

Technical data sheet Safety light curtain receiver

Part no.: 68023413

MLC520R40-1350MG



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Technical data



Basic data

Series	MLC 500
Device type	Receiver
Cascading	Middle Guest
Contains	2x BT-NC sliding block
Application	Access guarding
	Danger zone guarding
	Hand protection

Characteristic parameters

Туре	4, IEC/EN 61496
SIL	3, IEC 61508
SILCL	3, IEC/EN 62061
Performance Level (PL)	e, EN ISO 13849-1
Mission time T _M	20 years, EN ISO 13849-1
Category	4, EN ISO 13849

Protective field data

Resolution	40 mm
Protective field height	1,350 mm

Optical data

Number of beams	54 Piece(s)
Timing	

12 ms

Response time Connection

Number of connections	2 Piece(s)	
Connection 1		
Function	Cascade, Host In	
Type of connection	Cable with connector	
Cable length	330 mm	
Sheathing material	PUR	
Thread size	M12	
Material	Plastic	

No. of pins

ascade, Guest Out
able with connector
30 mm
UR
112
lastic
-pin

8 -pin

Mechanical data

Dimension (W x H x L)	29 mm x 1,364 mm x 53 mm
Housing material	Metal
Metal housing	Aluminum
Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	1,548 g
Housing color	Yellow, RAL 1021
Type of fastening	Groove mounting
	Mounting bracket
	Swivel mount

Environmental data

Ambient temperature, operation	0 55 °C
Ambient temperature, storage	-30 70 °C
Relative humidity (non-condensing)	0 95 %

Certifications

Degree of protection	IP 65
Protection class	III
Certifications	c CSA US
	c TÜV NRTL US
	TÜV Süd
Vibration resistance	50 m/s²
Shock resistance	100 m/s ²
US patents	US 6,418,546 B

Classification

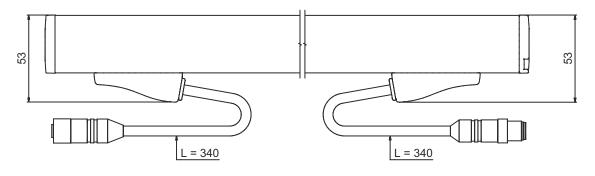
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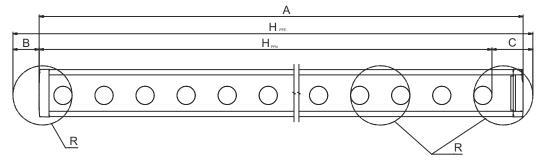
Dimensioned drawings



All dimensions in millimeters

Calculation of the effective protective field height H_{PFE} = H_{PFN} + B + C





 ${\rm H_{PFE}}$ Effective protective field height = 1390 mm

 ${\rm H}_{\rm PFN}$ Nominal protective field height = 1350 mm

Total height = 1364 mm

B 25 mm

- C 15 mm
- R Effective protective field height H_{PFE} goes beyond the dimensions of the optics area to the outer borders of the circles labeled with R.

Electrical connection

Connection 1

Cascade, Host In
Cable with connector
330 mm
PUR
Black
Pair stranding (twisted pair)
0.14 mm²
M12
Male
Plastic
8 -pin
A-coded

Connection 2

Function	Cascade, Guest Out
Type of connection	Cable with connector
Cable length	330 mm
Sheathing material	PUR
Cable color	Black
Wire cross section	0.14 mm²

Electrical connection



Connection 2

Type of stranding	Pair stranding (twisted pair)
Thread size	M12
Туре	Female
Material	Plastic
No. of pins	8 -pin
Encoding	A-coded

Suitable transmitters

Part no.	Designation	Article	Description
68022413	MLC500T40-1350MG	Safety light curtain transmitter	Resolution: 40 mm Protective field height: 1,350 mm Operating range: 0 20 m Connection: Cable with connector, M12, Plastic, 8 -pin, 330 mm, PUR

Part number code

Part designation: MLCxyy-za-hhhhei-ooo

MLC	Safety light curtain
х	Series 3: MLC 300 5: MLC 500
уу	Function classes 00: transmitter 01: transmitter (AIDA) 02: transmitter with test input 10: basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: standard receiver - EDM/RES selectable 30: extended receiver - blanking/muting
Z	Device type T: transmitter R: receiver
a	Resolution 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm
hhhh	Protective field height 150 3000: from 150 mm to 3000 mm
е	Host/Guest (optional) H: Host MG: Middle Guest G: Guest
i	Interface (optional) /A: AS-i
000	Option /V: high Vibration-proof EX2: explosion protection (zones 2 + 22) SPG: Smart Process Gating

Note



Notes





Observe intended use!



- % Only use the product in accordance with its intended use.

Accessories

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	429278	CB-M12-2000E-8TP	Interconnection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 8 -pin Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR

Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
1111111	429006	BT-2L-HG	Mounting device set	Mounting bracket, at device: Screw type Material: Metal

Mounting technology - Swivel mounts

	Part no.	Designation	Article	Description
P.C.	429395	BT-2HF-G	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

Services

Part no.	Designation	Article	Description
S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.





Part no.	Designation	Article	Description
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

Note



🔖 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.