

# Technical data sheet Multiple light beam safety device receiver

Part no.: 66074300 MLD335-R4M



 The Sensor People
 Leuze electronic GmbH + Co.

 In der Braike 1, 73277 Owen

Leuze electronic GmbH + Co. KG info@leuze.com • www.leuze.com In der Braike 1, 73277 Owen Phone: +49 7021 573-0 • Fax: +49 7021 573-199

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# **Technical data**

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Series	MLD 300	
Device type	Receiver	
pecial version		
Special version	Integrated muting indicator	
	Integrated status indicator	
Functions		
unctions	Alternative connection for second muting	
	signal	
	Contactor monitoring (EDM), selectable	
	Muting enable function	
	Muting-timeout extension	
	Partial muting	
	Sequence controlled 2-sensor muting	
	Start/restart interlock (RES)	
	Timing controlled 2-sensor muting	
	Timing controlled 4-sensor muting	
Characteristic parameters		
уре	2, IEC/EN 61496	
SIL	1, IEC 61508	
SILCL	1, IEC/EN 62061	
Performance Level (PL)	c, EN ISO 13849-1	
MTTF <sub>d</sub>	204 years, EN ISO 13849-1	
PFHD	1.2E-08 per hour	
Mission time T <sub>M</sub>	20 years, EN ISO 13849-1	
Category	3, EN ISO 13849	
Optical data		
lumber of beams	4 Piece(s)	
Beam spacing	300 mm	
Electrical data		
	Connection 1, pin 2: +24 V for operating	
Selection of operating mode		
Selection of operating mode	mode 1, 2, 4	
Selection of operating mode		
Selection of operating mode	mode 1, 2, 4 Connection 1, pin 2: 0 V for operating	
Selection of operating mode	mode 1, 2, 4 Connection 1, pin 2: 0 V for operating mode 3, 5, 6 Connection 1, pin 7: +24 V for operating	
	mode 1, 2, 4 Connection 1, pin 2: 0 V for operating mode 3, 5, 6 Connection 1, pin 7: +24 V for operating mode 3, 5, 6 Connection 1, pin 7: 0 V for operating	
	mode 1, 2, 4 Connection 1, pin 2: 0 V for operating mode 3, 5, 6 Connection 1, pin 7: +24 V for operating mode 3, 5, 6 Connection 1, pin 7: 0 V for operating mode 1, 2, 4	
Protective circuit	mode 1, 2, 4 Connection 1, pin 2: 0 V for operating mode 3, 5, 6 Connection 1, pin 7: +24 V for operating mode 3, 5, 6 Connection 1, pin 7: 0 V for operating mode 1, 2, 4 Overvoltage protection	
Protective circuit Performance data	mode 1, 2, 4 Connection 1, pin 2: 0 V for operating mode 3, 5, 6 Connection 1, pin 7: +24 V for operating mode 3, 5, 6 Connection 1, pin 7: 0 V for operating mode 1, 2, 4 Overvoltage protection Short circuit protected	
Protective circuit Performance data Supply voltage U <sub>B</sub>	mode 1, 2, 4 Connection 1, pin 2: 0 V for operating mode 3, 5, 6 Connection 1, pin 7: +24 V for operating mode 3, 5, 6 Connection 1, pin 7: 0 V for operating mode 1, 2, 4 Overvoltage protection Short circuit protected	
Protective circuit Performance data Supply voltage U <sub>B</sub> Current consumption, max.	mode 1, 2, 4 Connection 1, pin 2: 0 V for operating mode 3, 5, 6 Connection 1, pin 7: +24 V for operating mode 3, 5, 6 Connection 1, pin 7: 0 V for operating mode 1, 2, 4 Overvoltage protection Short circuit protected 24 V, DC, -20 20 % 150 mA, Without external load	
Protective circuit Performance data Supply voltage U <sub>B</sub>	mode 1, 2, 4 Connection 1, pin 2: 0 V for operating mode 3, 5, 6 Connection 1, pin 7: +24 V for operating mode 3, 5, 6 Connection 1, pin 7: 0 V for operating mode 1, 2, 4 Overvoltage protection Short circuit protected 24 V, DC, -20 20 %	
Protective circuit Performance data Supply voltage U <sub>B</sub> Current consumption, max. Fuse	mode 1, 2, 4 Connection 1, pin 2: 0 V for operating mode 3, 5, 6 Connection 1, pin 7: +24 V for operating mode 3, 5, 6 Connection 1, pin 7: 0 V for operating mode 1, 2, 4 Overvoltage protection Short circuit protected 24 V, DC, -20 20 % 150 mA, Without external load	
Protective circuit Performance data Supply voltage U <sub>B</sub> Current consumption, max.	mode 1, 2, 4 Connection 1, pin 2: 0 V for operating mode 3, 5, 6 Connection 1, pin 7: +24 V for operating mode 3, 5, 6 Connection 1, pin 7: 0 V for operating mode 1, 2, 4 Overvoltage protection Short circuit protected 24 V, DC, -20 20 % 150 mA, Without external load	
Protective circuit Performance data Supply voltage U <sub>B</sub> Current consumption, max. Fuse Inputs	mode 1, 2, 4 Connection 1, pin 2: 0 V for operating mode 3, 5, 6 Connection 1, pin 7: +24 V for operating mode 3, 5, 6 Connection 1, pin 7: 0 V for operating mode 1, 2, 4 Overvoltage protection Short circuit protected 24 V, DC, -20 20 % 150 mA, Without external load External with max. 3 A	
Protective circuit Performance data Supply voltage U <sub>B</sub> Current consumption, max. Fuse Inputs	mode 1, 2, 4 Connection 1, pin 2: 0 V for operating mode 3, 5, 6 Connection 1, pin 7: +24 V for operating mode 3, 5, 6 Connection 1, pin 7: 0 V for operating mode 1, 2, 4 Overvoltage protection Short circuit protected 24 V, DC, -20 20 % 150 mA, Without external load External with max. 3 A	
Protective circuit Performance data Supply voltage U <sub>B</sub> Current consumption, max. Fuse Inputs Number of digital switching inputs	mode 1, 2, 4 Connection 1, pin 2: 0 V for operating mode 3, 5, 6 Connection 1, pin 7: +24 V for operating mode 3, 5, 6 Connection 1, pin 7: 0 V for operating mode 1, 2, 4 Overvoltage protection Short circuit protected 24 V, DC, -20 20 % 150 mA, Without external load External with max. 3 A	
Protective circuit Performance data Supply voltage U <sub>B</sub> Current consumption, max. Fuse Inputs Number of digital switching inputs Switching inputs	mode 1, 2, 4 Connection 1, pin 2: 0 V for operating mode 3, 5, 6 Connection 1, pin 7: +24 V for operating mode 3, 5, 6 Connection 1, pin 7: 0 V for operating mode 1, 2, 4 Overvoltage protection Short circuit protected 24 V, DC, -20 20 % 150 mA, Without external load External with max. 3 A 4 Piece(s)	
Protective circuit Performance data Supply voltage U <sub>B</sub> Current consumption, max. Fuse Inputs Number of digital switching inputs Switching inputs Type	mode 1, 2, 4 Connection 1, pin 2: 0 V for operating mode 3, 5, 6 Connection 1, pin 7: +24 V for operating mode 3, 5, 6 Connection 1, pin 7: 0 V for operating mode 1, 2, 4 Overvoltage protection Short circuit protected 24 V, DC, -20 20 % 150 mA, Without external load External with max. 3 A 4 Piece(s) Digital switching input	
Protective circuit Performance data Supply voltage U <sub>B</sub> Current consumption, max. Fuse Inputs Number of digital switching inputs Switching inputs Type Switching voltage high, min.	<ul> <li>mode 1, 2, 4</li> <li>Connection 1, pin 2: 0 V for operating mode 3, 5, 6</li> <li>Connection 1, pin 7: +24 V for operating mode 3, 5, 6</li> <li>Connection 1, pin 7: 0 V for operating mode 1, 2, 4</li> <li>Overvoltage protection</li> <li>Short circuit protected</li> <li>24 V, DC, -20 20 %</li> <li>150 mA, Without external load</li> <li>External with max. 3 A</li> <li>4 Piece(s)</li> <li>Digital switching input</li> <li>18.2 V</li> </ul>	

Digital switching input 1		
Assignment	Connection 1, pin 1	
Function	Control input for start/restart interlock (RES)	
Digital switching input 2		
Assignment	Connection 1, pin 3	
Function	Control input for contactor monitoring (EDM)	
Digital switching input 3		
Assignment	Connection 1, pin 4	
Function	Control input, second muting signal	
Digital switching input 4		
Assignment	Connection 1, pin 8	
Function	Control input, muting enable/ timeout	
Outputs		
Number of safety-related switching outputs (OSSDs)		
Number of digital switching outputs	T Flece(S)	
Safety-related switching outp	ute	
Type	Safety-related switching output OSSD	
	18.2 V	
Switching voltage high, min.		
Switching voltage low, max.	2.5 V	
Switching voltage, typ.	23 V	
Voltage type	DC	
Current load, max.	380 mA	
Load inductivity	2,200,000 µH	
Load capacity	0.3 μF	
Residual current, max.	0.2 mA	
Residual current, typ.	0.002 mA	
Voltage drop	1 V	
Safety-related switching ou	tput 1	
Assignment	Connection 1, pin 6	
Switching element	Transistor, PNP	
Safety-related switching ou		
Assignment	Connection 1, pin 5	
Switching element	Transistor, PNP	
Switching outputs		
Туре	Digital switching output	
Switching voltage high, min.	18.2 V	
Switching voltage low, max.	2.5 V	
Switching voltage, typ.	23 V	
Voltage type	DC	
	20	
Switching output 1	Connection 1 pin 1	
Assignment	Connection 1, pin 1 Transistor, PNP	
Switching element	Transistor, PNP	
iming		
esponse time	50 ms	
estart delay time	100 ms	
onnection		
umber of connections	$2 \operatorname{Piece}(s)$	
umber of connections	2 Piece(s)	

Digital switching input 1

 Leuze electronic GmbH + Co. KG
 info@leuze.com • www.leuze.com
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# **Technical data**

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Connection 1	
Function	Machine interface
Type of connection	Connector
Thread size	M12
Material	Metal
No. of pins	8 -pin
Connection 2	
Function	Local interface
Type of connection	Connector
Thread size	M12
Material	Metal
No. of pins	8 -pin
Cable properties	
Permissible conductor cross section, typ.	0.25 mm <sup>2</sup>
Length of connection cable, max.	100 m
Permissible cable resistance to load, max.	200 Ω
echanical data	

Type of display	Integrated muting indicator
	LED
Number of LEDs	2 Piece(s)
Environmental data	
Ambient temperature, operation	-30 55 °C
Ambient temperature, storage	-40 75 °C
Relative humidity (non-condensing)	0 95 %
Certifications	
Degree of protection	IP 67
Protection class	III
Certifications	c CSA US
	c TÜV NRTL US
	TÜV Süd
US patents	US 6,418,546 B
	US 7,741,595 B
Classification	
Customs tariff number	85365019
eCl@ss 5.1.4	27272703
eCl@ss 8.0	27272703
eCl@ss 9.0	27272703
eCl@ss 10.0	27272703
eCl@ss 11.0	27272703
ETIM 5.0	EC001832
ETIM 6.0	EC001832

EC001832

**Operation and display** 

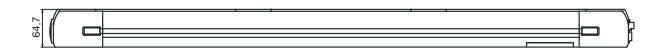
#### Dimension (W x H x L) Housing material

Housing material	Metal
Metal housing	Aluminum
Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	2,200 g
Housing color	Yellow, RAL 1021
Type of fastening	Groove mounting
	Swivel mount

52 mm x 1,000 mm x 64.7 mm

# **Dimensioned drawings**

All dimensions in millimeters



ETIM 7.0

	h <del>a</del>		1000		
	48,5	300	300	300	51,5
-	I I				
52			Σ	5	

# **Electrical connection**

# Leuze

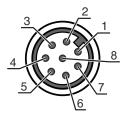
#### **Connection 1**

Function	Machine interface
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

# Pin Pin assignment

#### **Conductor color**

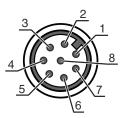
1	RES	White
2	VIN	Brown
3	EDM	Green
4	MS2	Yellow
5	OSSD2	Gray
6	OSSD1	Pink
7	VIN	Blue
8	M-EN/TO	Red



#### **Connection 2**

Function	Local interface
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

Pin	Pin assignment	Conductor color
1	MS3	White
2	+24V	Brown
3	MS2	Green
4	MS1	Yellow
5	RES/LMP	Gray
6	MS4	Pink
7	0 V	Blue
8	n.c.	Red



# **Operation and display**

LED	Display	Meaning
1	Red, continuous light	OSSD off.
	Green, continuous light	OSSD on
	Red, flashing, 1 Hz	External error
	Red, flashing, 10 Hz	Internal error
	Green, flashing, 1 Hz	Weak signal, device not optimally aligned or soiled.
2	Yellow, continuous light	Start/restart interlock locked.

## Suitable transmitters



Pa	art no.	Designation	Article	Description
660	001300		safety device	Operating range: 0.5 50 m Number of beams: 4 Piece(s) Beam spacing: 300 mm Connection: Connector, M12, Metal, 5 -pin

## Part number code

MLD	Multiple light beam safety device			
x	<b>Series</b> 3: MLD 300 5: MLD 500			
уу	Function classes 00: transmitter 10: automatic restart 12: external testing 20: EDM/RES 30: muting 35: timing controlled 4-sensor muting			
z	Device type T: transmitter R: receiver RT: transceiver xT: transmitter with high range xR: receiver for high range			
а	Number of beams			
b	Option L: integrated laser alignment aid (for transmitter/receiver) M: integrated status indicator (MLD 320, MLD 520) or integrated status and muting indicator (MLD 330, MLD 335, MLD 510/A, MLD 530, MLD 535) E: connection socket for external muting indicator (AS-i models only)			
/t	Safety-related switching outputs (OSSDs), connection technology -: transistor output, M12 plug A: integrated AS-i interface, M12 plug, (safety bus system)			
N	lote			
<b>(</b> )	A list with all available device types can be found on the Leuze website at www.leuze.com.			

## Accessories

# Connection technology - Connection cables

 Part no.	Designation	Article	Description
50133859	KD S-M12-5A-P1-020	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR

Part no.

50136146

## Accessories

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# Designation Article Description KD S-M12-5A-P1-250 Connection cable Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 10,000 mm Sheathing material: PVC

	50135128	KD S-M12-8A-P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: Yes
eng D				Cable length: 5,000 mm Sheathing material: PUR

### Services

	Part no.	Designation	Article	Description
	S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
с. С.	S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.



A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.