

	Part no.	Designation	Article	Description
00	50126631	BT 328M	Fastening	Design of mounting device: Mounting clamp Fastening, at system: For 18 mm rod, Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Turning, 360° Material: Stainless steel

Note



🖔 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.