

Technical data sheet Single beam safety device receiver

Part no.: 66566000

MLD530-R1L



Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Operation and display
- Suitable transmitters
- Part number code
- Accessories









Technical data



Series	MLD 500		
Special version			
·	Pofloctive element for laser alignment		
Special version	Reflective element for laser alignment aid		
Functions			
Functions	Alternative connection for second mutir signal		
	Contactor monitoring (EDM), selectable		
	Muting enable function		
	Muting-timeout extension		
	Partial muting		
	Sequence controlled 2-sensor muting		
	Start/restart interlock (RES)		
	Timing controlled 2-sensor muting		
Characteristic parameters			
Туре	4, IEC/EN 61496		
SIL	3, IEC 61508		
SILCL	3, IEC/EN 62061		
Performance Level (PL)	e, EN ISO 13849-1		
MTTF _d	204 years, EN ISO 13849-1		
PFH _D	6.6E-09 per hour		
Mission time T _M	20 years, EN ISO 13849-1		
Category	4, EN ISO 13849		
Electrical data			
Selection of operating mode	Connection 1, pin 2: +24 V for operating mode 1, 2, 4		
	Connection 1, pin 2: 0 V for operating mode 3, 5, 6		
	Connection 1, pin 7: +24 V for operating mode 3, 5, 6		
Protective circuit	Connection 1, pin 7: 0 V for operating mode 1, 2, 4		
Protective circuit	Overvoltage protection		
	Short circuit protected		
Performance data			
Supply voltage U _B	24 V, DC, -20 20 %		
Current consumption, max.	150 mA, Without external load		
Fuse	External with max. 3 A		
Impute			
Inputs Number of digital switching inputs	4 Piece(s)		
	+11000(0)		
Switching inputs			
Type	Digital switching input		
Switching voltage high, min.	18.2 V		
Switching voltage low, max.	2.5 V		
Switching voltage, typ.	23 V		
Voltage type	DC 5 mA		
Switching current, max.	JIIIA		
Outputs	2 Piece(s)		
Number of safety-related switching			

	Safety-related switching outputs				
	Туре	Safety-related switching output OSSD			
	Switching voltage high, min.	18.2 V			
	Switching voltage low, max.	2.5 V			
	Switching voltage, typ.	23 V			
	Voltage type	DC			
	Current load, max.	380 mA			
	Load inductivity	2,200,000 μΗ			
	Load capacity	0.3 μF			
	Residual current, max.	0.2 mA			
	Residual current, typ.	0.002 mA			
	Voltage drop	1 V			
	Safety-related switching ou	tout 1			
	Switching element	Transistor, PNP			
	ū				
	Safety-related switching ou	tput 2			
	Switching element	Transistor, PNP			
	Switching outputs				
	Switching voltage high, min.	18.2 V			
	Switching voltage low, max.	2.5 V			
	Switching voltage, typ.	23 V			
	Voltage type	DC			
	Switching output 1	Connection 4 min 4			
	Assignment	Connection 1, pin 1			
	Switching element	Transistor, PNP			
	Switching principle Function	+24 V switching			
	FUNCTION	"State of OSSDs" signal output			
	i dilotion	3			
Tim	ning				
		50 ms			
Res	ning				
Res	ning ponse time tart delay time	50 ms			
Res Cor	ponse time tart delay time	50 ms			
Res Cor	ning ponse time tart delay time	50 ms			
Res Res Cor	ponse time tart delay time nnection nber of connections	50 ms 100 ms			
Res Res Cor Num	ponse time tart delay time nnection nber of connections Connection 1	50 ms 100 ms 2 Piece(s)			
Res Cor Num	ponse time tart delay time nnection nber of connections connection 1 unction	50 ms 100 ms 2 Piece(s) Machine interface			
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Ress Ress Corr Num CC FT TT NN N CC FF TT	ponse time tart delay time nnection nber of connections connection 1 function type of connection thread size flaterial lo. of pins connection 2	50 ms 100 ms 2 Piece(s) Machine interface Connector M12 Metal 8 -pin Local interface			
Ress Ress Corr Num CC F T T N N T T T T T T T T T T T T T T T	ponse time tart delay time nnection nber of connections Connection 1 unction type of connection thread size flaterial lo. of pins Connection 2 unction type of connection	50 ms 100 ms 2 Piece(s) Machine interface Connector M12 Metal 8 -pin Local interface Connector			
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Ress Ress Num CC FF TT NN NN CC FF TT TT NN NN NN NN NN NN NN NN NN NN NN	ponse time tart delay time nnection nber of connections connection 1 unction type of connection thread size flaterial flo. of pins connection type of connection hread size flaterial flo. of pins connection thread size flaterial flo. of pins cable properties flaterial flo. of pins	50 ms 100 ms 2 Piece(s) Machine interface Connector M12 Metal 8 -pin Local interface Connector M12 Metal 5 -pin			
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Ress Ress Num CC FF TT NN N N CC FF TT TT N N N N N N N N N N N N N N N	ponse time tart delay time nnection nber of connections connection 1 unction type of connection thread size flaterial flo. of pins connection type of connection hread size flaterial flo. of pins connection thread size flaterial flo. of pins cable properties flaterial flo. of pins	50 ms 100 ms 2 Piece(s) Machine interface Connector M12 Metal 8 -pin Local interface Connector M12 Metal 5 -pin 0.25 mm²			

Number of digital switching outputs 1 Piece(s)

outputs (OSSDs)

Technical data



Mechanical data

Design	Cubic	
Dimension (W x H x L)	52 mm x 193 mm x 64.7 mm	
Housing material	Metal	
Metal housing	Aluminum	
Lens cover material	Plastic / PMMA	
Material of end caps	Diecast zinc	
Net weight	600 g	
Housing color	Yellow, RAL 1021	
Type of fastening	Groove mounting	
	Swivel mount	
Operation and display		
Type of display	LED	
Number of LEDs	2 Piece(s)	

-30 ... 55 °C

-40 ... 75 °C

0 ... 95 %

Certifications

Degree of protection	IP 67
Protection class	III
Certifications	c CSA US
	c TÜV NRTL US
	TÜV Süd
US patents	US 6,418,546 B
	US 7,741,595 B

Classification

Customs tariff number	85365019	
eCl@ss 5.1.4	27272701	
eCl@ss 8.0	27272701	
eCl@ss 9.0	27272701	
eCl@ss 10.0	27272701	
eCI@ss 11.0	27272701	
ETIM 5.0	EC001831	
ETIM 6.0	EC001831	
ETIM 7.0	EC001831	

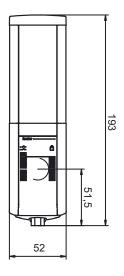
Dimensioned drawings

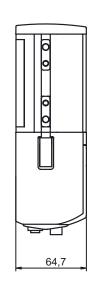
All dimensions in millimeters

Environmental data

Ambient temperature, operation Ambient temperature, storage

Relative humidity (non-condensing)





Electrical connection

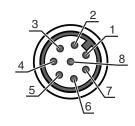
Connection 1

Function	Machine interface
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

Electrical connection



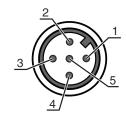
Pin	Pin assignment	Conductor color
1	RES/OSSD status signal	White
2	VIN	Brown
3	EDM	Green
4	MS2	Yellow
5	OSSD2	Gray
6	OSSD1	Pink
7	VIN	Blue
8	M-EN/TO	Red



Connection 2

Function	Local interface
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin	Pin assignment	Conductor color
1	+24V	Brown
2	MS2	White
3	0 V	Blue
4	MS1	Black
5	RES/LMP	Gray



Operation and display

LED	Display	Meaning
1	Red, continuous light	OSSD off.
	Green, continuous light	OSSD on
	Red, flashing, 1 Hz	External error
	Red, flashing, 10 Hz	Internal error
	Green, flashing, 1 Hz	Weak signal, device not optimally aligned or soiled.
2	Yellow, continuous light	Start/restart interlock locked.

Suitable transmitters

Par	rt no. I	Designation	Article	Description
6650	502000 I		device transmitter	Special version: Integrated laser alignment aid Operating range: 0.5 70 m Light source: LED, Infrared Connection: Connector, M12, Metal, 5 -pin

Part number code

Part designation: MLDxyy-zab/t

MLD Multiple light beam safety device

Series 3: MLD 300 5: MLD 500

Part number code



MLD N	lultiple light	beam sat	fety dev	ice
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уу	Function classes 00: transmitter 10: automatic restart 12: external testing 20: EDM/RES 30: muting 35: timing controlled 4-sensor muting
z	Device type T: transmitter R: receiver RT: transceiver xT: transmitter with high range xR: receiver for high range
а	Number of beams
b	Option L: integrated laser alignment aid (for transmitter/receiver) M: integrated status indicator (MLD 320, MLD 520) or integrated status and muting indicator (MLD 330, MLD 335, MLD 510/A, MLD 530, MLD 535) E: connection socket for external muting indicator (AS-i models only)
/t	Safety-related switching outputs (OSSDs), connection technology -: transistor output, M12 plug A: integrated AS-i interface, M12 plug, (safety bus system)

Note



 $\ ^{\mbox{\tiny b}}\ \mbox{A list with all available device types can be found on the Leuze website at www.leuze.com.}$

Accessories

Connection technology - Connection cables

	Part no.	Designation	Article	Description
®	50135128	KD S-M12-8A-P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm
				Sheathing material: PUR

Muting - Mounting systems

	Part no.	Designation	Article	Description
3	424421	BT-SB10	Mounting bracket set	Design of mounting device: Mounting clamp Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Swiveling Swivel range: -8 8 ° Material: Metal

Accessories



Services

Part no.	Designation	Article	Description
S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

Note



🔖 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.