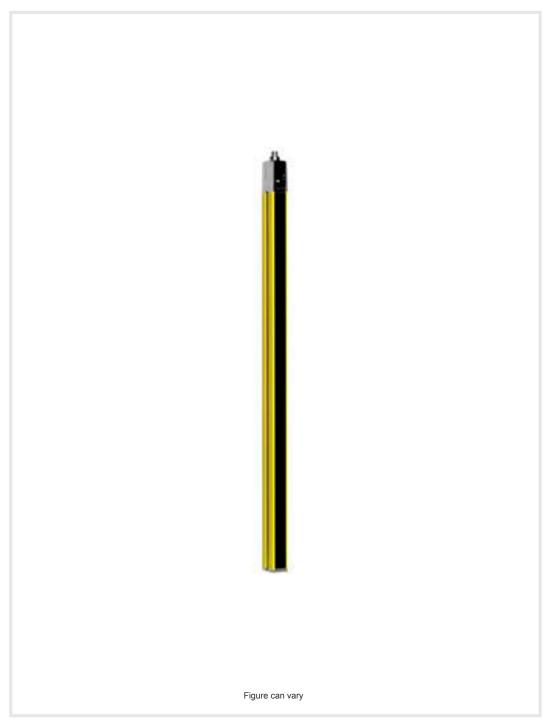


# Technical data sheet Safety light curtain receiver

Part no.: 68001327

MLC510R30-2700



### Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Circuit diagrams
- Operation and display
- Suitable transmitters
- Part number code
- Notes
- Accessories















### **Technical data**



#### Basic data

Series	MLC 500
Device type	Receiver
Contains	2x BT-NC sliding block
Application	Hand protection

### **Functions**

Function package	Basic
Functions	Automatic start/restart
	Transmission channel changeover

### **Characteristic parameters**

Туре	4, IEC/EN 61496
SIL	3, IEC 61508
SILCL	3, IEC/EN 62061
Performance Level (PL)	e, EN ISO 13849-1
PFH <sub>D</sub>	7.73E-09 per hour
Mission time T <sub>M</sub>	20 years, EN ISO 13849-1
Category	4, EN ISO 13849

#### Protective field data

Resolution	30 mm
Protective field height	2,700 mm

### **Optical data**

ceiver

### **Electrical data**

Protective circuit	Overvoltage protection
	Short circuit protected

Periormance data	
Supply voltage U <sub>B</sub>	24 V, DC, -20 20 %
Current consumption, max.	150 mA
Fuse	2 A semi time-lag

### **Outputs**

Number of safety-related switching	2 Piece(s)
outputs (OSSDs)	

### Safety-related switching outputs

Туре	Safety-related switching output OSSD
Switching voltage high, min.	18 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	22.5 V
Voltage type	DC
Current load, max.	380 mA
Load inductivity	2,000 μΗ
Load capacity	0.3 μF
Residual current, max.	0.2 mA
Residual current, typ.	0.002 mA
Voltage drop	1.5 V

#### Safety-related switching output 1

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Assignment	Connection 1, pin 2
Switching element	Transistor, PNP

### Safety-related switching output 2

Oalety-related Switching Oatput 2		
Assignment	Connection 1, pin 4	
Switching element	Transistor PNP	

### **Timing**

Response time	24 ms
Restart delay time	100 ms

### Connection

**Number of connections** 

Connection 1	Machine interface
Type of connection	Connector
Thread size	M12
Material	Metal
No. of pins	5 -pin
Cable properties	

1 Piece(s)

Cable properties	
Permissible conductor cross section, typ.	0.25 mm <sup>2</sup>
Length of connection cable, max.	100 m
Permissible cable resistance to load, max.	200 Ω

### **Mechanical data**

Dimension (W x H x L)	29 mm x 2,766 mm x 35.4 mm
Housing material	Metal
Metal housing	Aluminum
Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	2,850 g
Housing color	Yellow, RAL 1021
Type of fastening	Groove mounting
	Mounting bracket
	Mounting on Device Column
	Swivel mount

### **Operation and display**

Type of display	LED
Number of LEDs	2 Piece(s)

#### **Environmental data**

Ambient temperature, operation	-30 55 °C
Ambient temperature, storage	-30 70 °C
Relative humidity (non-condensing)	0 95 %

#### Certifications

Degree of protection	IP 65
Protection class	III
Certifications	c CSA US
	c TÜV NRTL US
	S Mark
	TÜV Süd
Vibration resistance	50 m/s <sup>2</sup>
Shock resistance	100 m/s <sup>2</sup>
US patents	US 6,418,546 B

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We reserve the right to make technical changes

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### **Technical data**

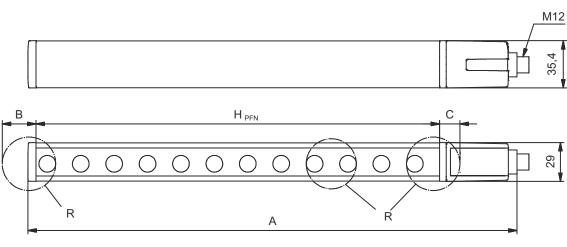


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ETIM 5.0	EC002549
ETIM 6.0	EC002549
ETIM 7.0	EC002549

## **Dimensioned drawings**

All dimensions in millimeters

Calculation of the effective protective field height  $H_{PFF} = H_{PFN} + B + C$ 



 $H_{\text{PFE}}$  Effective protective field height = 2728 mm  $H_{\text{PFN}}$  Nominal protective field height = 2700 mm

A Total height = 2766 mm

B 19 mm

- C 9 mm
- R Effective protective field height H<sub>PFE</sub> goes beyond the dimensions of the optics area to the outer borders of the circles labeled with R.

### **Electrical connection**

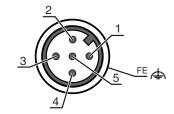
### Connection 1

Function	Machine interface
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded
Connector housing	FE/SHIELD

### **Electrical connection**

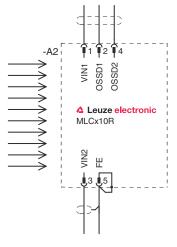


Pin	Pin assignment	Conductor color
1	VIN1	Brown
2	OSSD1	White
3	VIN2	Blue
4	OSSD2	Black
5	FE/SHIELD	Grav



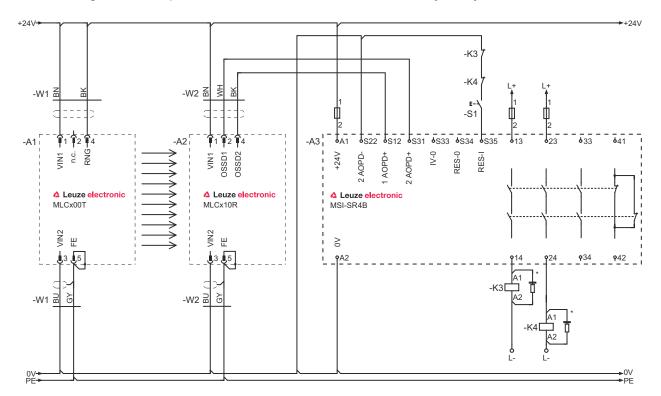
# **Circuit diagrams**

### Connection diagram receiver



- VIN1 = +24 V, VIN2 = 0 V: transmission channel C1
- VIN1 = 0 V, VIN2 = +24 V: transmission channel C2

Circuit diagram example with downstream MSI-SR4B safety relay







LED	Display	Meaning
1	Off	Device switched off
	Red, continuous light	OSSD off.
	Red, flashing, 1 Hz	External error
	Red, flashing, 10 Hz	Internal error
	Green, flashing, 1 Hz	OSSD on, weak signal
	Green, continuous light	OSSD on
2	Off	Transmission channel C1
	Red, continuous light	OSSD off, transmission channel C2

### Suitable transmitters

Part no.	Designation	Article	Description
68000327	MLC500T30-2700	Safety light curtain transmitter	Resolution: 30 mm Protective field height: 2,700 mm Operating range: 0 10 m Connection: Connector, M12, Metal, 5 -pin

### Part number code

Part designation: MLCxyy-za-hhhhei-ooo

MLC	Safety light curtain
х	Series 3: MLC 300 5: MLC 500
уу	Function classes  00: transmitter 01: transmitter (AIDA) 02: transmitter with test input 10: basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: standard receiver - EDM/RES selectable 30: extended receiver - blanking/muting
z	Device type T: transmitter R: receiver
a	Resolution 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm
hhhh	Protective field height 150 3000: from 150 mm to 3000 mm
е	Host/Guest (optional) H: Host MG: Middle Guest G: Guest
i	Interface (optional) /A: AS-i
000	Option  //: high Vibration-proof  EX2: explosion protection (zones 2 + 22)  SPG: Smart Process Gating

### Note



🖔 A list with all available device types can be found on the Leuze website at www.leuze.com.

### **Notes**





### Observe intended use!



### **Accessories**

# Connection technology - Connection cables

Part no.	Designation	Article	Description
50133860	KD S-M12-5A-P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

# Mounting technology - Swivel mounts

	Part no.	Designation	Article	Description
Paga	429393	BT-2HF	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

### Services

Part no.	Designation	Article	Description
S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application.  Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured.  Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection.  Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.  Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

### Note



🔖 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.