

Technical data sheet Safety light curtain transmitter

Part no.: 68008912 MLC502T90-1200



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We reserve the right to make technical changes eng • 2021-01-28

Technical data

Basic data

Series	MLC 500
Device type	Transmitter
Contains	2x BT-NC sliding block
Application	Access guarding
	Danger zone guarding

Functions

Functions

Test signal input	
Transmission channel changeover	

Characteristic parameters

Туре	4, IEC/EN 61496
SIL	3, IEC 61508
SILCL	3, IEC/EN 62061
Mission time T _M	20 years, EN ISO 13849-1

90 mm

1,200 mm

0 ... 20 m

Protective field data

Resolution Protective field height Operating range

Optical data

Synchronization	Optical between transmitter and receiver
Light source	LED, Infrared
LED light wavelength	940 nm
Transmitted-signal shape	Pulsed
LED risk group	Exempt group (in acc. with EN 62471:2008)

Electrical data

Protective circuit	Overvoltage protection
	Short circuit protected
Performance data	
Supply voltage U _B	24 V, DC, -20 20 %
Current consumption, max.	50 mA
Fuse	2 A semi time-lag
Inputs	

Number of digital switching inputs 1 Piece(s)

Digital switching input
18 V
2.5 V
22.5 V
DC

Connection

Number of connections

1 Piece(s)

Connection 1	
Function	Machine interface
Type of connection	Connector
Thread size	M12
Material	Metal
No. of pins	5 -pin

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Cable properties		
Permissible conductor cross section, typ.	0.25 mm²	
Length of connection cable, max.	100 m	
Permissible cable resistance to load, max.	200 Ω	
Mechanical data		
Mechanical data		
Mechanical data Dimension (W x H x L)	29 mm x 1,266 mm x 35.4 mm	
	29 mm x 1,266 mm x 35.4 mm Metal	
Dimension (W x H x L)	,	
Dimension (W x H x L) Housing material	Metal	
Dimension (W x H x L) Housing material Metal housing	Metal Aluminum	
Dimension (W x H x L) Housing material Metal housing Lens cover material	Metal Aluminum Plastic / PMMA	

Groove mounting Mounting bracket

Swivel mount

LED

2 Piece(s)

-30 ... 55 °C

-30 ... 70 °C

0 ... 95 %

IP 65

c CSA US c TÜV NRTL US TÜV Süd

50 m/s²

100 m/s²

US 6,418,546 B

Ш

Mounting on Device Column

Classification

Shock resistance

US patents

Vibration resistance

Housing color Type of fastening

Type of display

Certifications

Protection class

Certifications

Degree of protection

Number of LEDs

Environmental data

Ambient temperature, operation

Relative humidity (non-condensing)

Ambient temperature, storage

Operation and display

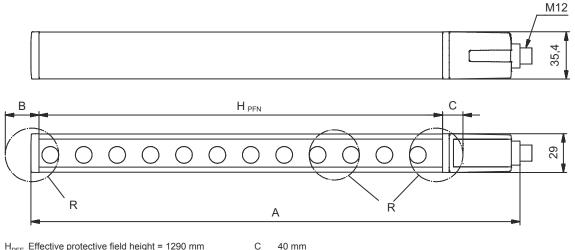
Customs tariff number	85365019	
eCl@ss 5.1.4	27272704	
eCl@ss 8.0	27272704	
eCl@ss 9.0	27272704	
eCl@ss 10.0	27272704	
eCl@ss 11.0	27272704	
ETIM 5.0	EC002549	
ETIM 6.0	EC002549	
ETIM 7.0	EC002549	

Dimensioned drawings



All dimensions in millimeters

Calculation of the effective protective field height $H_{PFE} = H_{PFN} + B + C$



 H_{PFE} Effective protective field height = 1290 mm

40 mm

 H_{PFN} Nominal protective field height = 1200 mm

А Total height = 1266 mm

В 50 mm R

Effective protective field height $\rm H_{PFE}$ goes beyond the dimensions of the optics area to the outer borders of the circles labeled with R.

Electrical connection

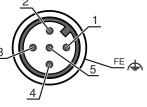
Connection 1

Function	Machine interface
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded
Connector housing	FE/SHIELD

Pin **Pin assignment**

Conductor color

1	VIN1	Brown	
2	n.c.	White	
3	VIN2	Blue	3
4	Test in	Black	
5	FE/SHIELD	Gray	
			4

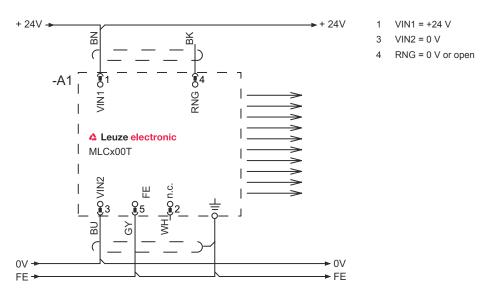


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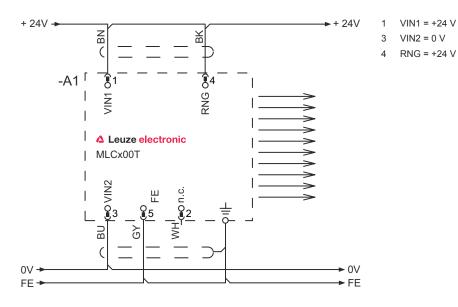
Circuit diagrams

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Transmission channel C1, OSSDs deactivated on the receiver



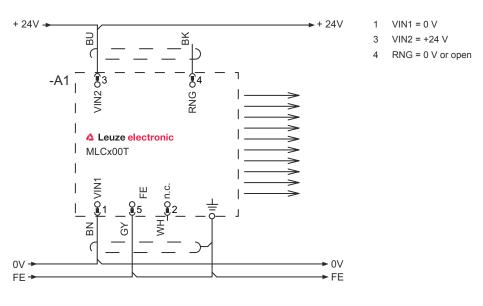
Transmission channel C1, OSSDs activated on the receiver



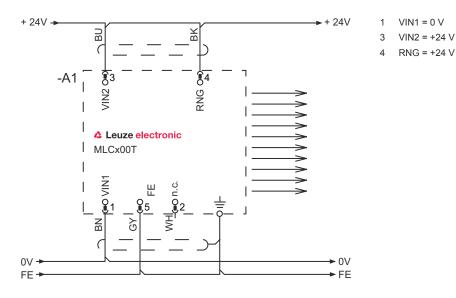
Circuit diagrams

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Transmission channel C2, OSSDs deactivated on the receiver



Transmission channel C2, OSSDs activated on the receiver



Operation and display

LED	Display	Meaning
1	Off	Device switched off
	Red, continuous light	Device error
	Green, continuous light	Normal operation
2	Green, flashing, 10 s long after switching on	Test input activated
	Off	Transmission channel C1
	Green, continuous light	Transmission channel C2

Suitable receivers

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F	Part no.	Designation	Article	Description
6	\$8001912		Safety light curtain receiver	Resolution: 90 mm Protective field height: 1,200 mm Response time: 5 ms Connection: Connector, M12, Metal, 5 -pin Function package: Basic

Part number code

MLC	Safety light curtain
x	Series 3: MLC 300 5: MLC 500
уу	Function classes 00: transmitter 01: transmitter (AIDA) 02: transmitter with test input 10: basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: standard receiver - EDM/RES selectable 30: extended receiver - blanking/muting
z	Device type T: transmitter R: receiver
a	Resolution 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm
hhhh	Protective field height 150 3000: from 150 mm to 3000 mm
e	Host/Guest (optional) H: Host MG: Middle Guest G: Guest
i	Interface (optional) /A: AS-i
000	Option //: high Vibration-proof EX2: explosion protection (zones 2 + 22) SPG: Smart Process Gating
	Note

Notes

 Observe intended use!

 Image: The product may only be put into operation by competent persons.

 Image: Only use the product in accordance with its intended use.

Accessories

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Connection technology - Connection cables

 Part no.	Designation	Article	Description
50133860	KD S-M12-5A-P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Mounting technology - Swivel mounts

	Part no.	Designation	Article	Description
P. C.	429393	BT-2HF	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

Alignment aids

	Part no.	Designation	Article	Description
-	520101	AC-ALM-M	Alignment aid	Housing material: Plastic

Services

 Part no.	Designation	Article	Description
S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

Note

No. A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.