

# Technical data sheet Throughbeam photoelectric sensor

Part no.: 50140169

LE412BL2.1/P

# Figure can vary

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# **Technical data**



### Basic data

Series	412B
Operating principle	Throughbeam principle
Device type	Receiver

### **Optical data**

Operating range	Guaranteed operating range
Operating range	0 50 m
Max. laser power	0.001 W
Pulse duration	4.6 µs

### **Electrical data**

Protective circuit	Polarity reversal protection
	Short circuit protected

### Performance data

Supply voltage U <sub>B</sub>	10 36 V, DC, Incl. residual ripple
Residual ripple	0 20 %, From U <sub>B</sub>
Open-circuit current	0 10 mA

### Outputs

Number of digital switching outputs 1 Piece(s)

### **Switching outputs**

voitage type	DC	
Switching current, max.	200 mA	

### Switching output 1

Switching element	Transistor, NPN
Switching principle	Dark switching

### **Timing**

Switching frequency	5,000 Hz
Response time	0.1 ms
Readiness delay	20 ms

### Connection

Connection 1	
Function	Signal OUT
	Voltage supply
Type of connection	Cable
Cable length	2,000 mm
Sheathing material	PVC
Cable color	Black
Number of conductors	3 -wire
Wire cross section	0.34 mm²

### Mechanical data

Thread size	M12 x 1 mm
Dimension (Ø x L)	12 mm x 51 mm
Housing material	Stainless steel
Stainless steel housing	V2A
Lens cover material	Glass
Net weight	100 g
Housing color	Silver

### **Operation and display**

Type of display	LED
Number of LEDs	2 Piece(s)
Operational controls	270° potentiometer
Function of the operational control	Sensitivity adjustment

### **Environmental data**

Ambient temperatur	e. operation	-10	50 °C

### Certifications

Degree of protection	IP 67
Protection class	III
Certifications	c UL US
Standards applied	IEC 60947-5-2

### Classification

Customs tariff number	85365019	
eCl@ss 5.1.4	27270901	
eCI@ss 8.0	27270901	
eCl@ss 9.0	27270901	
eCl@ss 10.0	27270901	
eCl@ss 11.0	27270901	
ETIM 5.0	EC002716	
ETIM 6.0	EC002716	
ETIM 7.0	EC002716	

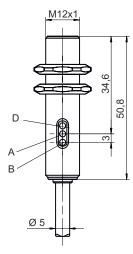
# **Dimensioned drawings**

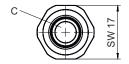


All dimensions in millimeters



- A Green LED
- B Yellow LED
- C Optical axis
- D Potentiometer





# **Electrical connection**

### **Connection 1**

Function	Signal OUT
	Voltage supply
Type of connection	Cable
Cable length	2,000 mm
Sheathing material	PVC
Cable color	Black
Number of conductors	3 -wire
Wire cross section	0.34 mm <sup>2</sup>

Conductor color	Conductor assignment

Brown	V+
Black	OUT 1
Blue	GND

# **Operation and display**

LED	Display	Meaning
1	Green, continuous light	Function reserve
2	Yellow, continuous light	Switching output/switching state active

### Suitable transmitters



	Part no.	Designation	Article	Description
TES .	50140165	LS412BL2/D	Throughbeam photoelectric sensor transmitter	Special version: Deactivation input Light source: Laser, Red Supply voltage: DC Deactivation inputs: 1 Piece(s) Connection: Cable, 2,000 mm, 3 -wire

# Part number code

Part designation: AAA412BGG.H/ii-K

AAA412B	Operating principle / construction LS412B: throughbeam photoelectric sensor transmitter LE412B: throughbeam photoelectric sensor receiver ET412B: energetic diffuse reflection sensor PRK412B: retro-reflective photoelectric sensor with polarization filter
GG	Light source n/a: LED L2: laser class 2
Н	Operating range adjustment 1: 270° potentiometer
ti	Switching output / function / OUT1OUT2 (OUT1 = pin 4, OUT2 = pin 2)  2: NPN transistor output, light switching N: NPN transistor output, dark switching 4: PNP transistor output, light switching P: PNP transistor output, dark switching D: deactivation input (deactivation with low signal) X: pin not used
К	Electrical connection n/a: cable, standard length 2000 mm, 3-wire M12: M12 connector, 4-pin (plug)

### WITZ

Note



## **Notes**



### Observe intended use!



- \$ Only use the product in accordance with its intended use.

### **Notes**





### WARNING! LASER RADIATION – CLASS 2 LASER PRODUCT



Do not stare into beam!

The device satisfies the requirements of IEC 60825-1:2007 (EN 60825-1:2007) safety regulations for a product of laser class 2 as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to "Laser Notice No. 50" from June 24, 2007.

- Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time period, there is a risk of injury to the retina.
- ♥ Do not point the laser beam of the device at persons!
- 🔖 Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
- $\$  When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
- by CAUTION! Use of controls or adjustments or performance of procedures other than specified herein may result in hazardous light exposure.
- ♥ Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.

### **Accessories**

# Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
0	50113549	BT D12M.5	Mounting bracket	Diameter, inner: 12 mm Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Rigid Material: Stainless steel





🏷 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.



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