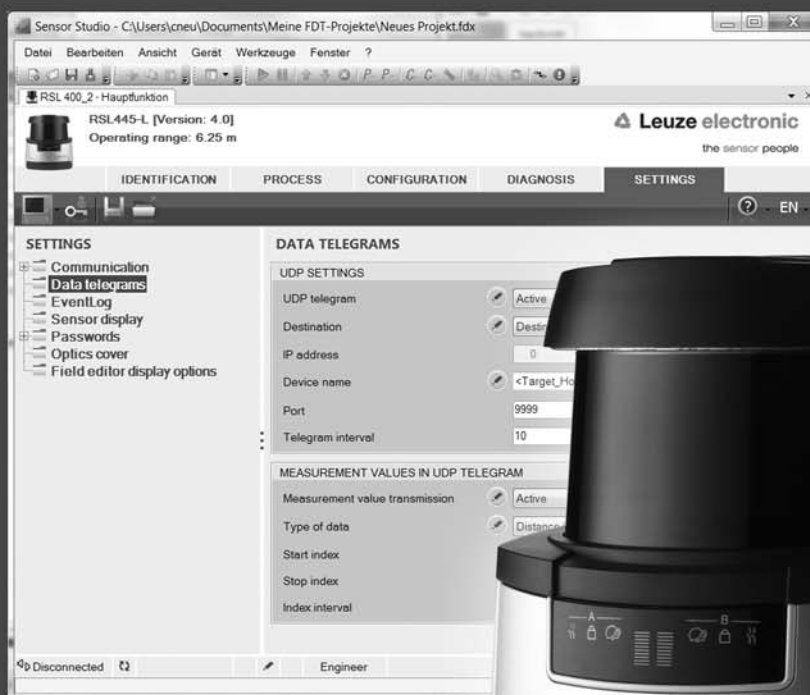




## RSL 400 UDP specification



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## 1 About this document

The safety sensors of series RSL 430, RSL 440, RSL 425, RSL 445, and RSL 455P can send data to any IP address via *User Datagram Protocol* (UDP). This document describes the format of the UDP data.

### 1.1 Document target group

The document is aimed at developers who receive UDP data and process it further in appropriate target systems.

### 1.2 Other applicable documents

An MS Visual Studio project is available in addition to these specifications:

- RSL400\_UPD (VS2008)  
The software for the RSL400\_UPD project can be found on the product page for the safety sensor under the *Downloads* tab.
- Project scope:  
C/C++ header for UDP data formats  
Demo program which receives UDP data and displays it in text form.

### 1.3 Used symbols and signal words

Table 1.1: Warning symbols and signal words

<b>NOTE</b>	Signal word for property damage Indicates dangers that may result in property damage if the measures for danger avoidance are not followed.
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Table 1.2: Other symbols



	Symbol for tips Text passages with this symbol provide you with further information.
	Symbol for action steps Text passages with this symbol instruct you to perform actions.

Table 1.3: Terms and abbreviations

IP address	Network address, which is based on the Internet Protocol (IP)
UDP	User Datagram Protocol; user data segment protocol

### 1.4 Downloading configuration software *Sensor Studio* from Internet

- ↗ Call up the Leuze home page: [www.leuze.com](http://www.leuze.com).
- ↗ Enter the type designation or part number of the safety sensor as the search term.
- ↗ The configuration software *Sensor Studio* can be found on the product page for the safety sensor under the *Downloads* tab.

## 2 Configuring the safety sensor

In order to send UDP data, you must configure the safety sensor accordingly.

Prerequisites:

- Safety sensor mounted and connected correctly (see *Original operating instructions* of the safety sensor)
  - Configuration and diagnostic software *Sensor Studio* (see Chapter 4 in the *Original operating instructions* of the safety sensor)
  - Device manager (DTM) *LeSafetyCollection* (see Chapter 4 in the *Original operating instructions* of the safety sensor)
  - Safety sensor connected to the PC correctly (see *Original operating instructions* of the safety sensor)
- ↪ Create a configuration project using *Sensor Studio* with a connection to the safety sensor (see Chapter 9 in the *Original operating instructions* of the safety sensor).
- ↪ Select **SETTINGS > Data telegrams**.

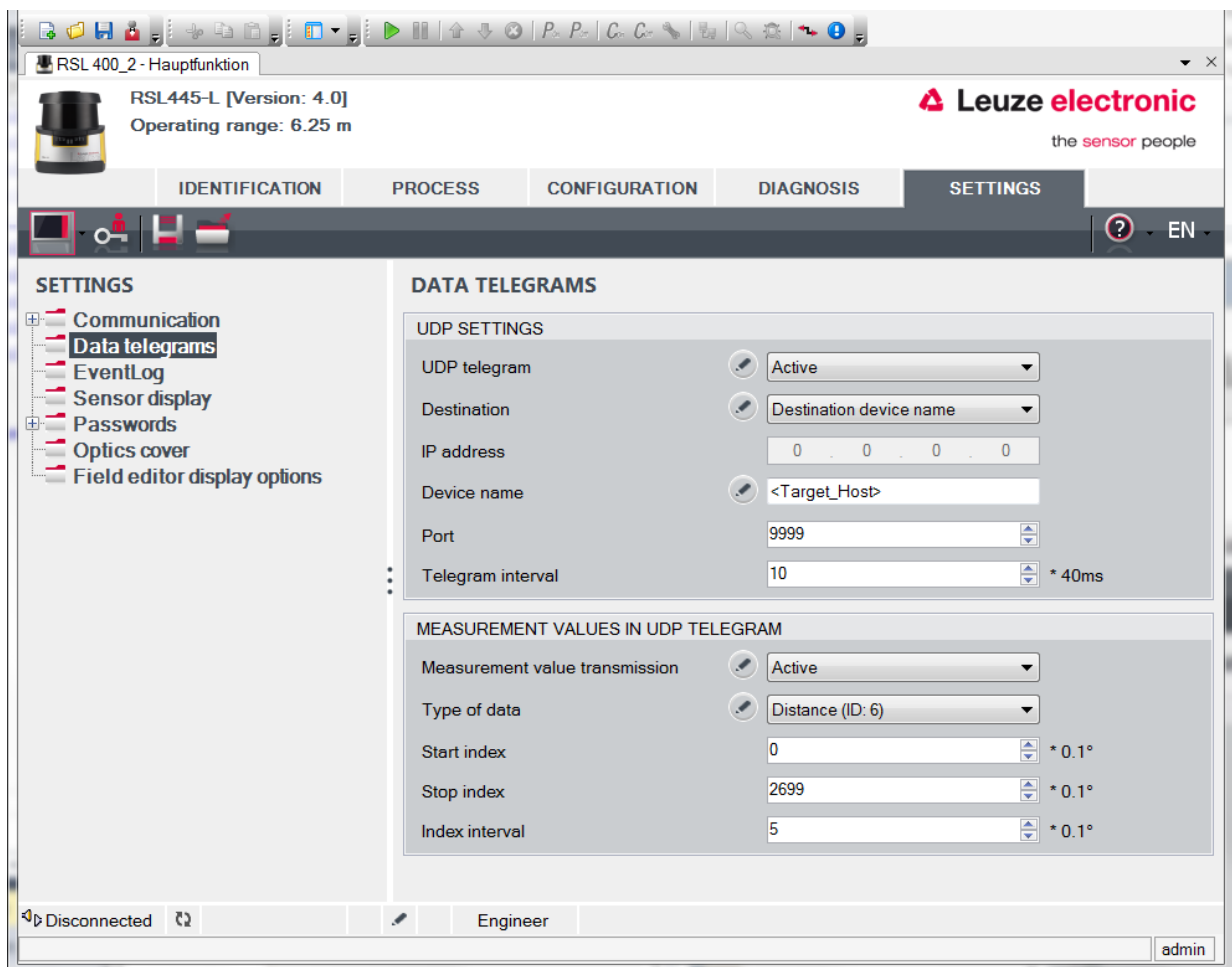


Figure 2.1: UDP settings

- ↪ Activate the *UDP telegram* in the **UDP SETTINGS** dialog.  
Specify the device name and the IP address for the target device.

- ↳ Set the parameters for the data scope in the **MEASUREMENT VALUES IN UDP TELEGRAM** dialog.
  - Measurement value transmission: Activation of measurement data transmission
  - Start index / stop index: Scanning angle of transmitted measurement data
  - Index interval: Angular resolution of transmitted measurement data
  - Data type: 2 types, 'Distance (ID: 6)' or 'Distance + signal strength (ID: 3)', can be selected for the device models RSL425, RSL445 and RSL455P. Only data type 'Distance (ID: 6)' can be selected for the RSL430 and RSL440 device models.
- ↳ Transfer the configuration project to the safety sensor (see Chapter 9.8 in the *Original operating instructions* of the safety sensor).

The first UDP data is sent to the configured target device after the transfer.

### 3 UDP specification

#### 3.1 System profile

The safety sensor can send process data to any network target for each scan cycle. This process data, relative to the respective scan cycle, is called *System profile*.

The system profile shows the following process data:

- Extended status profile: Status profile and measurement contour description
- Measurement data  
The measurement value transmission can be activated via *Sensor Studio*: **DATA TELEGRAMS > MEASUREMENT VALUES IN UDP TELEGRAM > Measurement value transmission**. Two measurement data types can be selected: "Distance (ID: 6)" or "Distance + Signal strength (ID: 3)"

A complete system profile consists of multiple UDP data packages. The system profile is based on defined data fragments which are configured as components of the telegram definition and status profile (see chapter 2 "Configuring the safety sensor").

This specification describes the integration of data fragments into the system profile.

#### 3.2 Basic design

For internal processing purposes, each UDP data package is preceded by Header 1 (H1) and Header 2 (H2).

Table 3.1: UDP data package design

<b>8 bytes</b>	<b>4 bytes</b>	<b>2 bytes</b>	<b>2 bytes</b>	<b>4 bytes</b>	
Header 1	Header 2	ID	Block	Scan	<data>

- The first four bytes of Header 1 specify the total length of the transferred UDP data package.

Table 3.2: Header 1 design

<b>Total length</b>				<b>Header size</b>	<b>Follow flag</b>	<b>Request ID</b>	
[Lo byte]	...	...	[Hi byte]	8		[Lo byte]	[Hi byte]

- The ID identifies the type of UDP data package.
- The safety sensor may only send UDP data packages up to a maximum size which is sufficient for most information. If the amount of data exceeds this size, each UDP data package is designated with an additional block number (0 ... 65535).  
This ensures that the UDP data packages can be reconstructed in the correct chronological order.
- A complete system profile consists of multiple UDP data packages. Every UDP data package contains the scan number. This ensures that the UDP data packages of a system profile are coherent. The scan number increases after every scan cycle. After 4294967296 (2<sup>32</sup>) cycles, the scan number starts again at 0.

### 3.3 UDP data packages for system profile

The system profile shows the following process data:

- Extended status profile: status profile plus measurement contour description
- Measurement data

The safety sensor normally sends the UDP data packages as follows:

H1/H2	ID	Block	Scan	Extended status profile
-------	----	-------	------	-------------------------

Optional UDP data packages:

H1/H2	ID	Block	Scan	Measurement data, 1st fragment
-------	----	-------	------	--------------------------------

H1/H2	ID	Block	Scan	Measurement data, 2nd fragment
-------	----	-------	------	--------------------------------

...

H1/H2	ID	Block	Scan	Measurement data, nth fragment
-------	----	-------	------	--------------------------------

#### 3.3.1 Extended status profile

The measurement contour description is sent in addition to the status profile with the extended status profile.

H1/H2	ID	Block	Scan	Status profile	Measurement contour description
-------	----	-------	------	----------------	---------------------------------

- ID: 1
- Block: consecutive block numbers (0 ... 65535)
- Scan: consecutive scan numbers (0 ... 4294967295)
- Data: see table 3.3 and see table 3.4
- Data length: fixed  
20 bytes (Frame) + 20 bytes (status profile) + 8 bytes (measurement contour description)



All measurement contour description fields are filled in with *Zero* if measurement value transmission is inactive (no measurement contour).



Status profile

Table 3.3: Status profile design

Byte	Bit	Signal	Value "0"	Value "1"	Default	Description
0	-	-	-	-	1	Type (model) of status profile. Extensions require a new type of status profile.
1	-	OP-MODE	-	-	1	Operating mode <ul style="list-style-type: none"> <li>• 1: Safety mode</li> <li>• 2: Simulation mode</li> </ul>
<b>Messages and OSSDs</b>						
2	7	ERROR	off	message	0	Collective message: Error with switch-off
	6	ALARM	off	message	0	Collective message: Warning without switch-off (also window warning)
	5	SCREEN	off	message	0	Contamination display for optics cover: Warning or switch-off
	4	EDM	off	message	-	EDM collection error
	3	FIELD PAIR	off	message	-	Collective message: Fault detected by field pair selection monitoring
	2	E-STOP	off	message	-	Error with OSSD linkage / E-Stop monitoring
	1	A-OSSD	off	on	0	OSSD state, protective function A
	0	B-OSSD	off	on	0	OSSD state, protective function B
<b>Emergency stop, parking</b>						
3	7	Status-Input-SE	off	on	0	Status of the inputs E-Stop SE1 and SE2
	6	Mode-PARK	off	parked	0	Park request fulfilled
	5	Reserved	-	-	-	-
	4	Reserved	-	-	-	-
	3	Reserved	-	-	-	-
	2	Reserved	-	-	-	-
	1	A-OSSD-WF	off	on	0	State of the second OSSD bit of protective function A if warning field is defined as protective field. Only with RSL455P
	0	B-OSSD-WF	off	on	0	State of the second OSSD bit of protective function B if warning field is defined as protective field. Only with RSL455P

Byte	Bit	Signal	Value "0"	Value "1"	Default	Description
<b>Electrical signals on the safety sensor connection</b>						
4	7	F1	-	-	-	Control input, input group 0
	6	F2	-	-	-	Control input, input group 0
	5	F3	-	-	-	Control input, input group 0
	4	F4	-	-	-	Control input, input group 0
	3	F5	-	-	-	Control input, input group 0
	2	F6	-	-	-	Control input, input group 1
	1	F7	-	-	-	Control input, input group 1
	0	F8	-	-	-	Control input, input group 1
5	7	F9	-	-	-	Control input, input group 1
	6	F10	-	-	-	Control input, input group 1
	5	RES1	-	-	-	Restart input, protective function B
	4	RES2	-	-	-	Restart input, protective function B
	3	EA1	-	-	-	Status EA1. With configured EDM: Status of EDM input, protective function A
	2	EA2	-	-	-	Status EA2. With configured EDM: Status of EDM input, protective function B
	1	EA3	-	-	-	Status EA3
	0	EA4	-	-	-	Status EA4
6	7	SE1	-	-	0	Linkage input
	6	SE2	-	-	0	Linkage input
	5	PNP-NPN	NPN	PNP	0	PNP/NPN changeover
	4	A1	-	-	-	Output
	3	A2	-	-	-	Output
	2	A3	-	-	-	Output
	1	A4	-	-	-	Output
	0	MELD	-	-	-	Output
7	-	Reserved	-	-	-	-
8 ... 11	31 ... 0	Scan	-	-	value	Consecutive numbering of scans. Resetting to 0 by switching off

Byte	Bit	Signal	Value "0"	Value "1"	Default	Description
<b>Protective function A</b>						
12	7	A-ACTIVE	off	active	0	Protective function A is active or configured
	6	A-WF-VIO	violation	free	0	Status of active warning field; protective function A
	5	A-PF-VIO	violation	free	0	Status of active protective field; protective function A
	4	A-RES	off	active	0	Start/restart interlock active, restart request A
	3	A-CLEAR-PF	off	on	0	Internal signal OSSD A
	2	A-RES-WF	off	active	0	Start/restart interlock active, restart request A-WF; only with RSL455P
	1	A-SAFE-WF-CLEAR	off	active	0	Internal signal; only with RSL455P
	0	A-WF-IS-PF	off	on	0	Warning field configured as protective field; only with RSL455P
<b>Field pair selection A</b>						
13	7 ... 4	A-BANK-SEL	-	-	0	Selected bank A Numbers 1 ... 10
	3 ... 0	A-PAIR-SEL 1	-	-	0	First selected field pair A Numbers 1 ... 10
14	7 ... 4	A-PAIR-SEL 2	-	-	0	With temporally overlapping protective fields: Second selected field pair A with numbers 1 ... 10
	3 ... 0	reserved	-	-	-	-
<b>Indication signals of protective function A</b>						
15	7	A-WF-VIO-SEG-1	violation	free	0	Status of warning field segment 1, protective function A
	6	A-WF-VIO-SEG-2	violation	free	0	Status of warning field segment 2, protective function A
	5	A-PF-VIO-SEG-1	violation	free	0	Status of protective field segment 1, protective function A
	4	A-PF-VIO-SEG-2	violation	free	0	Status of protective field segment 2, protective function A
	3	A-FP-SEL-1	violation	free	0	Defined field pair selected Protective function A
	2	A-FP-SEL-2	violation	free	0	Defined field pair selected Protective function A
	1	Reserved	-	-	-	-
	0	Reserved	-	-	-	-

Byte	Bit	Signal	Value "0"	Value "1"	Default	Description
<b>Protective function B</b>						
16	7	B-ACTIVE	off	active	0	Protective function B is active or configured
	6	B-WF-VIO	violation	free	0	Status of active warning field; protective function B
	5	B-PF-VIO	violation	free	0	Status of active protective field; protective function B
	4	B-RES	off	active	0	Start/restart interlock active Restart request B
	3	B-CLEAR-PF	off	on	0	Internal signal OSSD B
	2	B-RES-WF	off	active	0	Start/restart interlock active, restart request B-WF; only with RSL455P
	1	B-SAFE-WF-CLEAR	off	active	0	Internal signal; only with RSL455P
	0	B-WF-IS-PF	off	on	0	Warning field configured as protective field; only with RSL455P
<b>Field pair selection B</b>						
17	7 ... 4	B-BANK-SEL	-	-	0	Selected bank B Numbers 1 ... 10
	3 ... 0	B-PAIR-SEL 1	-	-	0	First selected field pair B Numbers 1 ... 10
18	7 ... 4	B-PAIR-SEL 2	-	-	0	With temporally overlapping protective fields: Second selected field pair B with numbers 1 ... 10
	3 ... 0	Reserved	-	-	-	-
<b>Indication signals of protective function B</b>						
19	7	B-WF-VIO-SEG-1	violation	free	0	Status of warning field segment 1 Protective function B
	6	B-WF-VIO-SEG-2	violation	free	0	Status of warning field segment 2 Protective function B
	5	B-PF-VIO-SEG-1	violation	free	0	Status of protective field segment 1 Protective function B
	4	B-PF-VIO-SEG-2	violation	free	0	Status of protective field segment 2 Protective function B
	3	B-FP-SEL-1	violation	free	0	Defined field pair selected Protective function B
	2	B-FP-SEL-2	violation	free	0	Defined field pair selected Protective function B
	1	Reserved	-	-	-	-
	0	Reserved	-	-	-	-

**Measurement contour description**

Table 3.4: Measurement contour description design

Byte	Bit	Value range	Description
0 ... 1	15 ... 0	0 ... 2699 0 ≤ <b>Start index</b> < Stop index	Start index
0 ... 3	15 ... 0	0 ... 2699 Start index < <b>Stop index</b> ≤ 2699	Stop index
4 ... 5	15 ... 0	1 ... 8	Index interval
6 ... 7	15 ... 0	-	Reserved

The total number of scanning beams is calculated according to the following formula:

$$n = 1 + \text{ceil}\left(\frac{\text{Stopindex} - \text{Startindex}}{\text{Indexinterval}}\right)$$

n- total number of scanning beams

The ceil(x) function determines the smallest integer that is greater than or equal to the value x.

**3.3.2 Measurement data**

The measurement data is transferred via multiple UDP packages according to the configuration. The expected number of values can be calculated using the measurement contour description. The measurement contour can be reconstructed in its entirety and in the correct chronological order with this result and the block number.

H1/2	ID	Block	Scan	Measurement data, (nth fragment)
------	----	-------	------	----------------------------------

- ID: 6: Distance measurement data type  
3: Distance + signal strength measurement data type
- Block no.: Continuous (0 - 65535)
- Scan no.: Continuous (0 - 4294967295)

The expected data length results from the following:

$$n = \frac{H_1 - \text{Frame}}{2}$$

n Data length  
H1 total length of Header 1  
Frame 20 bytes

**3.3.2.1 Distance measurement data type (ID: 6)**

This telegram type transmits 2 bytes for each measurement value

Table 3.5: Data

Measurement value 1		Measurement value 2		...	Measurement value n	
Distance [mm]		Distance [mm]		...	Distance [mm]	
[Lo byte]	[Hi byte]	[Lo byte]	[Hi byte]	...	[Lo byte]	[Hi byte]

The expected number of beams (measurement values) for this data package results from the following equation:

$$n = \frac{H_1 - \text{Frame}}{2}$$

The total number of scanning beams (number of measurement values) of all associated values of a measurement contour (of a scan cycle) must correspond to the calculated total number of beams (see chapter "Measurement contour description").

The distance can be in the range of 0 ... 65535 mm.

### 3.3.2.2 Distance + signal strength measurement data type (ID: 3)

This telegram type transmits 4 bytes for each measurement value

Table 3.6: Data

Measurement value 1				Measurement value 2				...	Measurement value n			
Distance [mm]		Signal strength [digits]		Distance [mm]		Signal strength [digits]		...	Distance [mm]		Signal strength [digits]	
[LB]	[HB]	[LB]	[HB]	[LB]	[HB]	[LB]	[HB]	...	[LB]	[HB]	[LB]	[HB]

The distance can be in the range of 0 ... 65535 mm

The signal strength can be in the range of 0 ... 65535 digits

The expected number of beams (measurement values) for this data package results from the following equation:

$$n = \frac{H_1 - \text{Frame}}{4}$$

The total number of scanning beams (number of measurement values) of all associated values of a measurement contour (of a scan cycle) must correspond to the calculated total number of beams (see chapter "Measurement contour description").