

Technical data sheet Multiple light beam safety device receiver

Part no.: 66073200 MLD335-R3



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Technical data

Basic data

Series	MLD 300
Device type	Receiver
Functions	
unctions	Alternative connection for second muting signal
	Contactor monitoring (EDM), selectable
	Muting enable function
	Muting-timeout extension
	Partial muting
	Sequence controlled 2-sensor muting
	Start/restart interlock (RES)
	Timing controlled 2-sensor muting
	Timing controlled 4-sensor muting

Characteristic parameters

Туре	2, IEC/EN 61496
SIL	1, IEC 61508
SILCL	1, IEC/EN 62061
Performance Level (PL)	c, EN ISO 13849-1
MTTF _d	204 years, EN ISO 13849-1
PFH _D	1.2E-08 per hour
Mission time T _M	20 years, EN ISO 13849-1
Category	3, EN ISO 13849

Optical data

Number of beams	3 Piece(s)
Beam spacing	400 mm

Electrical data

Selection of operating mode	Connection 1, pin 2: +24 V for operating mode 1, 2, 4
	Connection 1, pin 2: 0 V for operating mode 3, 5, 6
	Connection 1, pin 7: +24 V for operating mode 3, 5, 6
	Connection 1, pin 7: 0 V for operating mode 1, 2, 4
Protective circuit	Overvoltage protection
	Short circuit protected
Performance data	
Supply voltage U _B	24 V, DC, -20 20 %
Current consumption, max.	150 mA, Without external load
Fuse	External with max. 3 A

Inputs

Number of digital switching inputs	4 Piece(s)
Number of aightar Switching inputs	+ 1 ICCC(3)

Switching inputs

Туре
Switching voltage high, min.
Switching voltage low, max.
Switching voltage, typ.
Voltage type
Switching current, max.

Digital switching input 1 Assignment Function

Connection 1, pin 1 Control input for start/restart interlock (RES)

Digital switching input

18.2 V

2.5 V

23 V DC

5 mA

Digital switching input 2	
Assignment	Connection 1, pin 3
Function	Control input for contactor monitoring (EDM)
Digital switching input 3	
Assignment	Connection 1, pin 4
Function	Control input, second muting signal
Digital switching input 4	Connection 4 min 0
Assignment	Connection 1, pin 8
Function Outputs	Control input, muting enable/ timeout
Number of safety-related switching outputs (OSSDs)	
Number of digital switching outputs	1 Piece(s)
Safety-related switching outpo Type	uts Safety-related switching output OSSD
Switching voltage high, min.	18.2 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	23 V
Voltage type	DC
Current load, max.	380 mA
Load inductivity	2,200,000 µH
Load capacity	0.3 µF
Residual current, max.	0.2 mA
Residual current, typ.	0.002 mA
Voltage drop	1 V
Safety-related switching ou Assignment	Connection 1, pin 6
Switching element	Transistor, PNP
Safety-related switching ou Assignment	Connection 1, pin 5
Switching element	Transistor, PNP
Switching outputs	
Type	Digital switching output
Switching voltage high, min.	18.2 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	23 V
Voltage type	DC
Switching output 1	
Assignment	Connection 1, pin 1
Switching element	Transistor, PNP
Timing	
Response time	50 ms
Restart delay time	100 ms
Connection	
Number of connections	2 Piece(s)
Connection 1	
Function	Machine interface
Type of connection	Connector
Thread size	M12
Material	Metal
No. of pins	8 -pin



Technical data

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-30 ... 55 °C -40 ... 75 °C

0 ... 95 %

IP 67

c CSA US

EC001832

EC001832

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	Connection 2	
	Function	Local interface
	Type of connection	Connector
	Thread size	M12
	Material	Metal
	No. of pins	8 -pin
	Cable properties	
	Permissible conductor cross section, typ.	0.25 mm²
	Length of connection cable, max.	100 m
	Permissible cable resistance to load, max.	200 Ω
M	lechanical data	
D	imension (W x H x L)	52 mm x 900 mm x 64.7 mm
Н	ousing material	Metal
М	etal housing	Aluminum

Housing material	Metal
Metal housing	Aluminum
Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	2,000 g
Housing color	Yellow, RAL 1021
Type of fastening	Groove mounting
	Swivel mount

Operation and display

Type of display	
Number of LEDs	

c TÜV NRTL US TÜV Süd **US** patents US 6,418,546 B US 7,741,595 B Classification Customs tariff number 85365019 eCl@ss 5.1.4 27272703 eCl@ss 8.0 27272703 eCl@ss 9.0 27272703 eCl@ss 10.0 27272703 eCl@ss 11.0 27272703 ETIM 5.0 EC001832

Environmental data

Certifications Degree of protection

Protection class

Certifications

ETIM 6.0

ETIM 7.0

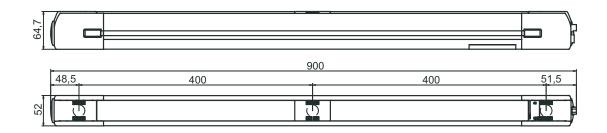
Ambient temperature, operation

Ambient temperature, storage Relative humidity (non-condensing)

LED 2 Piece(s)

Dimensioned drawings

All dimensions in millimeters



Electrical connection

Connection 1

Function	Machine interface
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

Electrical connection

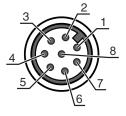
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1RESWhite2VINBrown3EDMGreen4MS2Yellow5OSSD2Gray6OSSD1Pink7VINBlue	
3 EDM Green 4 MS2 Yellow 5 OSSD2 Gray 6 OSSD1 Pink	
4 MS2 Yellow 5 OSSD2 Gray 6 OSSD1 Pink	
5 OSSD2 Gray 6 OSSD1 Pink	
6 OSSD1 Pink	
7 VIN Blue	
8 M-EN/TO Red	

Connection 2

Function	Local interface
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

1 MS3 White 2 +24V Brown 3 MS2 Green 4 MS1 Yellow 5 RES/LMP Gray 6 MS4 Pink 7 0 V Blue 8 n.c. Red	Pin	Pin assignment	Conductor color
3 MS2 Green 4 MS1 Yellow 5 RES/LMP Gray 6 MS4 Pink 7 0 V Blue	1	MS3	White
4 MS1 Yellow 5 RES/LMP Gray 6 MS4 Pink 7 0 V Blue	2	+24V	Brown
5 RES/LMP Gray 6 MS4 Pink 7 0 V Blue	3	MS2	Green
6 MS4 Pink 7 0 ∨ Blue	4	MS1	Yellow
7 0V Blue	5	RES/LMP	Gray
	6	MS4	Pink
8 n.c. Red	7	0 V	Blue
	8	n.c.	Red



Operation and display

LED	Display	Meaning
1	Red, continuous light	OSSD off.
	Green, continuous light	OSSD on
	Red, flashing, 1 Hz	External error
	Red, flashing, 10 Hz	Internal error
	Green, flashing, 1 Hz	Weak signal, device not optimally aligned or soiled.
2	Yellow, continuous light	Start/restart interlock locked.

Suitable transmitters

	Part no.	Designation	Article	Description
	66001200	MLD300-T3	Multiple light beam safety device transmitter	Operating range: 0.5 50 m Number of beams: 3 Piece(s) Beam spacing: 400 mm Connection: Connector, M12, Metal, 5 -pin

Part number code



Part designation: MLDxyy-zab/t

MLD	Multiple light beam safety device
x	Series 3: MLD 300 5: MLD 500
уу	Function classes 00: transmitter 10: automatic restart 12: external testing 20: EDM/RES 30: muting 35: timing controlled 4-sensor muting
z	Device type T: transmitter R: receiver RT: transceiver xT: transmitter with high range xR: receiver for high range
а	Number of beams
b	Option L: integrated laser alignment aid (for transmitter/receiver) M: integrated status indicator (MLD 320, MLD 520) or integrated status and muting indicator (MLD 330, MLD 335, MLD 510/A, MLD 530, MLD 535) E: connection socket for external muting indicator (AS-i models only)
/t	Safety-related switching outputs (OSSDs), connection technology -: transistor output, M12 plug A: integrated AS-i interface, M12 plug, (safety bus system)
N	ote
6	A list with all available device types can be found on the Leuze website at www.leuze.com.

Accessories

Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50133859	KD S-M12-5A-P1-020	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR
	50136146	KD S-M12-5A-P1-250	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 10,000 mm Sheathing material: PVC
	50135128	KD S-M12-8A-P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Accessories

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Services

	Part no.	Designation	Article	Description
()	S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
ц. С	S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

	Note
0	∜ A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.