Technical data sheet

Multiple light beam safety device receiver

Part no.: 66055700

MLD320-XR4LM

Figure can vary

Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Operation and display
- Suitable transmitters
- Part number code
- Accessories

Technical data

Basic data

Series	MLD 300
Device type	Receiver

Special version

Special version	Integrated status indicator
	Reflective element for laser alignment aid

Functions

Functions	Contactor monitoring (EDM), selectable
	Start/restart interlock (RES), selectable

Characteristic parameters

Type	2, IEC/EN 61496
SIL	1, IEC 61508
SILCL	1, IEC/EN 62061
Performance Level (PL)	c, EN ISO 13849-1
$MTTF_d$	204 years, EN ISO 13849-1
PFH_D	1.2E-08 per hour
Mission time T_M	20 years, EN ISO 13849-1
Category	3, EN ISO 13849

Optical data

Number of beams	4 Piece(s)
Beam spacing	300 mm

Electrical data

Protective circuit	Overvoltage protection
	Short circuit protected

Performance data

Supply voltage U_B	24 V, DC, -20 ... 20 %
Current consumption, max.	150 mA, Without external load
Fuse	External with max. 3 A

Inputs

Number of digital switching inputs	3 Piece(s)

Switching inputs

Type	Digital switching input
Switching voltage high, min.	18.2 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	23 V
Voltage type	DC
Switching current, max.	5 mA

Digital switching input 1

Assignment	Connection 1, pin 1
Function	Control input for start/restart interlock (RES)

Digital switching input 2

Assignment	Connection 1, pin 3
Function	Control input for contactor monitoring (EDM)

Digital switching input 3

Assignment	Connection 1, pin 4
Function	Control input for start/restart interlock (RES)

Outputs

Number of safety-related switching outputs (OSSDs)	2 Piece(s)
Number of digital switching outputs	1 Piece(s)

Safety-related switching outputs

Type	Safety-related switching output OSSD
Switching voltage high, min.	18.2 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	23 V
Voltage type	DC
Current load, max.	380 mA
Load inductivity	2,200,000 µH
Load capacity	0.3 µF
Residual current, max.	0.2 mA
Residual current, typ.	0.002 mA
Voltage drop	1 V

Safety-related switching output 1

Assignment	Connection 1, pin 6
Switching element	Transistor, PNP

Safety-related switching output 2

Assignment	Connection 1, pin 5
Switching element	Transistor, PNP

Switching outputs

Type	Digital switching output
Switching voltage high, min.	18.2 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	23 V
Voltage type	DC

Switching output 1

Assignment	Connection 1, pin 1
Switching element	Transistor, PNP

Timing

Response time	25 ms
Restart delay time	100 ms

Connection

Number of connections	1 Piece(s)

Connection 1

Function	Machine interface
Type of connection	Connector
Thread size	M12
Material	Metal
No. of pins	8 -pin

Cable properties

Permissible conductor cross section, typ.	0.25 mm²
Length of connection cable, max.	100 m
Permissible cable resistance to load, max.	200 Ω

Technical data

Mechanical data

Dimension (W x H x L)	52 mm x 1,000 mm x 64.7 mm
Housing material	Metal
Metal housing	Aluminum
Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	2,200 g
Housing color	Yellow, RAL 1021
Type of fastening	Groove mounting
	Swivel mount

Operation and display

Type of display	LED
Number of LEDs	2 Piece(s)

Environmental data

Ambient temperature, operation	-30 ... 55 °C
Ambient temperature, storage	-40 ... 75 °C
Relative humidity (non-condensing)	0 ... 95 %

Certifications

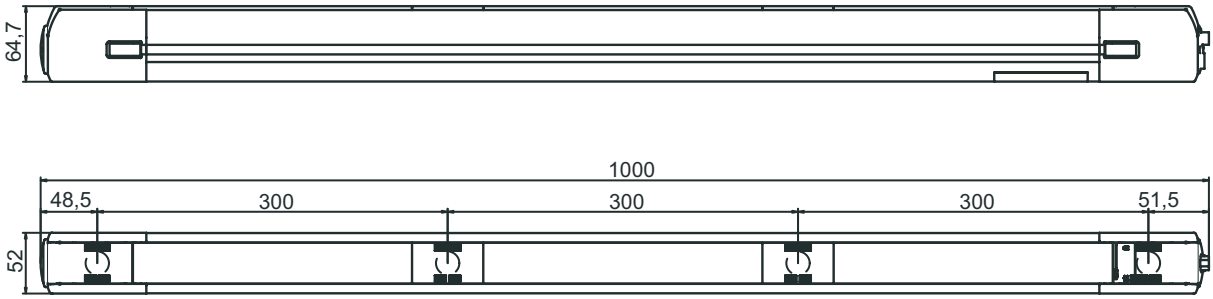
Degree of protection	IP 67
Protection class	III
Certifications	c CSA US
	c TÜV NRTL US
	TÜV Süd
US patents	US 6,418,546 B
	US 7,741,595 B

Classification

Customs tariff number	85365019
eCl@ss 5.1.4	27272703
eCl@ss 8.0	27272703
eCl@ss 9.0	27272703
eCl@ss 10.0	27272703
eCl@ss 11.0	27272703
ETIM 5.0	EC001832
ETIM 6.0	EC001832
ETIM 7.0	EC001832

Dimensioned drawings

All dimensions in millimeters



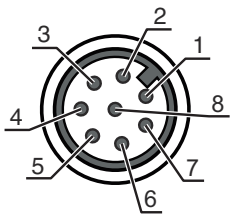
Electrical connection

Connection 1

Function	Machine interface
Type of connection	Connector
Thread size	M12
Type	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

Electrical connection

Pin	Pin assignment	Conductor color
1	RES/OSSD status signal	White
2	+24V	Brown
3	EDM	Green
4	MODE	Yellow
5	OSSD2	Gray
6	OSSD1	Pink
7	0 V	Blue
8	n.c.	Red



Operation and display

LED	Display	Meaning
1	Red, continuous light	OSSD off.
	Green, continuous light	OSSD on
	Red, flashing, 1 Hz	External error
	Red, flashing, 10 Hz	Internal error
	Green, flashing, 1 Hz	Weak signal, device not optimally aligned or soiled.
2	Yellow, continuous light	Start/restart interlock locked.

Suitable transmitters

	Part no.	Designation	Article	Description
	66002700	MLD300-XT4L	Multiple light beam safety device transmitter	Special version: Integrated laser alignment aid Operating range: 20 ... 70 m Number of beams: 4 Piece(s) Beam spacing: 300 mm Connection: Connector, M12, Metal, 5 -pin

Part number code

Part designation: **MLDxyy-zab/t**

MLD	Multiple light beam safety device
x	**Series** 3: MLD 300 5: MLD 500
yy	**Function classes** 00: transmitter 10: automatic restart 12: external testing 20: EDM/RES 30: muting 35: timing controlled 4-sensor muting
z	**Device type** T: transmitter R: receiver RT: transceiver xT: transmitter with high range xR: receiver for high range
a	Number of beams

Part number code

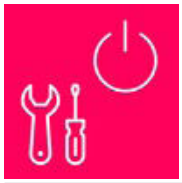
MLD	Multiple light beam safety device
b	**Option** L: integrated laser alignment aid (for transmitter/receiver) M: integrated status indicator (MLD 320, MLD 520) or integrated status and muting indicator (MLD 330, MLD 335, MLD 510/A, MLD 530, MLD 535) E: connection socket for external muting indicator (AS-i models only)
/t	**Safety-related switching outputs (OSSDs), connection technology** -: transistor output, M12 plug A: integrated AS-i interface, M12 plug, (safety bus system)

Note

A list with all available device types can be found on the Leuze website at www.leuze.com.

Accessories

Services

	Part no.	Designation	Article	Description
	S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
	S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

Note

A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.