

Technical data sheet Multiple light beam safety device receiver

Part no.: 66564300

MLD530-R4M



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Technical data

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Basic data

Series	MLD 500
Device type	Receiver

Special version

Special version	Integrated muting indicator
	Integrated status indicator

Functions	
Functions	Alternative connection for second muting signal
	Contactor monitoring (EDM), selectable
	Muting enable function
	Muting-timeout extension
	Partial muting
	Sequence controlled 2-sensor muting
	Start/restart interlock (RES)
	Timing controlled 2-sensor muting

Characteristic parameters

Туре	4, IEC/EN 61496
SIL	3, IEC 61508
SILCL	3, IEC/EN 62061
Performance Level (PL)	e, EN ISO 13849-1
MTTF _d	204 years, EN ISO 13849-1
PFH _D	6.6E-09 per hour
Mission time T _M	20 years, EN ISO 13849-1
Category	4, EN ISO 13849

Optical data

Number of beams	4 Piece(s)
Beam spacing	300 mm

Electrical data

Selection of operating mode	Connection 1, pin 2: +24 V for operating mode 1, 2, 4
	Connection 1, pin 2: 0 V for operating mode 3, 5, 6
	Connection 1, pin 7: +24 V for operating mode 3, 5, 6
	Connection 1, pin 7: 0 V for operating mode 1, 2, 4
Protective circuit	Overvoltage protection
	Short circuit protected

Performance data

Supply voltage U _B	24 V, DC, -20 20 %
Current consumption, max.	150 mA, Without external load
Fuse	External with max. 3 A

Inputs

Number of digital switching inputs 4 Piece(s)

Switching inputs

Туре	Digital switching input
Switching voltage high, min.	18.2 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	23 V
Voltage type	DC
Switching current, max.	5 mA

Digital switching input 1

Assignment	Connection 1, pin 1
Function	Control input for start/restart interlock (RES)

Digital switching input 2

Assignment	Connection 1, pin 3
Function	Control input for contactor monitoring (EDM)

Digital switching input 3

Assignment	Connection 1, pin 4
Function	Control input, second muting signal

Digital switching input 4

Assignment	Connection 1, pin 8
Function	Control input, muting enable/ timeout

Outputs

Outputo	
Number of safety-related switching outputs (OSSDs)	2 Piece(s)
Number of digital switching outputs	1 Piece(s)

Safety-related switching outputs

Salety-related Switching out	tputs
Туре	Safety-related switching output OSSD
Switching voltage high, min.	18.2 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	23 V
Voltage type	DC
Current load, max.	380 mA
Load inductivity	2,200,000 μΗ
Load capacity	0.3 μF
Residual current, max.	0.2 mA
Residual current, typ.	0.002 mA
Voltage drop	1 V

Safety-related switching output 1

Assignment	Connection 1, pin 6
Switching element	Transistor, PNP

Safety-related switching output 2

Assignment	Connection 1, pin 5
Switching element	Transistor, PNP

Switching outputs

Туре	Digital switching output
Switching voltage high, min.	18.2 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	23 V
Voltage type	DC

Switching output 1

Assignment	Connection 1, pin 1	
Switching element	Transistor, PNP	
Function	"State of OSSDs" signal output	

Response time	50 ms
Restart delay time	100 ms

Connection

Number of connections	2 Dioco(a)	
Number of connections	2 Piece(s)	

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Technical data



Machine interface
Connector
M12
Metal
8 -pin
Local interface
Connector
M12
Metal
5 -pin
0.25 mm ²
100 m
200 Ω

Operation and display

Type of display	Integrated muting indicator
	LED
Number of LEDs	2 Piece(s)

Environmental data

Ambient temperature, operation	-30 55 °C
Ambient temperature, storage	-40 75 °C
Relative humidity (non-condensing)	0 95 %

Certifications

Degree of protection	IP 67
Protection class	III
Certifications	c CSA US
	c TÜV NRTL US
	TÜV Süd
US patents	US 6,418,546 B
	US 7,741,595 B

Classification

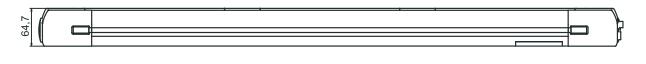
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ETIM 6.0	EC001832	
ETIM 7.0	EC001832	

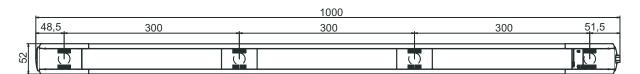
Mechanical data

Dimension (W x H x L)	52 mm x 1,000 mm x 64.7 mm
Housing material	Metal
Metal housing	Aluminum
Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	2,200 g
Housing color	Yellow, RAL 1021
Type of fastening	Groove mounting
	Swivel mount

Dimensioned drawings

All dimensions in millimeters





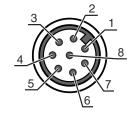
Electrical connection



Connection 1

Function	Machine interface
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

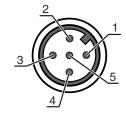
Pin	Pin assignment	Conductor color
1	RES/OSSD status signal	White
2	VIN	Brown
3	EDM	Green
4	MS2	Yellow
5	OSSD2	Gray
6	OSSD1	Pink
7	VIN	Blue
8	M-EN/TO	Red



Connection 2

Function	Local interface
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin	Pin assignment	Conductor color
1	+24V	Brown
2	MS2	White
3	0 V	Blue
4	MS1	Black
5	RES/LMP	Gray



Operation and display

LED	Display	Meaning
1	Red, continuous light	OSSD off.
	Green, continuous light	OSSD on
	Red, flashing, 1 Hz	External error
	Red, flashing, 10 Hz	Internal error
	Green, flashing, 1 Hz	Weak signal, device not optimally aligned or soiled.
2	Yellow, continuous light	Start/restart interlock locked.

Suitable transmitters



Part no.	Designation	Article	Description
66501300	MLD500-T4	Multiple light beam safety device transmitter	Operating range: 0.5 50 m Number of beams: 4 Piece(s) Beam spacing: 300 mm Connection: Connector, M12, Metal, 5 -pin

Part number code

Part designation: MLDxyy-zab/t

MLD	Multiple light beam safety device
х	Series 3: MLD 300 5: MLD 500
уу	Function classes 00: transmitter 10: automatic restart 12: external testing 20: EDM/RES 30: muting 35: timing controlled 4-sensor muting
z	Device type T: transmitter R: receiver RT: transceiver xT: transmitter with high range xR: receiver for high range
a	Number of beams
b	Option L: integrated laser alignment aid (for transmitter/receiver) M: integrated status indicator (MLD 320, MLD 520) or integrated status and muting indicator (MLD 330, MLD 335, MLD 510/A, MLD 530, MLD 535) E: connection socket for external muting indicator (AS-i models only)
/t	Safety-related switching outputs (OSSDs), connection technology -: transistor output, M12 plug A: integrated AS-i interface, M12 plug, (safety bus system)

Note



♦ A list with all available device types can be found on the Leuze website at www.leuze.com.

Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
50135128	KD S-M12-8A-P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: Yes
			Cable length: 5,000 mm Sheathing material: PUR

Accessories



Mounting technology - Swivel mounts

Part no.	Designation	Article	Description
560340	BT-SET-240BC	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal
540350	BT-SET-240BC-E	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal, Plastic

Services

Part no.	Designation	Article	Description
S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

Note



🔖 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.