

Technical data sheet Multiple light beam safety device receiver

Part no.: 66573600 **MLD535-XR3**



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We reserve the right to make technical changes eng • 2021-01-28

Technical data

Basic data

Series	MLD 500
Device type	Receiver
Functions	
Functions	Alternative connection for second muting signal
	Contactor monitoring (EDM), selectable
	Muting enable function
	Muting-timeout extension
Sequ	Partial muting
	Sequence controlled 2-sensor muting
	Start/restart interlock (RES)
	Timing controlled 4-sensor muting

Characteristic parameters

Туре	4, IEC/EN 61496
SIL	3, IEC 61508
SILCL	3, IEC/EN 62061
Performance Level (PL)	e, EN ISO 13849-1
MTTF _d	204 years, EN ISO 13849-1
PFH _D	6.6E-09 per hour
Mission time T _M	20 years, EN ISO 13849-1
Category	4, EN ISO 13849

Optical data

Number of beams	3 Piece(s)
Beam spacing	400 mm

Electrical data

Selection of operating mode	Connection 1, pin 2: +24 V for operating mode 1, 2, 4
	Connection 1, pin 2: 0 V for operating mode 3, 5, 6
	Connection 1, pin 7: +24 V for operating mode 3, 5, 6
	Connection 1, pin 7: 0 V for operating mode 1, 2, 4
Protective circuit	Overvoltage protection
	Short circuit protected
Performance data	
Supply voltage U _B	24 V, DC, -20 20 %
Current consumption, max.	150 mA, Without external load
Fuse	External with max. 3 A
Inputs	
Number of digital switching inputs	4 Piece(s)
Switching inputs Type	Digital switching input
Switching voltage high, min.	18.2 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	2.5 V 23 V
0 0/31	DC
Voltage type	
Switching current, max.	5 mA
Digital awitching input 1	
Digital switching input 1 Assignment	Connection 1, pin 1
Eurotion	Control input for start/restart interlock

Function

Connection 1, pin 1 Control input for start/restart interlock (RES)

Assignment Connection 1, pin 3 Function Control input for contactor monitoring (EDM) Digital switching input 3 Assignment Assignment Connection 1, pin 4 Function Control input, second muting signal Digital switching input 4 Assignment Connection 1, pin 8 Function Connection 1, pin 8 Control input, muting enable/ timeout Outputs	Digital awitabing input 2	
FunctionControl input for contactor monitoring (EDM)Digital switching input 3Connection 1, pin 4AssignmentControl input, second muting signalDigital switching input 4Connection 1, pin 8AssignmentConnection 1, pin 8FunctionControl input, muting enable/ timeout	Digital switching input 2	Connection 1 nin 3
AssignmentConnection 1, pin 4FunctionControl input, second muting signalDigital switching input 4Connection 1, pin 8AssignmentConnection 1, pin 8FunctionControl input, muting enable/ timeout	-	Control input for contactor monitoring
AssignmentConnection 1, pin 4FunctionControl input, second muting signalDigital switching input 4Connection 1, pin 8AssignmentConnection 1, pin 8FunctionControl input, muting enable/ timeout	Digital switching input 3	
Digital switching input 4 Assignment Connection 1, pin 8 Function Control input, muting enable/ timeout		Connection 1, pin 4
AssignmentConnection 1, pin 8FunctionControl input, muting enable/ timeout	Function	Control input, second muting signal
Function Control input, muting enable/ timeout	Digital switching input 4	
	Assignment	Connection 1, pin 8
Outputs	Function	Control input, muting enable/ timeout
	•	
Number of safety-related switching 2 Piece(s) outputs (OSSDs)		2 Piece(s)
Number of digital switching outputs 1 Piece(s)	Number of digital switching outputs	1 Piece(s)
Safety-related switching outputs	Safety-related switching outp	uts
Type Safety-related switching output OSSD	Туре	Safety-related switching output OSSD
Switching voltage high, min. 18.2 V	Switching voltage high, min.	18.2 V
Switching voltage low, max. 2.5 V	Switching voltage low, max.	2.5 V
Switching voltage, typ. 23 V	Switching voltage, typ.	23 V
Voltage type DC	Voltage type	DC
Current load, max. 380 mA	Current load, max.	380 mA
Load inductivity 2,200,000 µH	Load inductivity	2,200,000 µH
Load capacity 0.3 µF	Load capacity	0.3 μF
Residual current, max. 0.2 mA	Residual current, max.	0.2 mA
Residual current, typ. 0.002 mA	Residual current, typ.	0.002 mA
Voltage drop 1 V	Voltage drop	1 V
Safety-related switching output 1	Safety-related switching ou	tout 1
Assignment Connection 1, pin 6		
Switching element Transistor, PNP	-	
Safety-related switching output 2	Safety-related switching ou	tput 2
Assignment Connection 1, pin 5	Assignment	Connection 1, pin 5
Switching element Transistor, PNP	Switching element	Transistor, PNP
Switching outputs	Switching outputs	
Type Digital switching output		Digital switching output
Switching voltage high, min. 18.2 V	Switching voltage high, min.	18.2 V
Switching voltage low, max. 2.5 V	Switching voltage low, max.	2.5 V
Switching voltage, typ. 23 V	Switching voltage, typ.	23 V
Voltage type DC	Voltage type	DC
Switching output 1	Switching output 1	
Assignment Connection 1, pin 1	• .	Connection 1, pin 1
Switching element Transistor, PNP	-	•
Function "State of OSSDs" signal output	-	,
Timin	Timina	
Timing	Iming	

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Response time	50 ms
Restart delay time	100 ms

Connection

Number of connections

2 Piece(s)

Technical data

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Connection 1	
Function	Machine interface
Type of connection	Connector
Thread size	M12
Material	Metal
No. of pins	8 -pin
Connection 2	
Function	Local interface
Type of connection	Connector
Thread size	M12
Material	Metal
No. of pins	8 -pin
Cable properties	
Permissible conductor cross section, typ.	0.25 mm²
Length of connection cable, max.	100 m
Permissible cable resistance to load, max.	200 Ω
Mechanical data	
Dimension (W x H x L)	52 mm x 900 mm x 64.7 mm

Metal

Aluminum Plastic / PMMA

Diecast zinc

Yellow, RAL 1021

Groove mounting Swivel mount

2,000 g

IP 67
III
c CSA US
c TÜV NRTL US
TÜV Süd
US 6,418,546 B
US 7,741,595 B
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LED

2 Piece(s)

-30 ... 55 °C

-40 ... 75 °C

0 ... 95 %

Operation and display

Type of display

Number of LEDs

Certifications

Environmental data

Ambient temperature, operation

Relative humidity (non-condensing)

Ambient temperature, storage

Dimensioned drawings

All dimensions in millimeters

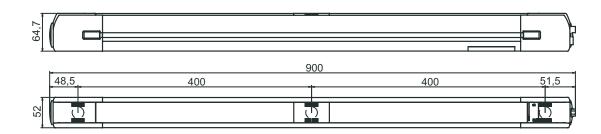
Housing material Metal housing

Net weight

Housing color

Type of fastening

Lens cover material Material of end caps



Electrical connection

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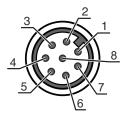
Connection 1

Function	Machine interface
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

Pin Pin assignment

Conductor color

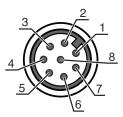
1	RES/OSSD status signal	White
2	VIN	Brown
3	EDM	Green
4	MS2	Yellow
5	OSSD2	Gray
6	OSSD1	Pink
7	VIN	Blue
8	M-EN/TO	Red



Connection 2

Function	Local interface
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

Pin	Pin assignment	Conductor color
1	MS4	White
2	+24V	Brown
3	MS2	Green
4	MS1	Yellow
5	RES/LMP	Gray
6	MS3	Pink
7	0 V	Blue
8	n.c.	Red



Operation and display

LED	Display	Meaning
1	Red, continuous light	OSSD off.
	Green, continuous light	OSSD on
	Red, flashing, 1 Hz	External error
	Red, flashing, 10 Hz	Internal error
	Green, flashing, 1 Hz	Weak signal, device not optimally aligned or soiled.
2	Yellow, continuous light	Start/restart interlock locked.

Suitable transmitters



	Part no.	Designation	Article	Description
N.	66501600	MLD500-XT3	Multiple light beam safety device transmitter	Operating range: 20 70 m Number of beams: 3 Piece(s) Beam spacing: 400 mm Connection: Connector, M12, Metal, 5 -pin

Part number code

MLD	Multiple light beam safety device			
x	Series 3: MLD 300 5: MLD 500			
уу	Function classes 00: transmitter 10: automatic restart 12: external testing 20: EDM/RES 30: muting 35: timing controlled 4-sensor muting			
z	Device type T: transmitter R: receiver RT: transceiver xT: transmitter with high range xR: receiver for high range			
а	Number of beams			
b	Option L: integrated laser alignment aid (for transmitter/receiver) M: integrated status indicator (MLD 320, MLD 520) or integrated status and muting indicator (MLD 330, MLD 335, MLD 510/A, MLD 530, MLD 535) E: connection socket for external muting indicator (AS-i models only)			
/t	Safety-related switching outputs (OSSDs), connection technology -: transistor output, M12 plug A: integrated AS-i interface, M12 plug, (safety bus system)			
N	lote			
()	A list with all available device types can be found on the Leuze website at www.leuze.com.			

Accessories

Connection technology - Connection cables

 Part no.	Designation	Article	Description
50135128	KD S-M12-8A-P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Accessories



Mounting technology - Swivel mounts

 Part no.	Designation	Article	Description
560340	BT-SET-240BC	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal
540350	BT-SET-240BC-E	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal, Plastic

Services

Part no.	Designation	Article	Description
S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.



the A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.