

Technical data sheet Diffuse sensor with background Part no.: 50139642

HT25CL1/4P-200-M12



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We reserve the right to make technical changes eng • 2021-01-13

25C

Diffuse reflection principle with back-

ground suppression

Technical data

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Basic data

Series **Operating principle**

Optical data

Black-white error	< 10% up to 250 mm
Operating range	Guaranteed operating range
Operating range, white 90%	0.005 0.6 m
Operating range, gray 18%	0.015 0.45 m
Operating range, black 6%	0.02 0.3 m
Operating range limit	Typical operating range
Operating range limit	0.005 0.6 m
Adjustment range	50 600 mm
Beam path	Collimated
Light source	Laser, Red
Laser light wavelength	650 nm
Laser class	1, IEC/EN 60825-1:2007
Transmitted-signal shape	Pulsed
Pulse duration	4.5 µs
Light spot size [at sensor distance]	3 mm x 5 mm [1,000 mm]
Type of light spot geometry	elliptic
Shift angle	Typ. ± 1.5°

Electrical data

Protective circuit

Polarity reversal protection Short circuit protected

Performance data	
Supply voltage U _B	10 30 V, DC, Incl. residual ripple
Residual ripple	0 15 %, From U _B
Open-circuit current	0 20 mA

Outputs

Number of digital switching outputs 2 Piece(s)

Switching outputs		
Voltage type	DC	
Switching current, max.	100 mA	
Switching voltage	high: ≥(U _B -2.5V)	
	low: ≤2.5V	
Switching output 1		
Assignment	Connection 1, pin 4	
Switching element	Transistor, PNP	
Switching principle	Light switching	
Switching output 2		
Assignment	Connection 1, pin 2	

Transistor, PNP

Dark switching

Switching principle

Switching element

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	1					3

Switching frequency	2,500 Hz
Response time	0.2 ms
Readiness delay	300 ms

	Connection 1	
	Function	Signal OUT
		Voltage supply
	Type of connection	Cable with connector
	Cable length	200 mm
	Sheathing material	PUR
	Cable color	Black
	Wire cross section	0.2 mm ²
	Thread size	M12
	Туре	Male
	Material	PUR
	No. of pins	4 -pin
	Encoding	A-coded
М	echanical data	
Di	mension (W x H x L)	15 mm x 42.7 mm x 30 mm
Н	ousing material	Plastic
PI	astic housing	ABS
Le	ens cover material	Plastic
Ne	et weight	33 g
Н	ousing color	Red
Ту	vpe of fastening	Through-hole mounting with M4 thread
-		Via optional mounting device
Co	ompatibility of materials	ECOLAB
0	peration and display	
Ту	vpe of display	LED
-	rpe of display umber of LEDs	LED 2 Piece(s)
N		
Nu	umber of LEDs	2 Piece(s)
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info@leuze.com • www.leuze.com Phone: +49 7021 573-0 • Fax: +49 7021 573-199 Green LED

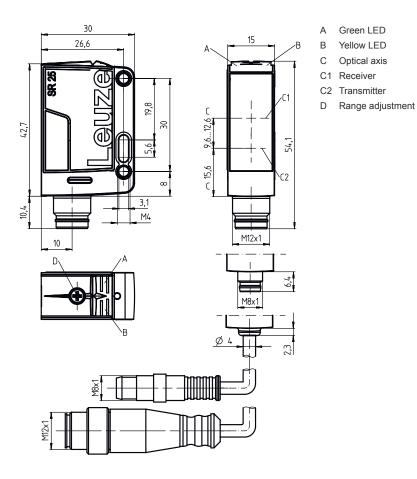
Yellow LED

Optical axis

Dimensioned drawings

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All dimensions in millimeters



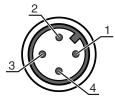
Electrical connection

Connection 1

Function	Signal OUT
	Voltage supply
Type of connection	Cable with connector
Cable length	200 mm
Sheathing material	PUR
Cable color	Black
Wire cross section	0.2 mm ²
Thread size	M12
Туре	Male
Material	PUR
No. of pins	4 -pin
Encoding	A-coded

Pin Pin assignment

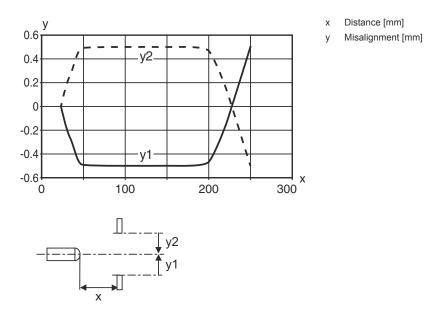
1	V+	
2	OUT 2	
3	GND	
4	OUT 1	



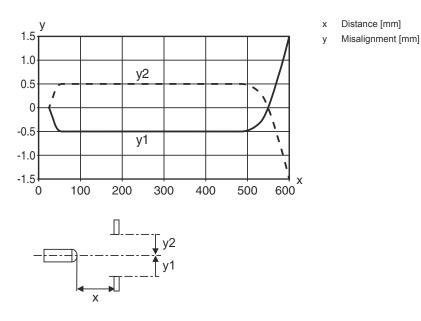
Diagrams

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Typ. response behavior (focusing distance 250 mm)



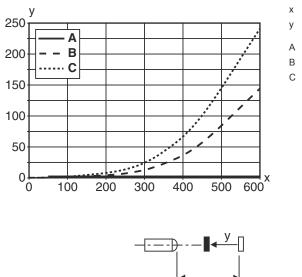
Typ. response behavior (focusing distance 600 mm)



Diagrams

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Typ. black/white behavior



Range [mm]

- Reduction of range [mm]
- A White 90%
- B Gray 18%
- C Black 6%

Operation and display

LED	Display	Meaning
1	Green, continuous light	Operational readiness
2	Yellow, continuous light	Object detected

Part number code

Part designation: AAA25C d EE-f.GGH/iJ-K

Operating principle / construction HT25C: diffuse reflection sensor with background suppression PRK25C: retro-reflective photoelectric sensor with polarization filter LS25C: throughbeam photoelectric sensor transmitter LE25C: throughbeam photoelectric sensor receiver DRT25C: Dynamic reference diffuse sensor
Light type n/a: red light I: infrared light
Light source n/a: LED L1: laser class 1 L2: laser class 2
Preset range (optional) n/a: operating range acc. to data sheet xxxF: preset range [mm]
Equipment A: autocollimation principle (single lens) S: small light spot D: detection of stretch-wrapped objects X: extended model HF: suppression of HF illumination (LED) XL: extra long light spot T: autocollimation principle (single lens) for highly transparent bottles without tracking TT: autocollimation principle (single lens) for highly transparent bottles with tracking
Operating range adjustment 1: 270° potentiometer 2: multiturn potentiometer 3: teach-in via button

Part number code



i	Switching output/function OUT 1/IN: Pin 4 or black conductor 2: NPN transistor output, light switching N: NPN transistor output, dark switching 4: PNP transistor output, light switching P: PNP transistor output, dark switching X: pin not used 8: activation input (activation with high signal) L: IO-Link interface (SIO mode: PNP light switching, NPN dark switching) 6: push-pull switching output, PNP light switching, NPN dark switching G: push-pull switching output, PNP dark switching, NPN light switching
J	Switching output / function OUT 2/IN: pin 2 or white conductor 2: NPN transistor output, light switching N: NPN transistor output, dark switching 4: PNP transistor output, light switching P: PNP transistor output, dark switching W: warning output X: pin not used 6: push-pull switching output, PNP light switching, NPN dark switching T: teach-in via cable G: push-pull switching output, PNP dark switching, NPN light switching
к	Electrical connection n/a: cable, standard length 2000mm, 4-wire 200-M12: cable, length 200mm with M12 connector, 4-pin, axial (plug) M8: M8 connector, 4-pin (plug) M12: M12 connector, 4-pin (plug) 200-M8: cable, length 200mm with M8 connector, 4-pin, axial (plug)
Note	
Ali	ist with all available device types can be found on the Leuze website at www.leuze.com.

Notes

Observe intended use!
 This product is not a safety sensor and is not intended as personnel protection. The product may only be put into operation by competent persons.
♥ Only use the product in accordance with its intended use.

	For UL applications:						
ſ	 Only for use in "class 2" circuits These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7) 						



WARNING! LASER RADIATION - CLASS 1 LASER PRODUCT

The device satisfies the requirements of IEC 60825-1:2007 (EN 60825-1:2007) safety regulations for a product of laser class 1 as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to "Laser Notice No. 50" from June 24, 2007.

Observe the applicable statutory and local laser protection regulations.

b The device must not be tampered with and must not be changed in any way.

There are no user-serviceable parts inside the device.

Repairs must only be performed by Leuze electronic GmbH + Co. KG.

Further information



- Light source: Average life expectancy 50,000 h at an ambient temperature of 25 °C
- Sum of the output currents for both outputs 100 mA

Accessories

Connection technology - Connection cables

	Part no.	Designation	Article	Description
Ŵ	50130652	KD U-M12-4A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 4 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC
Ŵ	50130690	KD U-M12-4W-V1- 050	Connection cable	Connection 1: Connector, M12, Angled, Female, A-coded, 4 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC

Mounting technology - Mounting brackets

 Part no.	Designation	Article	Description
50118543	BT 300M.5	Mounting bracket	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type, Suited for M4 screws Type of mounting device: Adjustable Material: Stainless steel

Mounting technology - Rod mounts

	Part no.	Designation	Article	Description
as	50117829	BTP 200M-D12	Mounting system	Design of mounting device: Protection hood Fastening, at system: For 12 mm rod Mounting bracket, at device: Screw type Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal
f:	50117252	BTU 300M-D12	Mounting system	Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, Sheet-metal mounting Mounting bracket, at device: Screw type, Suited for M4 screws Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal

Accessories





the A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.