

Technical data sheet Multiple light beam safety device receiver

Part no.: 66573300 MLD535-R4



The Sensor People In der Braike 1, 73277 Owen

Leuze electronic GmbH + Co. KG info@leuze.com • www.leuze.com

Phone: +49 7021 573-0 • Fax: +49 7021 573-199

We reserve the right to make technical changes eng • 2021-01-28

Technical data

Basic data

Series	MLD 500
Device type	Receiver
Functions	
Functions	Alternative connection for second muting signal
	Contactor monitoring (EDM), selectable
	Muting enable function
	Muting-timeout extension
Se	Partial muting
	Sequence controlled 2-sensor muting
	Start/restart interlock (RES)
	Timing controlled 4-sensor muting

Characteristic parameters

Туре	4, IEC/EN 61496
SIL	3, IEC 61508
SILCL	3, IEC/EN 62061
Performance Level (PL)	e, EN ISO 13849-1
MTTF _d	204 years, EN ISO 13849-1
PFH _D	6.6E-09 per hour
Mission time T _M	20 years, EN ISO 13849-1
Category	4, EN ISO 13849

Optical data

Number of beams	4 Piece(s)
Beam spacing	300 mm

Electrical data

Selection of operating mode	Connection 1, pin 2: +24 V for operating mode 1, 2, 4
	Connection 1, pin 2: 0 V for operating mode 3, 5, 6
	Connection 1, pin 7: +24 V for operating mode 3, 5, 6
	Connection 1, pin 7: 0 V for operating mode 1, 2, 4
Protective circuit	Overvoltage protection
	Short circuit protected
Performance data	
Supply voltage U _B	24 V, DC, -20 20 %
Current consumption, max.	150 mA, Without external load
Fuse	External with max. 3 A
Inputs	
Number of digital switching inputs	4 Piece(s)
Switching inputs	
Switching inputs Type	Digital switching input
Switching voltage high, min.	18.2 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	23 V
Voltage type	DC
Switching current, max.	5 mA
Digital switching input 1	
Assignment	Connection 1, pin 1
Function	Control input for start/restart interlock

Function

Control input for start/restart interlock (RES)

Digital switching input 2	
Assignment	Connection 1, pin 3
Function	Control input for contactor monitoring (EDM)
Digital switching input 3	
Assignment	Connection 1, pin 4
Function	Control input, second muting signal
Digital switching input 4	
Assignment	Connection 1, pin 8
Function	Control input, muting enable/ timeout
Outputs	
Number of safety-related switching outputs (OSSDs)	2 Piece(s)
Number of digital switching outputs	1 Piece(s)
Safety-related switching outpo	uts
Туре	Safety-related switching output OSSD
Switching voltage high, min.	18.2 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	23 V
Voltage type	DC
Current load, max.	380 mA
Load inductivity	2,200,000 µH
Load capacity	0.3 µF
Residual current, max.	0.2 mA
Residual current, typ.	0.002 mA
Voltage drop	1 V
Safety-related switching ou	
Assignment	Connection 1, pin 6
Switching element	Transistor, PNP
Safety-related switching ou	tput 2
Assignment	Connection 1, pin 5
Switching element	Transistor, PNP
Switching outputs	
Туре	Digital switching output
Switching voltage high, min.	18.2 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	23 V
Voltage type	DC
Switching output 1	Connection 4 min 4
Assignment	Connection 1, pin 1
Switching element	Transistor, PNP
Function	"State of OSSDs" signal output
Timing	
Response time	50 ms
Restart delay time	100 ms
-	
Connection	

Leuze

Connection

Number of connections

2 Piece(s)

Technical data

Leuze

Connection 1	
Function	Machine interface
Type of connection	Connector
Thread size	M12
Material	Metal
No. of pins	8 -pin
Connection 2	
Function	Local interface
Type of connection	Connector
Thread size	M12
Material	Metal
No. of pins	8 -pin
Cable properties	
Permissible conductor cross section, typ.	0.25 mm ²
Length of connection cable, max.	100 m
Permissible cable resistance to load, max.	200 Ω
Mechanical data	

Metal

Aluminum Plastic / PMMA

Diecast zinc

Groove mounting Swivel mount

2,200 g Yellow, RAL 1021

52 mm x 1,000 mm x 64.7 mm

Certifications		
Degree of protection	IP 67	
Protection class	III	
Certifications	c CSA US	
	c TÜV NRTL US	
	TÜV Süd	
US patents	US 6,418,546 B	
	US 7,741,595 B	
Classification		
Customs tariff number	85365019	
Customs tariff number eCl@ss 5.1.4	85365019 27272703	
eCl@ss 5.1.4	27272703	
eCl@ss 5.1.4 eCl@ss 8.0	27272703 27272703	
eCl@ss 5.1.4 eCl@ss 8.0 eCl@ss 9.0	27272703 27272703 27272703	
eCl@ss 5.1.4 eCl@ss 8.0 eCl@ss 9.0 eCl@ss 10.0	27272703 27272703 27272703 27272703 27272703	
eCl@ss 5.1.4 eCl@ss 8.0 eCl@ss 9.0 eCl@ss 10.0 eCl@ss 11.0	27272703 27272703 27272703 27272703 27272703 27272703	

LED

2 Piece(s)

-30 ... 55 °C

-40 ... 75 °C

0 ... 95 %

Operation and display

Type of display

Number of LEDs

Environmental data

Ambient temperature, operation

Relative humidity (non-condensing)

Ambient temperature, storage

Dimensioned drawings

All dimensions in millimeters

Dimension (W x H x L)

Housing material

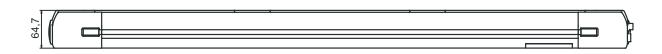
Lens cover material Material of end caps

Metal housing

Net weight

Housing color

Type of fastening



	-		1000		
	48,5	300	. 300	300	51,5
-					
52	ل ال		ס		U I

Electrical connection

Leuze

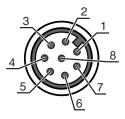
Connection 1

Function	Machine interface
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

Pin Pin assignment

Conductor color

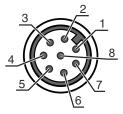
1RES/OSSD status signalWhite2VINBrown3EDMGreen4MS2Yellow5OSSD2Gray6OSSD1Pink7VINBlue8M-EN/TORed			
3 EDM Green 4 MS2 Yellow 5 OSSD2 Gray 6 OSSD1 Pink 7 VIN Blue	1	RES/OSSD status signal	White
4 MS2 Yellow 5 OSSD2 Gray 6 OSSD1 Pink 7 VIN Blue	2	VIN	Brown
5 OSSD2 Gray 6 OSSD1 Pink 7 VIN Blue	3	EDM	Green
6 OSSD1 Pink 7 VIN Blue	4	MS2	Yellow
7 VIN Blue	5	OSSD2	Gray
	6	OSSD1	Pink
8 M-EN/TO Red	7	VIN	Blue
	8	M-EN/TO	Red



Connection 2

Function	Local interface
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

Pin	Pin assignment	Conductor color
1	MS4	White
2	+24V	Brown
3	MS2	Green
4	MS1	Yellow
5	RES/LMP	Gray
6	MS3	Pink
7	0 V	Blue
8	n.c.	Red



Operation and display

LED	Display	Meaning
1	Red, continuous light	OSSD off.
	Green, continuous light	OSSD on
	Red, flashing, 1 Hz	External error
	Red, flashing, 10 Hz	Internal error
	Green, flashing, 1 Hz	Weak signal, device not optimally aligned or soiled.
2	Yellow, continuous light	Start/restart interlock locked.

Suitable transmitters



 Part no.	Designation	Article	Description
66501300	MLD500-T4	Multiple light beam safety device transmitter	Operating range: 0.5 50 m Number of beams: 4 Piece(s) Beam spacing: 300 mm Connection: Connector, M12, Metal, 5 -pin

Part number code

MLD	Multiple light beam safety device			
x	Series 3: MLD 300 5: MLD 500			
уу	Function classes 00: transmitter 10: automatic restart 12: external testing 20: EDM/RES 30: muting 35: timing controlled 4-sensor muting			
z	Device type T: transmitter R: receiver RT: transceiver xT: transmitter with high range xR: receiver for high range			
а	Number of beams			
b	Option L: integrated laser alignment aid (for transmitter/receiver) M: integrated status indicator (MLD 320, MLD 520) or integrated status and muting indicator (MLD 330, MLD 335, MLD 510/A, MLD 530, MLD 535) E: connection socket for external muting indicator (AS-i models only)			
/t	Safety-related switching outputs (OSSDs), connection technology -: transistor output, M12 plug A: integrated AS-i interface, M12 plug, (safety bus system)			
N	lote			
()	A list with all available device types can be found on the Leuze website at www.leuze.com.			

Accessories

Connection technology - Connection cables

 Part no.	Designation	Article	Description
50135128	KD S-M12-8A-P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Accessories

Leuze

Mounting technology - Swivel mounts

 Part no.	Designation	Article	Description
560340	BT-SET-240BC	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal
540350	BT-SET-240BC-E	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal, Plastic

Services

 Part no.	Designation	Article	Description
S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.



the A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.