

Technical data sheet Safety laser scanner

Part no.: 53800272

RSL425-M/CU416-10



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Technical data



Basic data

Series	RSL 400
Application	Mobile danger zone guarding
	Mobile side guarding
	Stationary access guarding
	Stationary danger zone guarding

Special version

Special version Measurement data output optimized for vehicle navigation

Functions

Functions	Dynamic contactor monitoring (EDM), selectable
	E-stop linkage
	Four-field mode
	Resolution, selectable

Characteristic parameters

Туре	3, IEC/EN 61496
SIL	2, IEC 61508
SILCL	2, IEC/EN 62061
Performance Level (PL)	d, EN ISO 13849-1
PFH _D	9E-08 per hour
Mission time T _M	20 years, EN ISO 13849-1
Category	3, EN ISO 13849

Protective field data

Scanning angle	270 °
Minimum adjustable range	50 mm
Number of field pairs, reversible	10
Number of quads, reversible	10
Number of protective functions	1 Piece(s)
Number of independent sensor configurations	1
Diffuse reflection, min.	1.8 %
Operating range	0 4.5 m

Warning field data

Number of field pairs	10
Operating range	0 20 m
Object size	150 mm x 150 mm
Diffuse reflection, min.	10 %

Optical data

Light source	Laser, Infrared
Laser light wavelength	905 nm
Laser class	1, IEC/EN 60825-1:2007
Transmitted-signal shape	Pulsed
Repetition frequency	90 kHz

Measurement data

Detection range	0 50 m, Diffuse reflection > 90%
Diffuse reflection	20 %
Angular resolution	0.1 °
Distance resolution, radial	1 mm
Distance resolution, lateral	0.1 °
Systematic measurement error \mathbf{D}_{meas} - \mathbf{D}_{real}	min.: -20 mm typ.: -10 mm max.: 0 mm br />(Diffuse reflection: 1.8% retro-reflector Measurement range: 0.2 25 m)
Measurement value noise	10 mm, 1 σ (• Diffuse reflection: 1.8% 20% Measurement range: 0 9 m • Diffuse reflection: 20% retroreflector Measurement range: 0 25 m)
Laser spot (H x W), 10 m	60 mm x 13 mm
Laser spot (H x W), 20 m	165 mm x 24 mm
Laser spot (H x W), 30 m	265 mm x 40 mm
Laser spot (H x W), 40 m	285 mm x 57 mm

Electrical data

Protective circuit Overvoltage protection

Performance data

Power consumption, max.

Supply voltage U _B	24 V, DC, -30 20 %
Current consumption (without load), max.	700 mA, (use power supply unit with 3 A)
mux.	

17 W, For 24 V, plus output load

Outputs

Number of safety-related switching 2 Piece(s) outputs (OSSDs)

Safety-related switching outputs

Туре	Safety-related switching output OSSD
Switching voltage high, min.	20.8 V
Switching voltage low, max.	2 V
Voltage type	DC

Safety-related switching output 1

Assignment	Connection 1, gray wire
Switching element	Transistor, PNP

Safety-related switching output 2

	3 - 1 - 1	
Assignment	Connection 1, pink wire	
Switching element	Transistor, PNP	

Service interface

Bluetooth	
Function	Configuration/parametering
Frequency band	2,400 2,483.5 MHz
Radiated transmitting power	Max. 4.5 dBm (2.82 mW), class 2

USB

Type

Function	Configuration/parametering	
Connection	USB 2.0 mini-B, socket	
Transmission speed, max.	12 Mbit/s	
Cable length	≤ 5m	

Longer cable lengths are possible using

active cables.

Bluetooth, USB

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We reserve the right to make technical changes eng • 2021-01-28

Technical data



Connection				
Number of connections	2 Piece(s)			
Connection 1				
Function	Machine interface			
Type of connection	Cable			
Cable length	10,000 mm			
Sheathing material	PVC			
Cable color	Black			
Number of conductors	16 -wire			
Wire cross section supply	1 mm²			
Wire cross section signals	0.14 mm ²			
Connection 2				
Function	Data interface			
Type of connection	Connector			
Thread size	M12 Female			
Туре				
Material	Metal			
No. of pins	4 -pin			
Encoding	D-coded			
Cable properties Cable resistance, max. Mechanical data	15 Ω			
Dimension (W v H v I)	140 mm x 149 mm x 140 mm			
Dimension (W x H x L) Housing material	Metal			
nousing material	Plastic			
Metal housing	Diecast zinc			
Lens cover material	Plastic/PC			
Net weight	3,000 q			
Housing color	Yellow, RAL 1021			
Type of fastening	Mounting plate			
Type of fastering	Through-hole mounting			
	Via optional mounting device			
Operation and display				
Type of display	Alphanumerical display			
	LED indicator			
Number of LEDs	3 Piece(s)			

Environmental data

Ambient temperature, operation	0 50 °C
Ambient temperature, storage	-20 60 °C
Relative humidity (non-condensing)	15 95 %

Certifications

Degree of protection	IP 65
Protection class	III, EN 61140
Certifications	TÜV Süd
Test procedure for EMC in accordance	DIN 40839-1/3
with standard	EN 61496-1
Test procedure for oscillation in accordance with standard	EN 60068-2-6
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29
US patents	US 10,304,307B
	US 7,656,917 B
	US 7,696,468 B
	US 8,520,221 B

Classification

Customs tariff number	85365019	
eCl@ss 5.1.4	27272705	
eCl@ss 8.0	27272705	
eCl@ss 9.0	27272705	
eCl@ss 10.0	27272705	
eCl@ss 11.0	27272705	
ETIM 5.0	EC002550	
ETIM 6.0	EC002550	
ETIM 7.0	EC002550	

Software Sensor Studio

Software Sensor Studio

Type of configuration

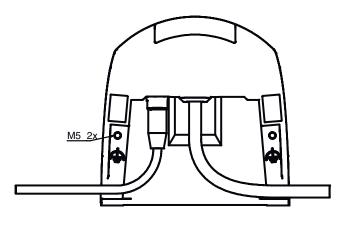
Operational controls

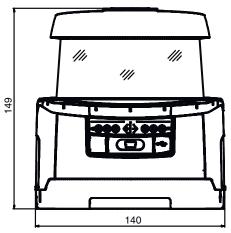
Dimensioned drawings

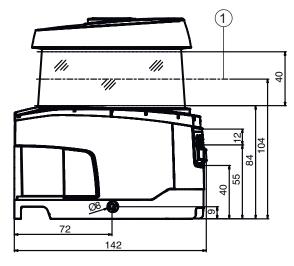


All dimensions in millimeters

Dimensions safety laser scanner with connection unit







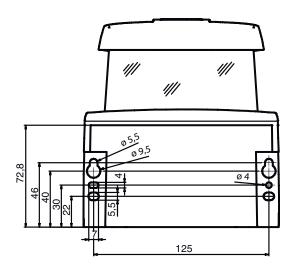


1 Scan level

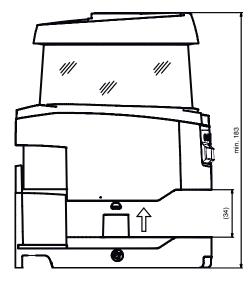
Dimensioned drawings



Mounting dimensions safety laser scanner with connection unit



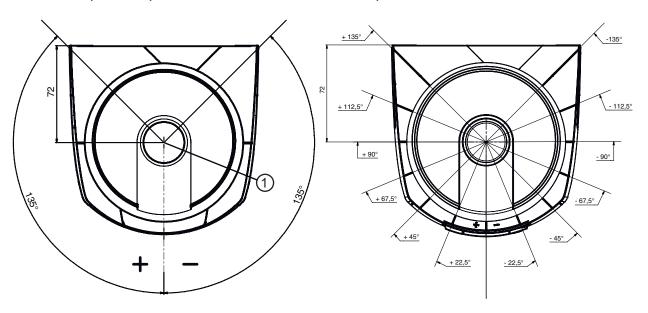
Minimum space requirements for installation and replacement of scanner unit



Dimensioned drawings



Minimum space requirements for installation and replacement of scanner unit



Reference point for distance measurement and protective field radius

Electrical connection

Connection 1

Function	Machine interface
Type of connection	Cable
Cable length	10,000 mm
Sheathing material	PVC
Cable color	Black
Number of conductors	16 -wire
Wire cross section supply	1 mm²
Wire cross section signals	0 14 mm ²

Conductor color

Conductor assignment

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White	RES1
Brown	+24V
Green	EA1
Yellow	A1
Gray	OSSDA1
Pink	OSSDA2
Blue	GND / Ground
Red	MELD
Black	F1
Violet	F2
GrayPink	F3
BlueRed	F4
GreenWhite	F5
BrownGreen	SE1
WhiteYellow	SE2
BrownYellow	A2

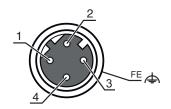
Electrical connection



Connection 2

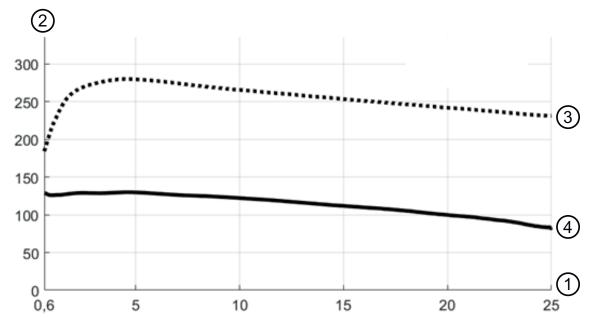
Function	Data interface
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded D-coded
Connector housing	FE/SHIELD

Pin	Pin assignment	Conductor color
1	TD+	Yellow
2	RD+	White
3	TD-	Orange
4	RD-	Blue
5		



Diagrams

Signal strength curves depending on the distance



- 1 Object distance [m]
- 2 Signal strength
- 3 Retro-reflector film
- 4 White surface

The figure shows a typical curve of the signal strength transmitted by the safety sensor as a function of the measured object distance and

Operation and display

LED	Display	Meaning
1	Off	Device switched off
	Red, continuous light	OSSD off
	Red, flashing	Error
	Green, continuous light	OSSD on
2	Off	RES deactivated or RES activated and released





LED	Display	Meaning
2	Yellow, flashing	Protective field occupied
	Yellow, continuous light	RES activated and blocked but ready to be unlocked - protective field free and linked sensor is enabled if applicable
3	Off	Free warning field
	Blue, continuous light	Warning field interrupted
4	Off	Four field mode: warning field 3 free
	Blue, continuous light	Four field mode: warning field 3 interrupted
5	Yellow, flashing	Four field mode: warning field 2 interrupted

Notes



Observe intended use!



- ☼ The product may only be put into operation by competent persons.
- \$ Only use the product in accordance with its intended use.



WARNING! INVISIBLE LASER RADIATION - CLASS 1 LASER PRODUCT



The device satisfies the requirements of IEC 60825-1:2014 (EN 60825-1:2014) safety regulations for a product of laser class 1 as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to "Laser Notice No. 56" from May 8, 2019.

- b Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.

Accessories

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	50135081	KSS ET-M12-4A- RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50135082	KSS ET-M12-4A- RJ45-A-P7-100	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
	50135083	KSS ET-M12-4A- RJ45-A-P7-150	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR

Accessories



Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
	53800134	BT840M	Mounting bracket	Application: Mounting on chamfered 90° corner Dimensions: 84.9 mm x 72 mm x 205.2 mm Color: Yellow, RAL 1021 Type of fastening, at system: Through-hole mounting Type of fastening, at device: Screw type Material: Metal
2	53800132	BTF815M	Mounting bracket	Application: Mounting bracket for floor mounting Dimensions: 186 mm x 120 mm x 288 mm Scan level height: 150 mm Color: Yellow, RAL 1021 Type of fastening, at system: Through-hole mounting Type of fastening, at device: Screw type Material: Metal
A	53800133	BTF830M	Mounting bracket	Application: Mounting bracket for floor mounting Dimensions: 186 mm x 275 mm x 288 mm Scan level height: 300 mm Color: Yellow, RAL 1021 Type of fastening, at system: Through-hole mounting Type of fastening, at device: Screw type Material: Metal

Mounting

	Part no.	Designation	Article	Description
P	53800131	BTP800M	Loop guard	Dimensions: 160 mm x 169 mm Color: Black Material: Metal

General

	Part no.	Designation	Article	Description
A	430400	RS4-clean-Set1	Cleaning set	Number of cleaning cloths: 40 Piece(s) Content of cleaning fluid: 150 ml

Services

Part no.	Designation	Article	Description
S981051	CS40-l-141	Safety inspection "Safety laser scanners"	Details: Checking of a safety laser scanner application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.





Part no.	Designation	Article	Description
S981047	CS40-S-141	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 3 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

Note



🔖 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.