Technical data sheet
Stationary bar code reader
Part no.: 50143210
BCL 208i R1M 110

Figure can vary

Contents

Technical data

Basic data

Series	BCL 200i

Functions

Functions	Alignment mode
	AutoConfig
	AutoControl
	AutoReflAct
	Code fragment technology
	LED indicator
	Reference code comparison

Read data

Code types, readable	2/5 Interleaved
	Codabar
	Code 128
	Code 39
	Code 93
	EAN 8/13
	GS1 Databar Expanded
	GS1 Databar Limited
	GS1 Databar Omnidirectional
	UPC
Scanning rate, typical	1,000 scans/s
Bar codes per reading gate, max. number	64 Piece(s)

Optical data

Reading distance	40 ... 255 mm
Light source	Laser, Red
Laser light wavelength	655 nm
Laser class	1, IEC / EN 60825-1:2014
Transmitted-signal shape	Continuous
Usable opening angle (reading field opening)	60 °
Modulus size	0.2 ... 0.5 mm
Reading method	Raster scanner with deflecting mirror
Beam deflection	By means of rotating polygon mirror wheel + deflecting mirror
Light beam exit	Lateral with deflecting mirror

Electrical data

Protective circuit	Polarity reversal protection

Performance data

Supply voltage U_B	18 ... 30 V, DC
Power consumption, max.	4 W

Inputs

Number of digital switching inputs	1 Piece(s)

Switching inputs

Voltage type	DC
Input current, max.	8 mA

Outputs

Number of digital switching outputs	1 Piece(s)

Switching outputs

Voltage type	DC
Switching current, max.	60 mA

Interface

Type	Ethernet

Ethernet

Architecture	Client
	Server
Address assignment	DHCP
	Manual address assignment
Transmission speed	10 Mbit/s
	100 Mbit/s
Function	Process
Switch functionality	None
Transmission protocol	TCP/IP , UDP

Connection

Number of connections	2 Piece(s)

Connection 1

Function	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Cable with connector
Cable length	900 mm
Sheathing material	PVC
Cable color	Black
Number of conductors	5 -wire
Thread size	M12
Type	Male
Material	Plastic
No. of pins	5 -pin
Encoding	A-coded

Connection 2

Function	Configuration interface
	Data interface
Type of connection	Cable with connector
Cable length	700 mm
Sheathing material	PVC
Cable color	Green
Number of conductors	4 -wire
Thread size	M12
Type	Female
Material	Plastic
No. of pins	4 -pin
Encoding	D-coded

Mechanical data

Design	Cubic
Dimension (W x H x L)	93 mm x 38 mm x 83 mm
Housing material	Metal
Metal housing	Diecast aluminum
Lens cover material	Glass
Net weight	400 g
Housing color	Silver
Type of fastening	Dovetail grooves
	Fastening on back
	Via optional mounting device

Technical data

Operation and display

Type of display	LED
Number of LEDs	3 Piece(s)
Type of configuration	Via web browser

Environmental data

Ambient temperature, operation	0 ... 40 °C
Ambient temperature, storage	-20 ... 70 °C
Relative humidity (non-condensing)	0 ... 90 %

Certifications

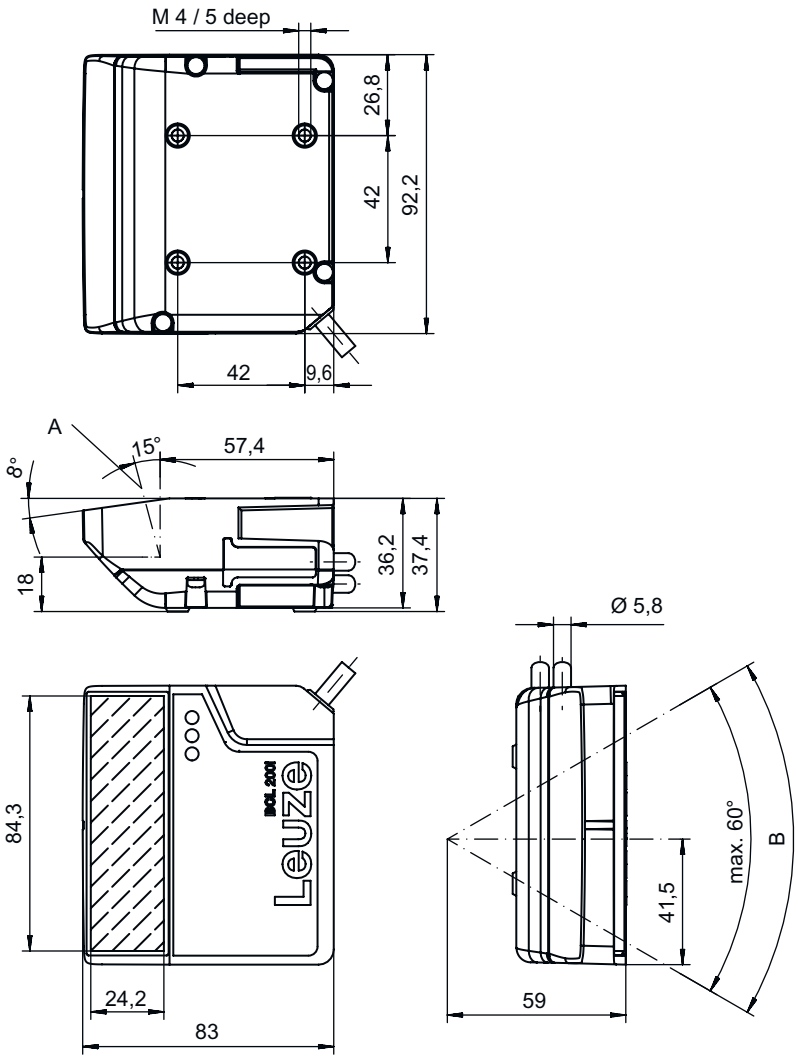
Degree of protection	IP 65
Protection class	III
Test procedure for EMC in accordance with standard	EN 61000-6-2
	EN 61000-6-3
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

Classification

Customs tariff number	84719000
eCl@ss 5.1.4	27280102
eCl@ss 8.0	27280102
eCl@ss 9.0	27280102
eCl@ss 10.0	27280102
eCl@ss 11.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550
ETIM 7.0	EC002550

Dimensioned drawings

All dimensions in millimeters



A Optical axis
B Deflection angle of the laser beam: ± 30 °

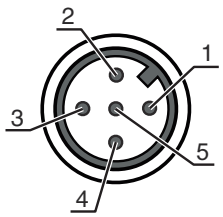
Electrical connection

Connection 1

Function	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Cable with connector
Cable length	900 mm
Sheathing material	PVC
Cable color	Black
Number of conductors	5 -wire
Thread size	M12
Type	Male
Material	Plastic
No. of pins	5 -pin
Encoding	A-coded

Electrical connection

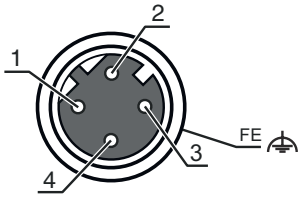
Pin	Pin assignment
1	VIN
2	SWIN 1
3	GNDIN
4	SWO 1
5	FE



Connection 2

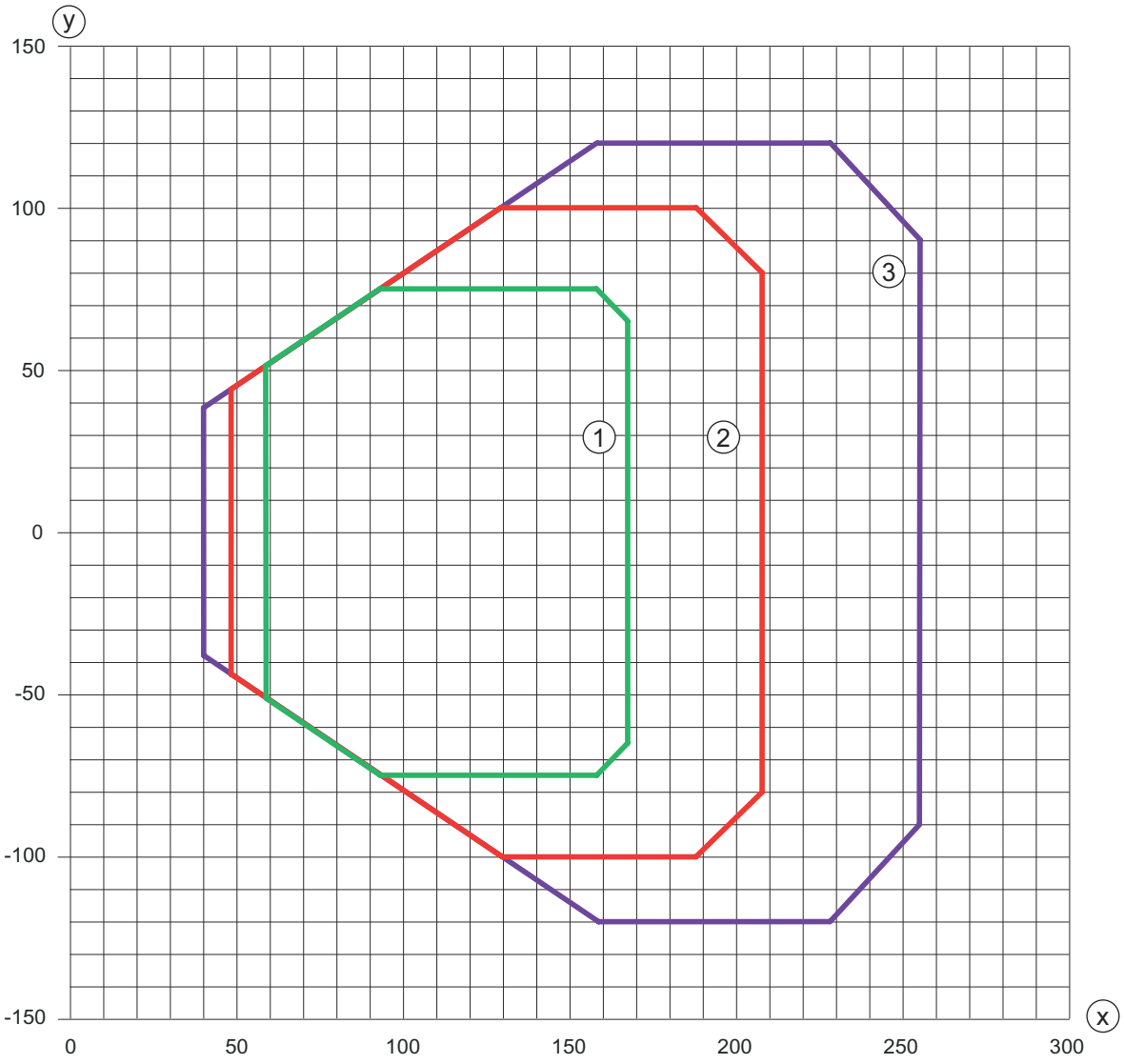
Function	Configuration interface
	Data interface
Type of connection	Cable with connector
Cable length	700 mm
Sheathing material	PVC
Cable color	Green
Number of conductors	4 -wire
Thread size	M12
Type	Female
Material	Plastic
No. of pins	4 -pin
Encoding	D-coded

Pin	Pin assignment
1	TD0+
2	RD0+
3	TD0-
4	RD0-



Diagrams

Reading field curve



x Reading distance [mm]
y Reading field width [mm]

1 Module: 0.2 mm
2 Module: 0.3 mm
3 Module: 0.5 mm

Operation and display

LED		Display	Meaning
1	PWR	Green, flashing	Device ok, initialization phase
		Green, continuous light	Device OK
		Green, briefly off - on	Reading successful
		green, briefly off - briefly red - on	Reading not successful
		Orange, continuous light	Service mode
		Red, flashing	Device OK, warning set
		Red, continuous light	Error, device error
2	NET	Green, flashing	Initialization
		Green, continuous light	Bus operation ok

Operation and display

LED		Display	Meaning
2	NET	Red, flashing	Communication error
		Red, continuous light	Bus error
3	LINK	Green, continuous light	Ethernet connection is established
		Yellow, continuous light	Data exchange active

Part number code

Part designation: **BCL XXXX YYZ AAA**

BCL	**Operating principle** BCL: bar code reader
XXXX	**Series/interface (integrated fieldbus technology)** 208i: EtherNet TCP/IP, UDP 248i: PROFINET RT 258i: EtherNet/IP
YY	**Scanning principle** S: line scanner (single line) R1: line scanner (raster)
Z	**Optics** M: Medium Density (medium distance)
AAA	**Beam exit** 110: lateral

Note

- A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes

Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

WARNING! LASER RADIATION – CLASS 1 LASER PRODUCT

The device satisfies the requirements of IEC 60825-1:2014 (EN 60825-1:2014) safety regulations for a product of **laser class 1 as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to "Laser Notice No. 56" from May 8, 2019.**

- Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way.
  There are no user-serviceable parts inside the device.
  Repairs must only be performed by Leuze electronic GmbH + Co. KG.

Laser radiation

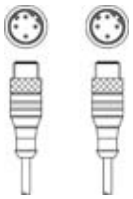
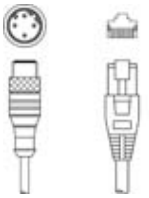
- Opening the device can lead to dangerous exposure to radiation.

Accessories

Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50132079	KD U-M12-5A-V1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC
	50135074	KS ET-M12-4A-P7-050	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	50137078	KSS ET-M12-4A-M12-4A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 1,000 mm Sheathing material: PUR
	50135081	KSS ET-M12-4A-RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
	50121433	BT 300 W	Mounting device	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

Mounting technology - Rod mounts

	Part no.	Designation	Article	Description
	50121434	BT 300 - 1	Mounting device	Design of mounting device: Mounting system Fastening, at system: For 10-16 mm rods Mounting bracket, at device: Screw type Type of mounting device: Turning, 360°, Adjustable Material: Metal

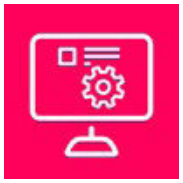
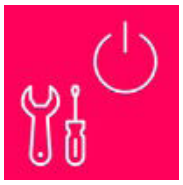
Accessories

	Part no.	Designation	Article	Description
	50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m

Reflective tapes for standard applications

	Part no.	Designation	Article	Description
	50106119	REF 4-A-100x100	Reflective tape	Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive

Services

	Part no.	Designation	Article	Description
	S981020	CS30-E-212	Hourly rate for "Configuration"	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided. Restrictions: Travel and accommodation charged separately and according to expenditure.
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
	S981021	CS30-V-212	Hourly rate for "Bar code qualification"	Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client.

Note	
	↳ A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.