

Technical data sheet Safety light curtain transmitter

Part no.: 68016104

MLC500T14-450H/A



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Technical data

Basic data

| | |
|-------------|-------------------|
| Series | MLC 500 |
| Device type | Transmitter |
| Cascading | Host |
| Application | Finger protection |

Characteristic parameters

| | |
|--------------------|--------------------------|
| Type | 4, IEC/EN 61496 |
| SIL | 3, IEC 61508 |
| SILCL | 3, IEC/EN 62061 |
| Mission time T_M | 20 years, EN ISO 13849-1 |

Protective field data

| | |
|-------------------------|-----------|
| Resolution | 14 mm |
| Protective field height | 450 mm |
| Operating range | 0 ... 6 m |

Optical data

| | |
|--------------------------|--|
| Number of beams | 45 Piece(s) |
| Synchronization | Optical between transmitter and receiver |
| Light source | LED, Infrared |
| LED light wavelength | 940 nm |
| Transmitted-signal shape | Pulsed |

Electrical data

| | |
|--------------------|---|
| Protective circuit | Overvoltage protection Short circuit protected |
|--------------------|---|

Performance data

| | |
|---------------------------------------|-----------------|
| Supply voltage U_B | 26.5 ... 31.6 V |
| Current consumption from AS-i circuit | 50 mA |

Inputs

| | |
|------------------------------------|------------|
| Number of digital switching inputs | 1 Piece(s) |
|------------------------------------|------------|

Switching inputs

| | |
|------------------------------|-------------------------|
| Type | Digital switching input |
| Switching voltage high, min. | 18 V |
| Switching voltage low, max. | 2.5 V |
| Switching voltage, typ. | 22.5 V |
| Voltage type | DC |

Interface

| | |
|--|-------------------------------|
| Type | AS-Interface Safety at Work |
| AS-i | |
| Function | Process |
| AS-i profile | S-0.B.F |
| Slave address | 1..31 programmable, default=0 |
| Cycle time acc. to AS-i specifications | Max. 5 ms |

Connection

| | |
|-----------------------|------------|
| Number of connections | 2 Piece(s) |
|-----------------------|------------|

Connection 1

| | |
|--------------------|-------------------|
| Function | Machine interface |
| Type of connection | Connector |
| Thread size | M12 |
| Material | Metal |
| No. of pins | 5 -pin |

Connection 2

| | |
|--------------------|---|
| Function | Cascade, Guest Out Cascade, Middle Guest Out |
| Type of connection | Cable with connector |
| Cable length | 330 mm |
| Sheathing material | PUR |
| Thread size | M12 |
| Material | Plastic |
| No. of pins | 8 -pin |

Cable properties

| | |
|--|----------------------|
| Permissible conductor cross section, typ. | 0.25 mm ² |
| Length of connection cable, max. | 100 m |
| Permissible cable resistance to load, max. | 200 Ω |

Mechanical data

| | |
|-----------------------|---|
| Dimension (W x H x L) | 29 mm x 516 mm x 35.4 mm |
| Housing material | Metal |
| Metal housing | Aluminum |
| Lens cover material | Plastic / PMMA |
| Material of end caps | Diecast zinc |
| Net weight | 675 g |
| Housing color | Yellow, RAL 1021 |
| Type of fastening | Groove mounting Mounting bracket Swivel mount |

Operation and display

| | |
|-----------------|------------|
| Type of display | LED |
| Number of LEDs | 2 Piece(s) |

Environmental data

| | |
|------------------------------------|---------------|
| Ambient temperature, operation | 0 ... 55 °C |
| Ambient temperature, storage | -30 ... 70 °C |
| Relative humidity (non-condensing) | 0 ... 95 % |

Certifications

| | |
|----------------------|--------------------------------------|
| Degree of protection | IP 65 |
| Protection class | III |
| Certifications | c CSA US c TÜV NRTL US TÜV Süd |
| US patents | US 6,418,546 B |

Technical data

| | |
|-----------------------|----------|
| Customs tariff number | 85365019 |
| eCl@ss 5.1.4 | 27272704 |
| eCl@ss 8.0 | 27272704 |
| eCl@ss 9.0 | 27272704 |
| eCl@ss 10.0 | 27272704 |
| eCl@ss 11.0 | 27272704 |
| ETIM 5.0 | EC002549 |
| ETIM 6.0 | EC002549 |
| ETIM 7.0 | EC002549 |

Dimensioned drawings

All dimensions in millimeters

Calculation of the effective protective field height $H_{PFE} = H_{PFN} + B + C$



H_{PFE} Effective protective field height = 462 mm

H_{PFN} Nominal protective field height = 450 mm

A Total height = 516 mm

B 6 mm

C 6 mm

R Effective protective field height H_{PFE} goes beyond the dimensions of the optics area to the outer borders of the circles labeled with R.

Electrical connection

Connection 1

| | |
|--------------------|-------------------|
| Function | Machine interface |
| Type of connection | Connector |
| Thread size | M12 |
| Type | Male |
| Material | Metal |
| No. of pins | 5 -pin |
| Encoding | A-coded |

Electrical connection

| Pin | Pin assignment |
|-----|----------------|
| 1 | AS-++ |
| 2 | n.c. |
| 3 | AS-- |
| 4 | n.c. |
| 5 | n.c. |




Connection 2

| | |
|--------------------|-------------------------------|
| Function | Cascade, Guest Out |
| | Cascade, Middle Guest Out |
| Type of connection | Cable with connector |
| Cable length | 330 mm |
| Sheathing material | PUR |
| Cable color | Black |
| Wire cross section | 0.14 mm ² |
| Type of stranding | Pair stranding (twisted pair) |
| Thread size | M12 |
| Type | Female |
| Material | Plastic |
| No. of pins | 8 -pin |
| Encoding | A-coded |

Operation and display

| LED | Display | Meaning |
|-----|-------------------------|---------------------|
| 1 | Off | Device switched off |
| | Red, continuous light | Device error |
| | Green, continuous light | Normal operation |

Suitable receivers

| | Part no. | Designation | Article | Description |
|---|----------|------------------|-------------------------------|---|
|  | 68017104 | MLC510R14-450H/A | Safety light curtain receiver | Resolution: 14 mm Protective field height: 450 mm Response time: 11 ms Interface: AS-Interface Safety at Work Connection: Connector, M12, Metal, 5 -pin |

Part number code

Part designation: MLCxyy-za-hhhhei-ooo

| MLC | Safety light curtain |
|-----|---|
| x | Series 3: MLC 300 5: MLC 500 |
| yy | Function classes 00: transmitter 01: transmitter (AIDA) 02: transmitter with test input 10: basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: standard receiver - EDM/RES selectable 30: extended receiver - blanking/muting |
| z | Device type T: transmitter R: receiver |

Part number code

MLC **Safety light curtain**

| | |
|-------------|--|
| a | Resolution 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm |
| hhhh | Protective field height 150 ... 3000: from 150 mm to 3000 mm |
| e | Host/Guest (optional) H: Host MG: Middle Guest G: Guest |
| i | Interface (optional) /A: AS-i |
| ooo | Option /V: high Vibration-proof EX2: explosion protection (zones 2 + 22) SPG: Smart Process Gating |

Note



A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes



Observe intended use!




- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

Accessories

Connection technology - Interconnection cables

| | Part no. | Designation | Article | Description |
|--|----------|------------------|-----------------------|--|
|  | 429278 | CB-M12-2000E-8TP | Interconnection cable | Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 8 -pin Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR |

Mounting technology - Swivel mounts

| | Part no. | Designation | Article | Description |
|--|----------|-------------|----------------------|---|
|  | 429393 | BT-2HF | Mounting bracket set | Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic |

Accessories

Alignment aids

| | Part no. | Designation | Article | Description |
|--|----------|-------------|---------------|---------------------------|
|  | 520101 | AC-ALM-M | Alignment aid | Housing material: Plastic |

Services

| | Part no. | Designation | Article | Description |
|--|----------|-------------|--|---|
|  | S981050 | CS40-I-140 | Safety inspection "Safety light barriers" | <p>Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application.</p> <p>Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured.</p> <p>Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.</p> |
|  | S981046 | CS40-S-140 | Start-up support | <p>Details: For safety devices including stopping time measurement and initial inspection.</p> <p>Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.</p> <p>Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.</p> |

Note



A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.