

Technical data sheet Safety light curtain transmitter

Part no.: 68094404 MLC301T40-450



The Sensor People In der Braike 1, 73277 Owen

Leuze electronic GmbH + Co. KG info@leuze.com • www.leuze.com

Phone: +49 7021 573-0 • Fax: +49 7021 573-199

We reserve the right to make technical changes eng • 2021-02-02

Technical data

Basic data

Series	MLC 300
Device type	Transmitter
Contains	2x BT-NC sliding block
Application	Access guarding
	Danger zone guarding
	Hand protection

Functions

Functions

Range reduction Transmission channel changeover

Characteristic parameters

Туре	2, IEC/EN 61496
SIL	1, IEC 61508
SILCL	1, IEC/EN 62061
Mission time T _M	20 years, EN ISO 13849-1

40 mm

450 mm 0 ... 20 m

Overvoltage protection Short circuit protected

24 V, DC, -20 ... 20 %

2 A semi time-lag

50 mA

Protective field data

Resolution Protective field height Operating range

Optical data

Synchronization	Optical between transmitter and receiver
Light source	LED, Infrared
LED light wavelength	940 nm
Transmitted-signal shape	Pulsed
LED risk group	Exempt group (in acc. with EN 62471:2008)

Electrical data

Protective circuit

Performance data Supply voltage $\rm U_B$ Current consumption, max. Fuse

Inputs

Number of digital switching inputs 1 Piece(s)

Switching inputs	
Туре	Digital switching input
Switching voltage high, min.	18 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	22.5 V
Voltage type	DC

Connection

Number of connections

1 Piece(s)

Connection 1	
Function	Machine interface
Type of connection	Connector
Thread size	M12
Material	Metal
No. of pins	4 -pin

Dimension (W x H x L) Housing material Metal housing Lens cover material Material of end caps Net weight Housing color	0.25 mm² 100 m 200 Ω 29 mm x 516 mm x 35.4 mm Metal Aluminum Plastic / PMMA Diecast zinc 600 g Yellow, RAL 1021 Groove mounting Mounting bracket
Permissible conductor cross section, typ. Length of connection cable, max. Permissible cable resistance to	100 m 200 Ω 29 mm x 516 mm x 35.4 mm Metal Aluminum Plastic / PMMA Diecast zinc 600 g Yellow, RAL 1021 Groove mounting
section, typ. Length of connection cable, max. Permissible cable resistance to load, max. Mechanical data Dimension (W x H x L) Housing material Metal housing Lens cover material Material of end caps Net weight Housing color	100 m 200 Ω 29 mm x 516 mm x 35.4 mm Metal Aluminum Plastic / PMMA Diecast zinc 600 g Yellow, RAL 1021 Groove mounting
Permissible cable resistance to load, max. Mechanical data Dimension (W x H x L) Housing material Metal housing Lens cover material Material of end caps Net weight Housing color	200 Ω 29 mm x 516 mm x 35.4 mm Metal Aluminum Plastic / PMMA Diecast zinc 600 g Yellow, RAL 1021 Groove mounting
load, max. Mechanical data Dimension (W x H x L) Housing material Metal housing Lens cover material Material of end caps Net weight Housing color	29 mm x 516 mm x 35.4 mm Metal Aluminum Plastic / PMMA Diecast zinc 600 g Yellow, RAL 1021 Groove mounting
Mechanical data Dimension (W x H x L) Housing material Metal housing Lens cover material Material of end caps Net weight Housing color	Metal Aluminum Plastic / PMMA Diecast zinc 600 g Yellow, RAL 1021 Groove mounting
Dimension (W x H x L) Housing material Metal housing Lens cover material Material of end caps Net weight Housing color	Metal Aluminum Plastic / PMMA Diecast zinc 600 g Yellow, RAL 1021 Groove mounting
Housing material Metal housing Lens cover material Material of end caps Net weight Housing color	Metal Aluminum Plastic / PMMA Diecast zinc 600 g Yellow, RAL 1021 Groove mounting
Metal housing Lens cover material Material of end caps Net weight Housing color	Aluminum Plastic / PMMA Diecast zinc 600 g Yellow, RAL 1021 Groove mounting
Lens cover material Material of end caps Net weight Housing color	Plastic / PMMA Diecast zinc 600 g Yellow, RAL 1021 Groove mounting
Material of end caps Net weight Housing color	Diecast zinc 600 g Yellow, RAL 1021 Groove mounting
Net weight Housing color	600 g Yellow, RAL 1021 Groove mounting
Housing color	Yellow, RAL 1021 Groove mounting
-	Groove mounting
Type of fastening	
	Mounting bracket
	Mounting on Device Column
	Swivel mount
Operation and display	
Type of display	LED
Number of LEDs	2 Piece(s)
	211000(3)
Environmental data	
Ambient temperature, operation	0 55 °C
Ambient temperature, storage	-30 70 °C
Relative humidity (non-condensing)	0 95 %
Certifications	
	10.05
Degree of protection	IP 65
Protection class	
Certifications	c CSA US
	c TÜV NRTL US
	TÜV Süd
Vibration resistance	50 m/s ²
Shock resistance	100 m/s ²
US patents	US 6,418,546 B
Classification	
Customs tariff number	85365019
eCl@ss 5.1.4	27272704
eCl@ss 8.0	27272704
eCl@ss 9.0	27272704
eCl@ss 10.0	27272704
eCl@ss 11.0	27272704
ETIM 5.0	EC002549
ETIM 6.0	EC002549
ETIM 7.0	EC002549

The Sensor People In der Braike 1, 73277 Owen

Leuze electronic GmbH + Co. KG info@leuze.com • www.leuze.com

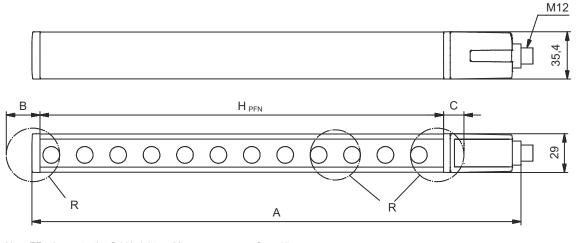
Phone: +49 7021 573-0 • Fax: +49 7021 573-199

Dimensioned drawings



All dimensions in millimeters

Calculation of the effective protective field height $H_{PFE} = H_{PFN} + B + C$



 H_{PFE} Effective protective field height = 490 mm

 H_{PFN} Nominal protective field height = 450 mm

А Total height = 516 mm

В 25 mm С 15 mm R

Effective protective field height $\rm H_{PFE}$ goes beyond the dimensions of the optics area to the outer borders of the circles labeled with R.

Electrical connection

Connection 1

Function	Machine interface
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	4 -pin
Encoding	A-coded
Connector housing	FE/SHIELD

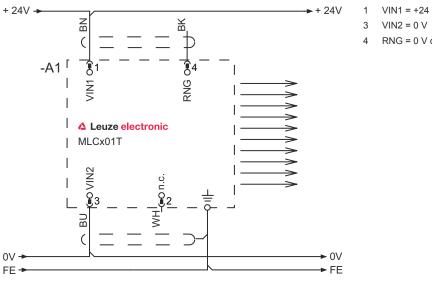
Pin Pin assignment

Conductor color

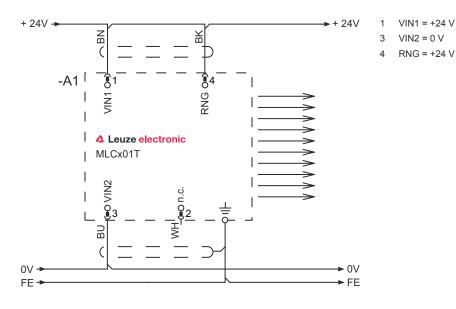
^{FE}♠

Circuit diagrams

Transmission channel C1, reduced range



Transmission channel C1, standard range

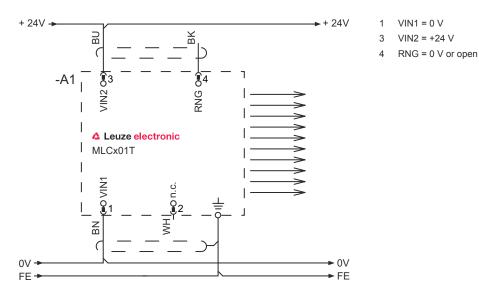


- VIN1 = +24 V
- RNG = 0 V or open

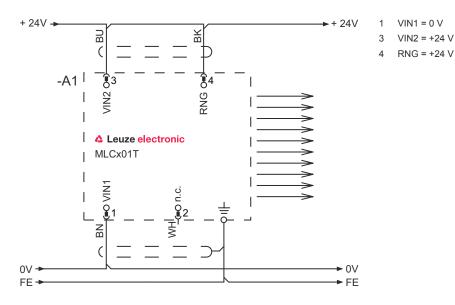


Circuit diagrams

Transmission channel C2, reduced range



Transmission channel C2, standard range



Operation and display

LED	Display	Meaning
1	Off	Device switched off
	Red, continuous light	Device error
	Green, continuous light	Normal operation
2	Green, flashing	Reduced range selected by the wiring of pin 4
	Off	Transmission channel C1
	Green, continuous light	Transmission channel C2

Leuze electronic GmbH + Co. KG info@leuze.com • www.leuze.com We reserve the right to make technical changes The Sensor People In der Braike 1, 73277 Owen Phone: +49 7021 573-0 • Fax: +49 7021 573-199 We reserve the right to make technical changes

5/7

Leuze

Suitable receivers

Leuze

F	Part no.	Designation	Article	Description
6	8095404		Safety light curtain receiver	Resolution: 40 mm Protective field height: 450 mm Response time: 5 ms Connection: Connector, M12, Metal, 4 -pin Function package: Basic

Part number code

MLC	Safety light curtain
x	Series 3: MLC 300 5: MLC 500
уу	Function classes 00: transmitter 01: transmitter (AIDA) 02: transmitter with test input 10: basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: standard receiver - EDM/RES selectable 30: extended receiver - blanking/muting
Z	Device type T: transmitter R: receiver
а	Resolution 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm
hhhh	Protective field height 150 … 3000: from 150 mm to 3000 mm
e	Host/Guest (optional) H: Host MG: Middle Guest G: Guest
i	Interface (optional) /A: AS-i
000	Option N: high Vibration-proof EX2: explosion protection (zones 2 + 22) SPG: Smart Process Gating
N	lote

Notes

 Observe intended use!

 Image: The product may only be put into operation by competent persons.

 Image: Only use the product in accordance with its intended use.

Accessories

Leuze

Connection technology - Connection cables

 Part no.	Designation	Article	Description
50130726	KD S-M12-4A-P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Mounting technology - Swivel mounts

	Part no.	Designation	Article	Description
P. C. C.	429393	BT-2HF	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

Alignment aids

	Part no.	Designation	Article	Description
-	520101	AC-ALM-M	Alignment aid	Housing material: Plastic

Services

 Part no.	Designation	Article	Description
S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

Note

No. A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.