

Technical data sheet Stationary bar code reader

Part no.: 50116208

BCL 300i SF 102



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Technical data



eries	BCL 300i		
unctions			
unctions	Alignment mode		
	AutoConfig		
	AutoControl		
	AutoReflAct		
	Code fragment technology		
	LED indicator		
	Reference code comparison		
Characteristic parameters			
ITTF	110 years		
Read data			
ode types, readable	2/5 Interleaved		
	Codabar		
	Code 128		
	Code 39		
	Code 93		
	EAN 8/13		
	GS1 Databar Expanded		
	GS1 Databar Limited		
	GS1 Databar Omnidirectional		
	UPC		
canning rate, typical	1 000 scans/s		
canning rate, typical sar codes per reading gate, max. umber	1,000 scans/s 64 Piece(s)		
oar codes per reading gate, max. umber Optical data	64 Piece(s)		
ear codes per reading gate, max. umber Optical data Reading distance	64 Piece(s) 100 470 mm		
ear codes per reading gate, max. umber Optical data Reading distance light source	64 Piece(s) 100 470 mm Laser, Red		
our codes per reading gate, max. umber Optical data Reading distance light source aser light wavelength	64 Piece(s) 100 470 mm Laser, Red 655 nm		
Par codes per reading gate, max. umber Optical data Reading distance ight source aser light wavelength aser class	64 Piece(s) 100 470 mm Laser, Red 655 nm 2, IEC/EN 60825-1:2007		
par codes per reading gate, max. umber Optical data Reading distance ight source aser light wavelength aser class ransmitted-signal shape Isable opening angle (reading field	64 Piece(s) 100 470 mm Laser, Red 655 nm		
par codes per reading gate, max. umber Optical data Reading distance ight source aser light wavelength aser class ransmitted-signal shape leable opening angle (reading field pening)	64 Piece(s) 100 470 mm Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 °		
par codes per reading gate, max. umber Optical data Reading distance ight source aser light wavelength aser class ransmitted-signal shape Isable opening angle (reading field pening) Iodulus size	64 Piece(s) 100 470 mm Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous		
par codes per reading gate, max. umber Optical data Reading distance ight source aser light wavelength aser class ransmitted-signal shape leable opening angle (reading field pening)	64 Piece(s) 100 470 mm Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.3 0.5 mm		
par codes per reading gate, max. umber Optical data Reading distance ight source aser light wavelength aser class ransmitted-signal shape Isable opening angle (reading field pening) Iodulus size Reading method	64 Piece(s) 100 470 mm Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.3 0.5 mm Line scanner		
car codes per reading gate, max. umber Optical data deading distance light source laser light wavelength laser class leading distance leading distance leading distance light source laser light wavelength laser class leading mathod leam deflection	64 Piece(s) 100 470 mm Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.3 0.5 mm Line scanner Via rotating polygon wheel		
par codes per reading gate, max. umber Optical data Reading distance eight source aser light wavelength aser class ransmitted-signal shape Reading distance estable opening angle (reading field pening) Rodulus size Reading method Ream deflection eight beam exit	64 Piece(s) 100 470 mm Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.3 0.5 mm Line scanner Via rotating polygon wheel		
par codes per reading gate, max. umber Optical data Reading distance light source aser light wavelength aser class transmitted-signal shape Reading angle (reading field pening) Indulus size Reading method Ream deflection light beam exit	64 Piece(s) 100 470 mm Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.3 0.5 mm Line scanner Via rotating polygon wheel Front		
par codes per reading gate, max. umber Optical data Reading distance light source aser light wavelength aser class transmitted-signal shape Reading method leam deflection light beam exit Electrical data Performance data	64 Piece(s) 100 470 mm Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.3 0.5 mm Line scanner Via rotating polygon wheel Front		
par codes per reading gate, max. umber Optical data Reading distance ight source aser light wavelength aser class ransmitted-signal shape Reading distance ight source aser light wavelength aser class ransmitted-signal shape Reading method geam deflection ight beam exit Electrical data rrotective circuit	100 470 mm Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.3 0.5 mm Line scanner Via rotating polygon wheel Front Polarity reversal protection		
par codes per reading gate, max. umber Optical data Reading distance light source aser light wavelength aser class ransmitted-signal shape Reading method Reading method Ream deflection light beam exit Electrical data rotective circuit Performance data Supply voltage U _B Power consumption, max. Inputs/outputs selectable	64 Piece(s) 100 470 mm Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.3 0.5 mm Line scanner Via rotating polygon wheel Front Polarity reversal protection 18 30 V, DC 4.5 W		
par codes per reading gate, max. umber Optical data Reading distance light source aser light wavelength aser class ransmitted-signal shape Reading method Reading method Ream deflection light beam exit Electrical data rotective circuit Performance data Supply voltage U B Power consumption, max. Inputs/outputs selectable Output current, max.	64 Piece(s) 100 470 mm Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.3 0.5 mm Line scanner Via rotating polygon wheel Front Polarity reversal protection 18 30 V, DC 4.5 W 60 mA		
par codes per reading gate, max. umber Optical data Reading distance ight source aser light wavelength aser class ransmitted-signal shape leading field pening) Modulus size Reading method reading method reading method leam deflection ight beam exit Electrical data Protective circuit Performance data Supply voltage U _B Power consumption, max. Inputs/outputs selectable Output current, max. Number of inputs/outputs selectable	64 Piece(s) 100 470 mm Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.3 0.5 mm Line scanner Via rotating polygon wheel Front Polarity reversal protection 18 30 V, DC 4.5 W 60 mA 2 Piece(s)		
par codes per reading gate, max. umber Optical data Reading distance light source aser light wavelength aser class ransmitted-signal shape Reading method Reading method Ream deflection light beam exit Electrical data rotective circuit Performance data Supply voltage U B Power consumption, max. Inputs/outputs selectable Output current, max.	64 Piece(s) 100 470 mm Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.3 0.5 mm Line scanner Via rotating polygon wheel Front Polarity reversal protection 18 30 V, DC 4.5 W 60 mA		

RS 232	_
Function	Process
Transmission speed	4,800 115,200 Bd
Data format	Adjustable
Start bit	1
Data bit	7,8
Stop bit	1.2
Parity	Adjustable
Transmission protocol	<stx><data><cr><lf></lf></cr></data></stx>
Data encoding	ASCII
RS 422	
Function	Process
Transmission speed	4,800 115,200 Bd
Data format	Adjustable
Start bit	1
Data bit	7, 8 data bits
Stop bit	1, 2 stop bits
Transmission protocol	Adjustable
Data encoding	ASCII
Service interface	
_	LIOD
Туре	USB
USB	
Function	Configuration via software
Connection	
Number of connections	1 Piece(s)
Connection 1	
Function	BUS OUT
	Connection to device
	Data interface
	PWR / SW IN / OUT
	Service interface
Type of connection	
Type or connection	Plug connector
No. of pins	
	Plug connector
No. of pins Type	Plug connector 32 -pin
No. of pins	Plug connector 32 -pin
No. of pins Type Mechanical data Design	Plug connector 32 -pin Male Cubic
No. of pins Type Mechanical data Design	Plug connector 32 -pin Male
No. of pins Type Mechanical data Design Dimension (W x H x L)	Plug connector 32 -pin Male Cubic
No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material	Plug connector 32 -pin Male Cubic 95 mm x 44 mm x 68 mm
No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material	Plug connector 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal
No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Metal housing	Plug connector 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum
No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material	Plug connector 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass
No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight	Plug connector 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g
No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight	Plug connector 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Black
No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	Plug connector 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Black Red
No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	Plug connector 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Black Red Dovetail grooves
No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color Type of fastening	Plug connector 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Black Red Dovetail grooves Fastening on back
No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color Type of fastening	Plug connector 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Black Red Dovetail grooves Fastening on back
No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color Type of fastening Operation and display	Plug connector 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Black Red Dovetail grooves Fastening on back Via optional mounting device
No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color Type of fastening Operation and display Type of display	Plug connector 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Black Red Dovetail grooves Fastening on back Via optional mounting device

Technical data

Leuze

Environmental data

Ambient temperature, operation	0 40 °C
Ambient temperature, storage	-20 70 °C
Relative humidity (non-condensing)	0 90 %

Certifications

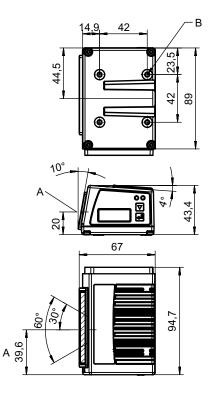
Degree of protection	IP 65
Protection class	III
Certifications	c UL US
Test procedure for EMC in accordance	EN 55022
with standard	EN 61000-4-2, -3, -4, -6
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

Classification

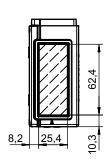
Customs tariff number	84719000	
eCI@ss 5.1.4	27280102	
eCI@ss 8.0	27280102	
eCI@ss 9.0	27280102	
eCI@ss 10.0	27280102	
eCI@ss 11.0	27280102	
ETIM 5.0	EC002550	
ETIM 6.0	EC002550	
ETIM 7.0	EC002550	

Dimensioned drawings

All dimensions in millimeters



- Optical axis
- M4 thread (5 deep)



Electrical connection

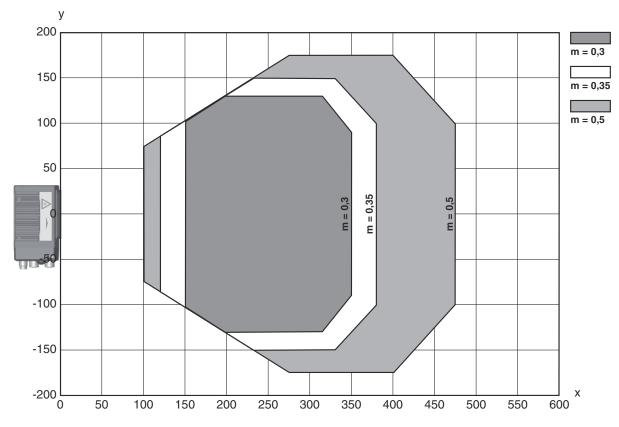


Connection 1

Function	BUS OUT
	Connection to device
	Data interface
	PWR / SW IN / OUT
	Service interface
Type of connection	Plug connector
No. of pins	32 -pin
Туре	Male

Diagrams

Reading field curve



- x Reading field distance [mm]
- y Reading field width [mm]

Operation and display

LED	Display	Meaning
1 PWR	Green, flashing	Device ok, initialization phase
	Green, continuous light	Device OK
	Green, briefly off - on	Reading successful
	green, briefly off - briefly red - on	Reading not successful
	Orange, continuous light Service mode	
	Red, flashing	Device OK, warning set
	Red, continuous light	Error, device error
2 BUS	Green, flashing	Initialization

Operation and display



LED	Display	Meaning
2 BUS	Green, continuous light	Bus operation ok
	Red, flashing	Communication error
	Red, continuous light	Bus error

Part number code

Part designation: BCL XXXX YYZ AAA BB CCCC

BCL	Operating principle BCL: bar code reader
XXXX	Series/interface (integrated fieldbus technology) 300i: RS 232 / RS 422 (stand-alone) 301i: RS 485 (multiNet slave) 304i: PROFIBUS DP 308i: EtherNet TCP/IP, UDP 348i: PROFINET RT 358i: EtherNet/IP
YY	Scanning principle S: line scanner (single line) R1: line scanner (raster) O: oscillating-mirror scanner (oscillating mirror)
Z	Optics N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances) J: ink-jet (depending on the application)
AAA	Beam exit 100: lateral 102: front
ВВ	Special equipment D: with display H: with heating DH: optionally with display and heating P: plastic exit window
cccc	Functions F007: optimized process data structure

Note



🖔 A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes



Observe intended use!



- \$ Only use the product in accordance with its intended use.

Notes



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WARNING! LASER RADIATION - CLASS 2 LASER PRODUCT



Do not stare into beam!

The device satisfies the requirements of IEC 60825-1:2007 (EN 60825-1:2007) safety regulations for a product of laser class 2 as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to "Laser Notice No. 50" from June 24, 2007.

- Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time period, there is a risk of injury to the retina.
- b Do not point the laser beam of the device at persons!
- 🔖 Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
- 🔖 When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
- 🔖 CAUTION! Use of controls or adjustments or performance of procedures other than specified herein may result in hazardous light exposure.
- b Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.

NOTE



Affix laser information and warning signs!

Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages.

- ♦ Affix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use the stick-on label with the "Complies with 21 CFR 1040.10" note.
- Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.
- Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical radiation.

Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC

Connection technology - Interconnection cables

		0,		
	Part no.	Designation	Article	Description
7	50114571 *	KB 301-3000	Interconnection cable	Suitable for interface: RS 232, RS 422, RS 485 Connection 1: Socket connector Connection 2: JST ZHR, 10 -pin, 6 -pin Shielded: Yes Cable length: 3,000 mm Sheathing material: PVC

Accessories



	Part no.	Designation	Article	Description
0_0	50117011	KB USB A - USB miniB	Service line	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,500 mm Sheathing material: PVC

^{*} Necessary accessories, please order separately

Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
50121433	BT 300 W	Mounting device	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

Mounting technology - Rod mounts

Part no.	Designation	Article	Description
50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m

Mounting technology - Other

Part no.	Designation	Article	Description
50124941	BTU 0300M-W	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting, Suited for M4 screws Material: Metal

Reflective tapes for standard applications

Part no.	Designation	Article	Description
50106119	REF 4-A-100x100	Reflective tape	Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive

Accessories



Services

	Part no.	Designation	Article	Description
р В	S981020	CS30-E-212	Hourly rate for "Configuration"	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided. Restrictions: Travel and accommodation charged separately and according to expenditure.
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
 	S981021	CS30-V-212	Hourly rate for "Bar code qualification"	Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client.

Note



🔖 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.