

Technical data sheet Safety light curtain transmitter

Part no.: 68022307 MLC500T30-750MG



The Sensor People In der Braike 1, 73277 Owen

Leuze electronic GmbH + Co. KG info@leuze.com • www.leuze.com

Phone: +49 7021 573-0 • Fax: +49 7021 573-199

We reserve the right to make technical changes eng • 2021-02-02

Technical data

Basic data

Series	MLC 500
Device type	Transmitter
Cascading	Middle Guest
Contains	2x BT-NC sliding block
Application	Hand protection

Characteristic parameters

Туре	4, IEC/EN 61496
SIL	3, IEC 61508
SILCL	3, IEC/EN 62061
Mission time T _M	20 years, EN ISO 13849-1

Protective field data

Resolution	30 mm
Protective field height	750 mm
Operating range	0 10 m

30 Piece(s)

940 nm

Pulsed

2 Piece(s)

LED, Infrared

Exempt group (in acc. with EN 62471:2008)

Optical data

Number of beams Light source LED light wavelength Transmitted-signal shape LED risk group

Connection

Connection 1	
Function	Cascade, Host In
Type of connection	Cable with connector
Cable length	330 mm
Sheathing material	PUR
Thread size	M12
Material	Plastic
No. of pins	8 -pin
Connection 2	
Function	Cascade, Guest Out

Type of connection	Cable with connector
Cable length	330 mm
Sheathing material	PUR
Thread size	M12
Material	Plastic
No. of pins	8 -pin

Mechanical data

Dimension (W x H x L)	29 mm x 764 mm x 53 mm
Housing material	Metal
Metal housing	Aluminum
Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	948 g
Housing color	Yellow, RAL 1021
Type of fastening	Groove mounting
	Mounting bracket
	Swivel mount
Environmental data	
Ambient temperature, operation	0 55 °C
Ambient temperature, storage	-30 70 °C
Relative humidity (non-condensing)	0 95 %
, , , , , , , , , , , , , , , , , , ,	
Certifications	
Degree of protection	IP 65
Protection class	III
Certifications	c CSA US
	c TÜV NRTL US
	TÜV Süd
Vibration resistance	50 m/s²
Shock resistance	100 m/s²
US patents	US 6,418,546 B
Classification	
Customs tariff number	85365019
eCl@ss 5.1.4	27272704
eCl@ss 8.0	27272704
eCl@ss 9.0	27272704
eCl@ss 10.0	27272704
eCl@ss 11.0	27272704
ETIM 5.0	EC002549
ETIM 6.0	EC002549
ETIM 7.0	EC002549

The Sensor People In der Braike 1, 73277 Owen

Leuze electronic GmbH + Co. KG info@leuze.com • www.leuze.com In der Braike 1, 73277 Owen Phone: +49 7021 573-0 • Fax: +49 7021 573-199

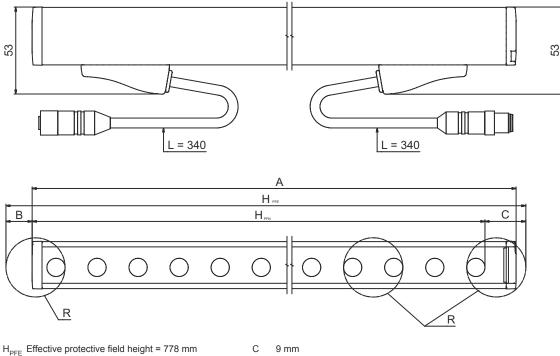
We reserve the right to make technical changes eng • 2021-02-02



Dimensioned drawings

All dimensions in millimeters

Calculation of the effective protective field height H_{PFE} = H_{PFN} + B + C



H_{PFN} Nominal protective field height = 750 mm

- Total height = 764 mm А
- В 19 mm

С 9 mm

Effective protective field height ${\rm H}_{\rm PFE}$ goes beyond the dimensions of the optics area to R the outer borders of the circles labeled with R.

Electrical connection

The Sensor People In der Braike 1, 73277 Owen

Connection 1

Function	Cascade, Host In
Type of connection	Cable with connector
Cable length	330 mm
Sheathing material	PUR
Cable color	Black
Type of stranding	Pair stranding (twisted pair)
Wire cross section	0.14 mm ²
Thread size	M12
Туре	Male
Material	Plastic
No. of pins	8 -pin
Encoding	A-coded

Connection 2

Function	Cascade, Guest Out
Type of connection	Cable with connector
Cable length	330 mm
Sheathing material	PUR
Cable color	Black
Wire cross section	0.14 mm²



Electrical connection

Leuze

Connection 2

Type of stranding	Pair stranding (twisted pair)
Thread size	M12
Туре	Female
Material	Plastic
No. of pins	8 -pin
Encoding	A-coded

Suitable receivers

	Part no.	Designation	Article	Description
K	68023307	MLC520R30-750MG	Safety light curtain receiver	Resolution: 30 mm Protective field height: 750 mm Response time: 7 ms Connection: Cable with connector, M12, Plastic, 8 -pin, 330 mm, PUR

Part number code

MLC	Safety light curtain
x	Series 3: MLC 300 5: MLC 500
уу	Function classes 00: transmitter 01: transmitter (AIDA) 02: transmitter with test input 10: basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: standard receiver - EDM/RES selectable 30: extended receiver - blanking/muting
Z	Device type T: transmitter R: receiver
a	Resolution 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm
hhhh	Protective field height 150 3000: from 150 mm to 3000 mm
e	Host/Guest (optional) H: Host MG: Middle Guest G: Guest
i	Interface (optional) /A: AS-i
000	Option /V: high Vibration-proof EX2: explosion protection (zones 2 + 22) SPG: Smart Process Gating
٩	Note
A	A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes





Observe intended use!

 $\ensuremath{^{\textcircled{\tiny \$}}}$ The product may only be put into operation by competent persons.

Only use the product in accordance with its intended use.

Accessories

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	429278	CB-M12-2000E-8TP	Interconnection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 8 -pin Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR

Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
1111	429006	BT-2L-HG	Mounting device set	Mounting bracket, at device: Screw type Material: Metal

Mounting technology - Swivel mounts

	Part no.	Designation	Article	Description
P.Q.	429395	BT-2HF-G	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

Alignment aids

 Part no.	Designation	Article	Description
520101	AC-ALM-M	Alignment aid	Housing material: Plastic

Accessories

Leuze

Services

	Part no.	Designation	Article	Description
()	S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
	S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

	Note
0	A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.